

Varnostni list**CALCE VIVA - CALCE VIVA EXTRA LOW CARBON - AGRICALCE CALCE VIVA - OSSIDO DI CALCIO - FLOW LIME - OXIDE B - OSSIDO MACINATO - FASSA SOIL**

Varnostni list z dne 10/11/2022 revizija 1

Pozor: oštevilčenje se znova začne od 1.

ODDELEK 1: Identifikacija snovi/zmesi in družbe/podjetja**1.1 Identifikator izdelka**

Identifikacija snovi:

Komerzialno ime: CALCE VIVA - CALCE VIVA EXTRA LOW CARBON - AGRICALCE CALCE VIVA - OSSIDO DI CALCIO - FLOW LIME - OXIDE B - OSSIDO MACINATO - FASSA SOIL

Komerzialna koda: 101

Številka CAS: 1305-78-8

Številka EC: 215-138-9

Registracijska številka: 01-2119475325-36-xxxx

1.2 Pomembne identificirane uporabe snovi ali zmesi in odsvetovane uporabe

Priporočena uporaba:

Snov je namenjena za naslednji seznam uporab, ki ni izčrpen: proizvodnja gradbenih materialov, kemična industrija, kmetijstvo, biocidi, varstvo okolja (npr. obdelava izpušnih plinov, odpadne vode, obdelava blata), obdelava pitne vode, prehrana, živilska in farmacevtska industrija, nizke gradnje, proizvodnja papirja in lakov.

1.3 Podrobnosti o dobavitelju varnostnega lista

Dobavitelj FASSA Srl

Via Lazzaris, 3 - 31027 Spresiano (TV) - ITALY

Tel. +39 0422 7222

Fax +39 0422 887509

Odgovorni: laboratorio.spresiano@fassabortolo.it

1.4 Telefonska številka za nujne primere

112 - Center za obveščanje (na voljo 24 ur)

ODDELEK 2: Določitev nevarnosti**2.1 Razvrstitev snovi ali zmesi****Uredba (ES) št. 1272/2008 (CLP)**

Skin Irrit. 2 Povzroča draženje kože.

Eye Dam. 1 Povzroča hude poškodbe oči.

STOT SE 3 Lahko povzroči draženje dihalnih poti.

Nevarnosti fizikalno-kemijskih lastnosti za zdravje ljudi in za okolje:

Ni drugih tveganj

2.2 Elementi etikete**Uredba (ES) št. 1272/2008 (CLP)****Piktogrami za nevarnost in Opozorilna beseda**

Nevarno

Stavki o nevarnosti

H315 Povzroča draženje kože.

H318 Povzroča hude poškodbe oči.

H335 Lahko povzroči draženje dihalnih poti.

Previdnostni stavki

P101 Če je potreben zdravniški nasvet, mora biti na voljo posoda ali etiketa proizvoda.

P102 Hraniti zunaj dosega otrok.

P261	Ne vdihavati prahu.
P280	Nadenite si zaščitne rokavice in zaščitite oči/obraz.
P302+P352	PRI STIKU S KOŽO: Umiti z veliko vode.
P304+P340	PRI VDIHAVANJU: Prenesti osebo na svež zrak in jo pustiti v udobnem položaju, ki olajša dihanje.
P305+P351+P338	PRI STIKU Z OČMI: Previdno izpirati z vodo nekaj minut. Odstranite kontaktne leče, če jih imate in če to lahko storite brez težav. Nadaljujte z izpiranjem.
P310	Takoj pokličite CENTER ZA ZASTRUPITVE/ zdravnika.
P501	Odstraniti vsebino/posodo v skladu z nacionalnimi predpisi.

Vsebuje:

Kalcijev oksid

Posebne določbe v skladu s Prilogo XVII uredbe REACH in poznejše spremembe:

Nobeden

2.3 Druge nevarnosti

Ta snov nima lastnosti PBT, vPvB) ali lastnosti endokrinega motilca

Ni drugih tveganj

ODDELEK 3: Sestava/podatki o sestavinah

3.1 Snovi

Identifikacija snovi:	Kalcijev oksid
Številka CAS:	1305-78-8
Številka EC:	215-138-9
Registracijska številka:	01-2119475325-36-xxxx

3.2 Zmesi

ni znano

ODDELEK 4: Ukrepi za prvo pomoč

4.1 Opis ukrepov za prvo pomoč

V primeru stika s kožo:

Kontaminirana oblačila takoj slecite in jih na varen način odstranite.

V primeru stika s proizvodom in tudi v primeru suma morebitnega stika, dele telesa takoj umijte z veliko količino tekoče vode in milom.

TAKOJ SE POSVETUJTE Z ZDRAVNIKOM.

V primeru stika z očmi:

V primeru stika z očmi dovolj dolgo in z odprtimi očesnimi vekami izpirajte z obilo vode, nato poiščite pomoč zdravnika oftalmologa.

Poškodovano oko zaščitite.

V primeru zaužitja:

Po zaužitju ne izzivati bruhanja, takoj poiskati zdravniško pomoč in pokazati varnostni list in nalepko.

V primeru vdihavanja:

Prizadeto osebo umaknite na svež zrak in pustite počivati na toplem.

Če pride do zaužitja, takoj poiskati zdravniško pomoč in pokazati embalažo ali etiketo.

4.2 Najpomembnejši simptomi in učinki, akutni in zapozneli

Simptomi in učinki so taki, kot je pričakovano glede na nevarnosti, kar je prikazano v 2. razdelku.

Kalcijev oksid ni akutno strupen pri zaužitju, vdihavanju ali stiku s kožo. Snov je razvrščena kot dražilna za kožo in dihala ter predstavlja tveganje za resne poškodbe oči. Ne povzroča škodljivih sistemskih učinkov, saj glavno nevarnost za zdravje predstavljajo lokalni učinki (pH- učinek).

Zapozneli učinki niso znani. Za vse izpostavljenosti se, razen v manjših primerih, posvetujte z zdravnikom.

4.3 Navedba kakršne koli takojšnje medicinske oskrbe in posebnega zdravljenja

V primeru nesreče ali slabega počutja takoj poiščite zdravniško pomoč (če je mogoče, pokažite navodila za uporabo ali varnostni list).

ODDELEK 5: Protipožarni ukrepi

5.1 Sredstva za gašenje

Ustrezna sredstva za gašenje:

CO₂, gasilni aparat na prah, pena, pršenje z vodo.

Sredstva za gašenje, ki se jih iz varnostnih razlogov ne sme uporabljati:

Vodni curki

5.2 Posebne nevarnosti v zvezi s snovjo ali zmesjo

Pri gorenju nastajajo težki dimni plini.

Ne vdihavati pline, ki nastanejo pri eksploziji in/ali gorenju (ogljikov monoksid in ogljikov dioksid, dušikovi oksidi).

Kalcijev oksid reagira z vodo in sprošča toploto. To lahko ogrozi vnetljiv material.

Izogibajte če vlaženju.

5.3 Nasvet za gasilce

Uporabiti ustrezne dihalne naprave.

Ločeno zberite kontaminirano vodo, uporabljeno za gašenje požara. Ne je izpustiti v kanalizacijo.

Če je to varno izvedljivo, nepoškodovane vsebnike umaknite iz neposredno ogroženega območja.

ODDELEK 6: Ukrepi o nenamernih izpustih

6.1 Osebnostni varnostni ukrepi, zaščitna oprema in postopki v sili

Nosite osebno varovalno opremo.

V primeru izpostavljenosti hlapom/prahu/aerosolom nosite dihalne aparate.

Omogočite primerno zračenje.

Uporabite ustrezno zaščito dihal.

Glejte v točki 7 in 8 navedene zaščitne ukrepe.

Zagotovite ustrezno prezračevanje. Zmanjšajte raven prahu na minimum. Nezaščiteno osebje zadržite na varni razdalji. Izogibajte se stiku s kožo, očmi in oblačili. – Nosite primerno zaščitno opremo (glej 8. točko). Preprečite vdihavanje prahu – zagotovite zadostno prezračevanje in uporabo ustrezne opreme za zaščito dihal, nosite primerno zaščitno opremo (glej 8. točko).

Zajezite širjenje. Če je mogoče, material hranite suh. Če je mogoče, pokrijte prizadeto območje, da se izognete nepotrebnim nevarnostim prahu. Izogibajte se nenadzorovanim razlitjem v vodotoke in kanalizacijo (zvišanje pH vrednosti). Vsako večje razlitje v vodotoke javite Centru za obveščanje ali drugemu upravnemu organu.

6.2 Okoljevarstveni ukrepi

Preprečite vstop v tla/podtalnico. Preprečite razlitje v površinske vode ali v kanalizacijo.

V primeru puščanja plina ali razlitja v vodne tokove, tla ali kanalizacijo obvestite pristojne organe.

6.3 Metode in materiali za zadrževanje in čiščenje

Za zbiranje primeren material: inerten vpojni materiali (npr. pesek, vermikulit).

Po pobiranju z vodo izperite območje in prizadete materiale.

Kontaminirano vodo za pranje shranite in odstranite.

V vseh primerih se izogibajte nastajanju prahu. Če je mogoče, material hranite na suhem mestu. Izdelek zberite mehansko, ne da bi ga zmočili. Uporabite vakuumski sesalnik ali snov z lopato prenesite v vreče.

6.4 Sklicevanje na druge oddelke

Glejte tudi naslova 8 in 13

ODDELEK 7: Ravnanje in skladiščenje

7.1 Varnostni ukrepi za varno ravnanje

Preprečite stik s kožo in očmi, vdihavanje hlapov in megle.

Uporabite lokaliziran sistem prezračevanja.

Prazne vsebnike ne uporabite dokler niso očiščeni.

Pred postopki prenosa se prepričajte, da v vsebnikih ni ostankov nezdružljivih materialov.

Izogibajte se stiku s kožo in očmi. Nosite zaščitno opremo (glej 8. točko tega varnostnega lista). Pri delu s tem izdelkom ne nosite kontaktnih leč. Zmanjšajte raven prahu na minimum. Zmanjšajte nastajanje prahu. Pokrijte vire prahu z ovojem, odstranite prah z manevrskih prostorov. Sistemi za premikanje naj bodo po možnosti popolnoma zaprti. Pri premikanju tovora upoštevajte običajne varnostne ukrepe, ki jih določa Direktiva 90/269/EGS Sveta, za zmanjševanje tveganj, ki jih te dejavnosti predstavljajo za delavce.

Izogibajte se vdihavanju, zaužitju ali stiku s kožo in očmi. Za zagotovitev varnega premikanja snovi upoštevajte splošne ukrepe za higieno pri delu. To pomeni upoštevanje načel dobre osebne higiene in čiščenja (npr. redno čiščenje z ustreznimi napravami); med uporabo ne pijte, ne jejte in ne kadite. Po koncu vsake delovne izmene se stuširajte in preoblecite. Ne nosite kontaminiranih oblačil doma.

Nasveti o splošni higieni dela:

Kontaminirana oblačila se mora pred vstopom v jedilnico zamenjati.

Med delom ne jejte in ne pijte.

Glejte tudi naslov 8 o priporočeni varovalni opremi.

7.2 Pogoji za varno skladiščenje, vključno z nezdružljivostjo

Hranite stran od hrane, pijač in krme.

Snov hranite na suhem mestu. Preprečite stik z zrakom in vlago. Za shranjevanje snovi v razsutem stanju morate uporabiti posebej zasnovane silose. Snov hranite ločeno od kislin, večjih količin papirja, slame in nitro spojin. Hranite zunaj dosega otrok. Če obstaja nevarnost stika z vodo, za prevoz in skladiščenje ne uporabljajte aluminija.

Inkompaktibilne snovi:

Glejte točko 10.5

Navodila za prostore:

Primerno zračeni prostori.

7.3 Posebne končne uporabe

Priporočila

Glejte točko 1.2

Specifične rešitve za industrijski sektor

Nobena posebna uporaba

Preverite opredeljene namene uporabe v Prilogi 1 tega varnostnega lista. Za več informacij si oglejte ustrezni scenarij izpostavljenosti, ki je dostopen pri vašem dobavitelju/proizvajalcu in naveden v 8. oddelku tega varnostnega lista.

ODDELEK 8: Nadzor izpostavljenosti/osebna zaščita

8.1 Parametri nadzora

Način izpostavljenosti na delovnem mestu	Država	Zgornja meja	Dolgotrajna mg/m ³	Dolgotrajne jša ppm	Kratkotrajna mg/m ³	Kratkotrajna ppm	Lastnosti	Opomba
ACGIH	NNN		2.000					URT irr
EU	NNN		1		4.000			Respirable fraction
MAK	AUSTRIA		1.000		4.000			Inhalable fraction
VLEP	BELGIUM		1.000		4.000			Respirable fraction
VLEP	FRANCE		1.000		4.000		Informativen	Respirable fraction
AGW	GERMANY		1.000		2.000			Inhalable fraction
MAK	GERMANY		1.000		2.000			Inhalable fraction
ÁK	HUNGARY		5.000		5.000			
VLEP	ITALY		1.000		4.000			Inhalable fraction
NDS	POLAND		2.000		6.000			Inhalable fraction
NDS	POLAND		1.000		4.000			Respirable fraction
VLEP	ROMANIA		1.000		4.000			Respirable fraction
VLA	SPAIN		1.000		4.000			
SUVA	SWITZERLAND		1.000		4.000			Inhalable fraction
WEL	U.K.		2.000					Respirable fraction
WEL	U.K.		1.000					Inhalable fraction
VLE	PORTUGAL		1.000		4.000			Respirable fraction
TLV	CZECHIA		1.000		4.000			Respirable fraction

Mejna vrednost izpostavljenosti po PNEC

PNEC Omejitev	Način izpostavitve	Pogostost izpostavitve	Opombe
0.370 mg/l	Sladka voda		
0.240 mg/l	Morska voda		
2.270 mg/l	Mikroorganizmi v čistilnih napravah (STP)		
817.400 mg/kg	Tla (kmetijska)		

Izpeljane vrednosti brez učinka. (DNEL)

Industrijski delavec	Strokovnik	Uporabnik	Način izpostavitve	Pogostost izpostavitve	Opombe
	4.000 mg/m ³	4.000 mg/m ³	Z vdihavanjem, m, človek	Kratkotrajna, lokalni učinek	
	1.000 mg/m ³	1.000 mg/m ³	Z vdihavanjem, m, človek	Dolgotrajna, lokalni učinek	

8.2 Nadzor izpostavljenosti

Poskrbite za ustrezno prezračevanje. Kadar je to izvedljivo, je to mogoče doseči z uporabo nadomestnega prezračevanja in dobrim splošnim vsesavljanjem.

Za nadzor potencialne izpostavljenosti preprečite nastajanje prahu. Poleg tega vam priporočamo uporabo ustrezne varovalne opreme. Nosite opremo za zaščito oči (npr. očala ali masko), razen če je zaradi narave in vrste uporabe izdelka mogoče preprečiti stik z očmi (npr. zaprt postopek). Glede na potrebe poleg tega nosite zaščitno masko, zaščitno obleko in zaščitno obutev.

Za več informacij si oglejte ustrezní scenarij izpostavljenosti, ki je dostopen pri vašem dobavitelju in naveden v dodatku tega varnostnega lista.

USTREZNA TEHNIČNA SREDSTVA

Če pri postopkih, ki jih izvaja uporabnik, nastaja prah, uporabite zaprte sisteme, sisteme za lokalno prezračevanje z lokalnim odvajanjem in druge tehnične naprave, s katerimi ravni delcev v zraku ohranjate pod priporočenimi mejnimi vrednostmi izpostavljenosti.

NADZOR IZPOSTAVLJENOSTI OKOLJA

Pred izpustom v ozračje prefiltrirajte vse prezračevalne sisteme. Izogibajte se sproščanju le-teh v okolje. Zaježite širjenje. V primeru večjega razlitja v vodotoke opozorite Agencijo za okolje ali drug organ, pristojen za varstvo okolja.

Za podrobna pojasnila o ukrepih za obvladovanje tveganja, ki omogočajo ustrezen nadzor izpostavljenosti okolju, glejte ustrezen scenarij izpostavljenosti, ki je na voljo pri dobavitelju. Za nadaljnje podrobne informacije glejte Dodatek k temu varnostnemu listu.

Zaščita oči:

Uporabite zaprt obrazni ščitnik, ne uporabljajte očal.

ZAŠČITA ZA OČI/OBRAZ

Ne nosite kontaktnih leč. Za prašne snovi nosite tesno prilegajoča se zaščitna očala s stransko zaščito ali očala v obliki maske. Priporočljivo je imeti s seboj lastne kapljice za oči v manjšem (žepnem) formatu.

Zaščita kože:

Uporabljajte oblačila, primerna za popolno zaščito kože glede na dejavnost in izpostavljenost (EN 14605/EN 13982), npr. delovni kombinezon, predpasnik, zaščitna obutev, primerna oblačila.

ZAŠČITA KOŽE

Ker je kalcijev dihidroksid razvrščen kot dražilna za kožo, zmanjšajte dermalno izpostavljenost na tehnično najučinkovitejši način.

Nosite zaščitne rokavice, skladne z UNI EN 374, deloma 1 in 2, standardno zaščitno obleko, ki prekriva kožo v celoti, dolge hlače, kombinezon z dolgimi rokavi s tesnim prilaganjem telesu pri okončinah) in zaščitno obutev, ki preprečuje vdiranje prahu.

Zaščita rok:

Ni materiala ali kombinacije materialov za rokavice, ki bi lahko zagotovili neomejeno odpornost na katero koli kombinacijo kemikalij ali proizvodov.

Za daljše ali večkratno roko vanje uporabite rokavice, odporne na kemikalije.

ZAŠČITA ROK

V primeru, da je predviden daljši stik s preparatom, vam svetujemo, da roke zaščitite z neprodornimi delovnimi rokavicami, ki so neprodorne (ref. standard EN 374).

Material delovnih rokavic mora biti izbran na podlagi postopka uporabe izdelka in morebitnih drugih produktov, ki lahko pri tem nastanejo. Upoštevati je treba tudi, da lahko rokavice iz lateksa povzročijo preobčutljivost.

Uporabite zaščitne rokavice, ki zagotavljajo popolno zaščito, npr. iz PVC-ja, neoprena ali gume.

Izbira primernih rokavic ni odvisna samo od materiala, temveč tudi od drugih kakovostnih lastnosti, ki se razlikujejo od enega do drugega proizvajalca, in od načinov ter časov uporabe mešanice.

Zaščita dihalnih poti:

Če so delavci izpostavljeni koncentracijam nad mejnimi vrednostmi izpostavljenosti, morajo uporabljati primerne, certificirane dihalne aparate.

ZAŠČITA DIHALNIH POTI

Za ohranitev ravni prahu pod predpisanimi mejnimi vrednostmi se priporoča lokalno prezračevanje. Priporoča se tudi uporaba ustrezne filtrirne maske, skladne s pričakovanimi ravni izpostavljenosti - glejte pripadajoči scenarij izpostavljenosti, naveden v Dodatku/na voljo pri dobavitelju.

Z ozirom na to, da morajo imeti primerne tehnične rešitve prednost pred sredstvi za osebno zaščito, zagotovite dobro prezračevanje na delovnem mestu, z učinkovitim lokalnim odsesovanjem.

Pri izbiri osebne zaščitne opreme se po potrebi za nasvet obrnite na svoje dobavitelje kemikalij.

Osebna zaščitna oprema mora imeti oznako CE, ki potrjuje njeno skladnost z veljavnimi predpisi.

Filtrirna naprava za prah (EN 143): maska s filtrom P2.

Nadzor izpostavljenosti okolja:

Glejte točko 6.2

Higienski in tehnični ukrepi

Glejte poglavje 7.

ODDELEK 9: Fizikalne in kemijske lastnosti

9.1 Podatki o osnovnih fizikalnih in kemijskih lastnostih

Izgled: Prah

Barva: belkast

Vonj: brez vonja

Prag vonja:

Tališče/ledišče: 450 °C (842 °F)

Točka začetka vretja in interval vretja: N.D.

Vnetljivost: ni gorljivo

Zgornja/spodnja meja vnetljivosti ali eksplozivnosti: N.D.

Plamenišče: > 93°C

Temperatura samovžiga: N.D.
Temperatura razgradnje: N.D.
pH: $\geq 12.00 \leq 13.00$ (Interna metoda)
Kinematična viskoznost: ni znano
Gustota: 3,31 (Interna metoda)
Gostota hlapov: N.A.
Parni tlak: N.D.
Topnost v vodi: ni znano
Topnost v olju: ni znano
Porazdelitveni koeficient (n-oktanol/voda): ni znano

Lastnosti delcev:

Na podlagi razpoložljivih podatkov izdelek ne vsebuje nanomaterialov.

9.2 Drugi podatki

Prevodnost: ni znano
Eksplozivne lastnosti: N.D.
Oksidativne lastnosti: N.D.
Hitrost izparevanja: ni znano

ODDELEK 10: Obstočnost in reaktivnost

10.1 Reaktivnost

Podatek ni na voljo.
Stabilna v normalnih pogojih

Kalcijev oksid eksotermno v stiku z vodo in tvori kalcijev dihidroksid.

10.2 Kemijska stabilnost

Stabilna v normalnih pogojih

V normalnih pogojih uporabe in skladiščenja (na suhem mestu) je kalcijev oksid stabilen.

10.3 Možnost poteka nevarnih reakcij

Zaradi toplote ali v primeru požara se lahko sprostijo ogljikovi oksidi in hlapi, ki lahko škodujejo zdravju.

Eksotermno reagira s kislinami, pri reakciji se tvorijo kalcijeve soli.

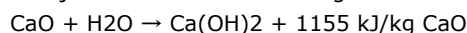
10.4 Pogoji, ki se jim je treba izogniti

Podatek ni na voljo.
Izogibajte se bližine toplotnih virov.
Zmanjšajte izpostavljenost zraku in vlagi, da preprečite razgradnjo.

10.5 Nezdružljivi materiali

Podatek ni na voljo.

Kalcijev oksid eksotermno reagira v stiku z vodo in tvori kalcijev dihidroksid:



Kalcijev oksid eksotermno reagira v stiku s kislinami in tvori kalcijeve soli. V prisotnosti vlage kalcijev oksid reagira v stiku z aluminijem in medenino, pri tem nastaja vodik: $\text{CaO} + 2 \text{Al} + 7 \text{H}_2\text{O} \rightarrow \text{Ca(Al(OH)}_4)_2 + 3 \text{H}_2$

Glejte točko 10.3

10.6 Nevarni produkti razgradnje

V primeru pravilnega skladiščenja in ravnanja ne pride do razvoja nevarnih produktov razgradnje.
Glejte točko 5.2

Brez.

Dodatne informacije: kalcijev oksid absorbira vlago in ogljikov dioksid iz zraka, pri čemer se tvori kalcijev karbonat, ki je naravno prisoten v okolju: $\text{CaO} + \text{CO}_2 \rightarrow \text{CaCO}_3 + \text{H}_2\text{O}$

ODDELEK 11: Toksikološki podatki

11.1 Podatki o razredih nevarnosti, kakor so opredeljeni v Uredbi (ES) št. 1272/2008

Toksikološki podatki o snovi

a) akutna strupenost	Ni klasificirano Na podlagi razpoložljivih podatkov merila za razvrstitev niso izpolnjena. LD50 Oralno Podgana > 2000 mg/kg - Calcium hydrate LD50 Koža Zajec > 2500 mg/kg - Calcium hydrate
b) jedkost za kožo/draženje kože	Proizvod je razvrščen: Skin Irrit. 2(H315)
c) resne okvare oči/draženje	Proizvod je razvrščen: Eye Dam. 1(H318)
d) preobčutljivost pri vdihavanju in preobčutljivost kože	Ni klasificirano
e) mutagenost za zarodne celice	Na podlagi razpoložljivih podatkov merila za razvrstitev niso izpolnjena. Ni klasificirano

	Na podlagi razpoložljivih podatkov merila za razvrstitev niso izpolnjena.
f) rakotvornost	Ni klasificirano
	Na podlagi razpoložljivih podatkov merila za razvrstitev niso izpolnjena.
g) strupenost za razmnoževanje	Ni klasificirano
	Na podlagi razpoložljivih podatkov merila za razvrstitev niso izpolnjena.
h) STOT - enkratna izpostavljenost	Proizvod je razvrščen: STOT SE 3(H335)
i) STOT - ponavljajoča se izpostavljenost	Ni klasificirano
	Na podlagi razpoložljivih podatkov merila za razvrstitev niso izpolnjena.
j) nevarnost pri vdihavanju	Ni klasificirano
	Na podlagi razpoložljivih podatkov merila za razvrstitev niso izpolnjena.

11.2 Podatki o drugih nevarnostih

Lastnosti endokrinih motilcev:

Ta snov nima lastnosti endokrinega motilca

Kalcijev oksid je razvrščen kot dražilni za kožo in dihala ter predstavlja tveganje za resne poškodbe oči. Omejitev poklicne izpostavljenosti za lokalno preprečevanje senzoričnega draženja in zmanjšanje parametrov pljučne funkcije kot kritičnih učinkov je OEL (8 ur) = 1 mg/m³ vdihljivega prahu.

AKUTNA STRUPENOST

Kalcijev oksid ni akutno strupen.

z metodo navzkrižnega branja se ti rezultati uporabljajo tudi za kalcijev oksid, saj v stiku z vlago reagira in tvori kalcijev hidroksid. Pri vdihavanju Ni razpoložljivih podatkov Razvrstitev za akutno strupenost ni upravičena.

DRAŽENJE/JEDKOST ZA KOŽO

Kalcijev oksid draži kožo (in vivo, kunec). Na podlagi eksperimentalnih rezultatov je treba kalcijev oksid razvrstiti kot dražilni za kožo [draženje kože 2 (H315 - Povzroča draženje kože)].

DRAŽENJE/RESNE POŠKODBE OČI

Kalcijev oksid predstavlja tveganje za resne poškodbe oči (študije draženja oči (in vivo, kunec)). Na podlagi eksperimentalnih rezultatov je treba kalcijev oksid razvrstiti kot močno dražilni za oči [poškodba oči 1 (H318 - Povzroča hude poškodbe oči)]

POVZROČANJE PREOBČUTLJIVOSTI

Razpoložljivi podatki niso na voljo. Kalcijev oksid zaradi narave učinkov (sprememba pH) in pomena kalcija za prehrano ne velja za povzročitelja preobčutljivosti kože. Razvrstitev glede povzročanja preobčutljivosti ni upravičena.

MUTAGENOST

Preskus z reverzno bakterijsko mutacijo (test Ames, OECD 471): negativno

Glede na to, da je kalcij vseprisoten in bistven element in da kakršna koli sprememba pH vrednosti, ki jo kalcijev oksid povzroči v vodnih medijih, ni pomembna, je CaO očitno brez kakršnega koli genotoksičnega potenciala. Razvrstitev glede genotoksičnosti ni upravičena.

RAKOTVORNOST

Kalcij (dovajan kot Ca laktat) ni rakotvoren (eksperimentalni rezultat, podgana). Učinek, ki ga ima kalcijev oksid na pH, ne povzroča nobenega tveganja za rakotvornost. Epidemiološki podatki, pridobljeni pri ljudeh, potrjujejo, da kalcijev oksid nima nikakršnega rakotvornega potenciala.

Razvrstitev glede na rakotvornost ni upravičena.

STRUPENOST ZA RAZMNOŽEVANJE

Kalcij (dovajan kot Ca karbonat) ni strupen za razmnoževanje (eksperimentalni rezultat, miš).

Učinek, ki ga ima na pH, ne povzroča nobenega tveganja za razmnoževanje. Epidemiološki podatki, pridobljeni pri ljudeh, potrjujejo, da kalcijev oksid nima nikakršnega potenciala strupenosti za razmnoževanje. Ne v študijah na živalih ne v kliničnih študijah pri ljudeh, izvedenih z različnimi kalcijevimi solmi, niso ugotovili učinkov na reproduktivno in razvojno toksičnost. Gl. tudi Znanstveni odbor za prehrano (Anonymous, 2006). Zato kalcijev oksid ni strupen za razmnoževanje in/ali razvoj.

Razvrstitev glede na strupenost za razmnoževanje v skladu z Uredbo (ES) 1272/2008 ni potrebna.

STRUPENOST OB ENKRATNI IZPOSTAVLJENOSTI

Podatki, pridobljeni pri ljudeh, kažejo, da kalcijev oksid draži dihala. Glede na ugotovitve in vrednotenje SCOEL (Anonymous, 2008), je na podlagi podatkov za človeka kalcijev oksid razvrščen kot dražilni za dihala [R37, draži dihala; STOT SE 3 (H335 - lahko draži dihala)]

STRUPENOST PRI PONOVLJENIH ODMERKIH

Strupenost kalcija pri peroralni izpostavljenosti je dokazana z zvišanjem najvišjih sprejemljivih ravni vnosa (UL) za odrasle, kot jih določa Znanstveni odbor za prehrano (SCF), kjer: UL = 2500 mg/die, kar je enako 36 mg/kg teže/die (posameznik s telesno težo 70 kg) za kalcij. Strupenost CaO pri stiku s kožo se ne šteje za pomembno zaradi pričakovane nepomembne absorpcije skozi kožo in zaradi dejstva, da je lokalno draženje glavni učinek na zdravje (sprememba pH). Strupenost CaO pri vdihavanju (lokalni učinek, draženje sluznice) je Znanstveni odbor za mejne vrednosti izpostavljenosti na delovnem mestu (SCOEL) ob upoštevanju tehtanega povprečnega časa 8-urne izmene določil na 1 mg/m³ vdihljivega prahu (cfr. 8.1).

Zato razvrstitev CaO glede strupenosti pri dolgotrajni izpostavljenosti ni potrebna.

NEVARNOST PRI VDIHAVANJU

Ni znano, da bi kalcijev oksid predstavljal nevarnost pri vdihavanju.

ODDELEK 12: Ekološki podatki

Uporabljajte v skladu z dobrimi delovnimi navadami, izogibajte se odlaganju izdelka v okolju.

12.1 Strupenost

Ekotoksikološki podatki:

Ekotoksikoloških lastnosti izdelka

Ni razvrščeno kot nevarno za okolje

Na podlagi razpoložljivih podatkov merila za razvrstitev niso izpolnjena.

a) akutna strupenost za vodno okolje : LC50 Sladkovodne ribe 50.60000 mg/l 96h

a) akutna strupenost za vodno okolje : EC50 Sladkovodni nevretenčarji 49.10000 mg/l 48h

a) akutna strupenost za vodno okolje : EC50 Sladkovodne alge 184.57000 mg/l 72h

a) akutna strupenost za vodno okolje : LC50 Morske ribe 457.00000 mg/l 96h

a) akutna strupenost za vodno okolje : LC50 Morske nevretenčarje 158.00000 mg/l 96h

b) kronična strupenost za vodno okolje : NOEC Morske nevretenčarje 32.00000 mg/l - 14d

b) kronična strupenost za vodno okolje : NOEC Sladkovodne alge 48.00000 mg/l 72h

d) strupenost za zemljo : NOEC Makroorganizme v tleh 2000.00000 mg/kg

d) strupenost za zemljo : NOEC Mikroorganizme v tleh 12000.00000 mg/kg

e) strupenost za rastline : NOEC 1080.00000 mg/kg

12.2 Obstojnost in razgradljivost

Kalcijev oksid reagira v stiku z vodo in/ali ogljikovim dioksidom, pri čemer nastaja kalcijev dihidroksid in/ali kalcijev karbonat. Te snovi so zmerno topne in zato v večini tal slabo gibljive; uporabljajo se tudi kot gnojila.

ni znano

12.3 Zmožnost kopičenja v organizmih

ni znano

12.4 Mobilnost v tleh

ni znano

12.5 Rezultati ocene PBT in vPvB

Na podlagi razpoložljivih podatkov, preparat ne vsebuje snovi PBT/vPvB v procentu $\geq 0.1\%$.

12.6 Lastnosti endokrinih motilcev

Ta snov nima lastnosti endokrinega motilca

12.7 Drugi škodljivi učinki

ni znano

ODDELEK 13: Odstranjevanje

13.1 Metode ravnanja z odpadki

Če je mogoče, predelajte. Pošljite v usposobljena odlagališča ali v zažig pod kontroliranimi pogoji. Ravnajte se po lokalnih in državnih normah.

Ne dopustite, da pride v kanalizacijo ali vodne poti.

Predelava, uporaba ali kontaminacija tega izdelka lahko spremeni možnosti obdelave odpadkov.

Odstraniti posode, ki jih kontaminira izdelek v skladu z lokalnimi ali nacionalnimi predpisi.

ODDELEK 14: Podatki o prevozu

14.1 Številka ZN in številka ID

1910

14.2 Pravilno odpremno ime ZN

ADR-uradno ime blaga: CALCIUM OXIDE

IATA-tehnično ime blaga: CALCIUM OXIDE

IMDG-tehnično ime blaga: CALCIUM OXIDE

14.3 Razredi nevarnosti prevoza

ADR-Razred: 8

IATA-razred: 8

IMDG-razred: 8

14.4 Skupina embalaže

ADR-embalažna skupina: EXEMPTED

IATA-embalažna skupina: III

IMDG-embalažna skupina: -

14.5 Nevarnosti za okolje

Onesnaževalec morja: Ne

Onesnažuje okolje po: Ne

IMDG-EMS: -

14.6 Posebni previdnostni ukrepi za uporabnika

Cestni in železniški transport (ADR-RID):

ADR-nalepka nevarnosti: -

ADR - Identifikacijska številka nevarnosti: -

ADR-posebni ukrepi: -

ADR-Pravilnik o cestnem prevozu nevarnega blaga:

Zračni transport (IATA):

IATA-potniška letala: 860

IATA-tovorna letala: 864

IATA-nalepka: 8

IATA-Stranske nevarnosti: -

IATA-Erg: 8L

IATA-posebni ukrepi: A803

Morski transport (IMDG):

IMDG-skladiščenje, kodeks: -

IMDG-skladiščenje, opomba: -

IMDG-Stranske nevarnosti: -

IMDG-posebni ukrepi: 960

14.7 Pomorski prevoz v razsutem stanju v skladu z instrumenti IMO

ni znano

ODDELEK 15: Zakonsko predpisani podatki

15.1 Predpisi/zakonodaja o zdravju, varnosti in okolju, specifični za snov ali zmes

Dir. 98/24/ES (Varovanje delavcev pred tveganji zaradi izpostavljenosti kemičnim snovem pri delu)

Dir. 2000/39/ES (mejne vrednosti za poklicno izpostavljenost)

Direktiva 2010/75/EU

Uredba (ES) št. 1907/2006 (REACH)

Uredba (ES) št. 1272/2008 (CLP)

Uredba (ES) št. 790/2009 (1. ATP CLP) in (EU) št. 758/2013

Uredba (EU) 2020/878

Uredba (EU) št. 286/2011 (2. ATP CLP)

Uredba (EU) št. 618/2012 (3. ATP CLP)

Uredba (EU) št. 487/2013 (4. ATP CLP)

Uredba (EU) št. 944/2013 (5. ATP CLP)

Uredba (EU) št. 605/2014 (6. ATP CLP)

Uredba (EU) 2015/1221 (7. ATP CLP)

Uredba (EU) 2016/918 (8. ATP CLP)

Uredba (EU) 2016/1179 (9. ATP CLP)

Uredba (EU) 2017/776 (10. ATP CLP)

Uredba (EU) 2018/669 (11. ATP CLP)

Uredba (EU) 2018/1480 (13. ATP CLP)

Uredba (EU) 2019/521 (12. ATP CLP)

Uredba (EU) 2020/217 (14. ATP CLP)

Uredba (EU) 2020/1182 (15. ATP CLP)

Uredba (EU) 2021/643 (16. ATP CLP)

Omejitve, povezane z izdelkom ali vsebovanimi snovmi, v skladu s Prilogo XVII Uredbe (ES) 1907/2006 (REACH) in poznejše spremembe:

Obmedzenia vo vzťahu s výrobkom: Nobeden

Obmedzenia vo vzťahu s obsiahnutými látkami: Nobeden

Določbe v zvezi z direktivo EU 2012/18 (Seveso III)

ni znano

Uredba (EU) št. 649/2012 (uredba PIC)

Snovi niso navedene

Nemški razred nevarnosti za vodo.

Razred 1: rahlo ogroža vodo.

SVHC snovi:

Na podlagi razpoložljivih podatkov, preparat ne vsebuje snovi SVHC v procentu $\geq 0.1\%$.

Nacionalni predpisi: Razred ogroženosti voda: 1 (Nemčija)

15.2 Ocena kemijske varnosti

Ocena kemijske varnosti je bila opravljena za snov

ODDELEK 16: Drugi podatki

Številka	Opis	
H315	Povzroča draženje kože.	
H318	Povzroča hude poškodbe oči.	
H335	Lahko povzroči draženje dihalnih poti.	
Številka	Razred in kategorija nevarnosti	Opis
3.2/2	Skin Irrit. 2	Draženje kože, Kategorija 2
3.3/1	Eye Dam. 1	Hude poškodbe oči, Kategorija 1
3.8/3	STOT SE 3	Specifična strupenost za ciljne organe (STOT) – enkratna izpostavljenost STOT enkrat, Kategorija 3

Ta dokument je pripravila pristojna oseba, ki je ustrezno usposobljena

Glavni bibliografski viri:

ECDIN – Informacijska mreža za okoljske podatke za kemikalije – Skupno raziskovalno središče, Komisija Evropskih skupnosti
SAX – NEVARNE LASTNOSTI INDUSTRIJSKIH MATERIALOV – 8. izdaja – Van Nostrand Reinold
Varnostni listi dobaviteljev surovin.
CCNL - All. 1

Predstavljene informacije se nanašajo na naše znanje v zgoraj navedenem datumu. Nanašajo se zgolj na omenjeni izdelek in ne predstavljajo garancije za posebno kakovost.

Uporabnik je dolžan preveriti pravilnost in popolnost teh informacij glede na svojo specifično uporabo.

Ta list razveljavlja in nadomešča vsako predhodno izdajo

Legenda okrajšav in kratic, uporabljenih v varnostnem listu:

ACGIH: Ameriška konferenca vladnih industrijskih higienikov
ADR: Evropski sporazum o mednarodnem prevozu nevarnih snovi v cestnem prometu.
ATE: Ocena akutne strupenosti
ATEmix: Ocena akutne strupenosti (Zmesi)
BEI: Biološki indeks izpostavljenosti
CAS: Chemical Abstracts Service (oddelek Ameriškega kemijskega društva).
CAV: Center za zastrupitve
CE: Evropska skupnost
CLP: Razvrščanje, etiketiranje, pakiranje.
CMR: Rakotvorno, mutageno in strupeno za razmnoževanje
COV: Hlapna organska spojina
CSA: Ocena kemijske varnosti
CSR: Poročilo o kemijski varnosti
DNEL: Izpeljane vrednosti brez učinka.
EC50: Srednja učinkovita koncentracija
ECHA: Evropska agencija za kemikalije
EINECS: Evropski seznam obstoječih snovi.
ES: Scenarij izpostavljenosti
GefStoffVO: Odlok o nevarnih snoveh, Nemčija.
GHS: Globalno poenoten sistem razvrščanja in označevanja nevarnih kemikalij.
IARC: Mednarodna agencija za raziskovanje raka
IATA: Mednarodno združenje za zračni transport.
IC50: Srednja inhibitorna koncentracija
IMDG: Mednarodni kodeks za prevoz nevarnega blaga po morju
LC50: Letalna koncentracija za 50 odstotkov testne populacije.
LD50: Letalna doza za 50 odstotkov testne populacije.
LDLo: Najnižja smrtna doza
N.A.: Se ne uporablja
N/A: Se ne uporablja
N/D: Ni opredeljeno/Ni razpoložljiv
N.D.: Ni razpoložljiv

NIOSH: Nacionalni inštitut za varnost in zdravje pri delu
NOAEL: Raven brez opaznih negativnih vplivov
OSHA: Upravljanje varnosti in zdravja pri delu
PBT: Obstoje, se kopičijo v organizmih in so strupene
PGK: Navodila za embalažo nevarnih snovi
PNEC: Predvidena koncentracija brez učinka.
PSG: Potniki
RID: Pravilnik o mednarodnem prevozu nevarnega blaga po železnici.
STEL: Meja za kratkotrajno izpostavljenost.
STOT: Specifično strupeno za ciljne organe.
TLV: Mejna vrednost izpostavljenosti.
TLV-TWA: Mejna vrednost izpostavljenosti v časovnem obdobju po 8 ur dnevno (ACGIH standard).
vPvB: Telo obstojno, se zelo lahko kopiči v organizmih.
WGK: Nemški razred nevarnosti za vodo.

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APPENDIX: EXPOSURE SCENARIOS

The current document includes all relevant occupational and environmental exposure scenarios (ES) for the production and use of calcium oxide as required under the REACH Regulation (Regulation (EC) No 1907/2006). For the development of the ES the Regulation and the relevant REACH Guidance have been considered. For the description of the covered uses and processes, the "R.12 – Use descriptor system" guidance (Version: 2, March 2010, ECHA-2010-G-05-EN), for the description and implementation of risk management measures (RMM) the "R.13 – Risk management measures" guidance (Version: 1.1, May 2008), for the occupational exposure estimation the "R.14 – Occupational exposure estimation" guidance (Version: 2, May 2010, ECHA-2010-G-09-EN) and for the actual environmental exposure assessment the "R.16 – Environmental Exposure Assessment" (Version: 2, May 2010, ECHA-10-G-06-EN) was used.

Methodology used for environmental exposure assessment

The environmental exposure scenarios only address the assessment at the local scale, including municipal sewage treatment plants (STPs) or industrial waste water treatment plants (WWTPs) when applicable, for industrial and professional uses as any effects that might occur is expected to take place on a local scale.

1) Industrial uses (local scale)

The exposure and risk assessment is only relevant for the aquatic environment, when applicable including STPs/WWTPs, as emissions in the industrial stages mainly apply to (waste) water. The aquatic effect and risk assessment only deal with the effect on organisms/ecosystems due to possible pH changes related to OH⁻ discharges. The exposure assessment for the aquatic environment only deals with the possible pH changes in STP effluent and surface water related to the OH⁻ discharges at the local scale and is performed by assessing the resulting pH impact: the surface water pH should not increase above 9 (In general, most aquatic organisms can tolerate pH values in the range of 6-9).

Risk management measures related to the environment aim to avoid discharging calcium oxide solutions into municipal wastewater or to surface water, in case such discharges are expected to cause significant pH changes. Regular control of the pH value during introduction into open waters is required. Discharges should be carried out such that pH changes in receiving surface waters are minimised. The effluent pH is normally measured and can be neutralised easily, as often required by national laws.

2) Professional uses (local scale)

The exposure and risk assessment is only relevant for the aquatic and terrestrial environment. The aquatic effect and risk assessment is determined by the pH effect. Nevertheless, the classical risk characterisation ratio (RCR), based on PEC (predicted environmental concentration) and PNEC (predicted no effect concentration) is calculated. The professional uses on a local scale refer to applications on agricultural or urban soil. The environmental exposure is assessed based on data and a modelling tool. The modelling FOCUS/ Exposit tool is used to assess terrestrial and aquatic exposure (typically conceived for biocidal applications).

Details and scaling approach indications are reported in the specific scenarios.

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Methodology used for occupational exposure assessment

By definition an exposure scenario (ES) has to describe under which operational conditions (OC) and risk management measure (RMMs) the substance can be handled safely. This is demonstrated if the estimated exposure level is below the respective derived no-effect level (DNEL), which is expressed in the risk characterisation ratio (RCR).

For workers, the repeated dose DNEL for inhalation as well as the acute DNEL for inhalation are based on the respective recommendations of the scientific committee on occupational exposure limits (SCOEL) being 1 mg/m³ and 4 mg/m³, respectively.

In cases where neither measured data nor analogous data are available, occupational exposure is assessed with the aid of a modelling tool. At the first tier screening level, the MEASE tool (<http://www.ebrc.de/mease.html>) is used to assess inhalation exposure according to the ECHA guidance (R.14).

Since the SCOEL recommendation refers to respirable dust while the exposure estimates in MEASE reflect the inhalable fraction, an additional safety margin is inherently included in the exposure scenarios below when MEASE has been used to derive exposure estimates.

Methodology used for consumer exposure assessment

By definition an ES has to describe under which conditions the substances, preparation or articles can be handled safely. In cases where neither measured data nor analogous data are available, exposure is assessed with the aid of a modelling tool.

For consumers, the repeated dose DNEL for inhalation as well as the acute DNEL for inhalation are based on the respective recommendations of the Scientific Committee on Occupational Exposure Limits (SCOEL), being 1 mg/m³ and 4 mg/m³, respectively.

For inhalation exposure to powders the data, derived from van Hemmen (van Hemmen, 1992: Agricultural pesticide exposure data bases for risk assessment. Rev Environ Contam Toxicol. 126: 1-85.), has been used to calculate the inhalation exposure. The inhalation exposure for consumers is estimated at 15 µg/hr or 0.25 µg/min. For larger tasks the inhalation exposure is expected to be higher. A factor of 10 is suggested when the product amount exceeds 2.5 kg, resulting in the inhalation exposure of 150 µg/hr. To convert these values in mg/m³ a default value of 1.25 m³/hr for the breathing volume under light working conditions will be assumed (van Hemmen, 1992) giving 12 µg/m³ for small tasks and 120 µg/m³ for larger tasks.

When the preparation or substance is applied in granular form or as tablets, reduced exposure to dust was assumed. To take this into account if data about particle size distribution and attrition of the granule are lacking, the model for powder formulations is used, assuming a reduction in dust formation by 10 % according to Becks and Falks (Manual for the authorisation of pesticides. Plant protection products. Chapter 4 Human toxicology; risk operator, worker and bystander, version 1.0., 2006).

For dermal exposure and exposure to the eye a qualitative approach has been followed, as no DNEL could be derived for this route due to the irritating properties of calcium oxide. Oral exposure was not assessed as this is not a foreseeable route of exposure regarding the uses addressed.

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Since the SCOEL recommendation refers to respirable dust while the exposure estimates by the model from van Hemmen reflect the inhalable fraction, an additional safety margin is inherently included in the exposure scenarios below, i.e. the exposure estimates are very conservative.

The exposure assessment of calcium oxide professional and industrial and consumer use is performed and organized based on several scenarios. An overview of the scenarios and the coverage of substance life cycle is presented in Table 1.

PRODUCT SAFETY DATA SHEET for CaO
prepared in accordance with Annex II of the REACH Regulation EC 1907/2006,
Regulation (EC) 1272/2008 and Regulation (EC) 453/2010

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Table 1: Overview on exposure scenarios and coverage of substance life cycle

ES number	Exposure scenario title	Manufacture	Identified uses			Resulting life cycle stage Service life (for articles)	Linked to Identified Use	Sector of use category (SU)	Chemical Product Category (PC)	Process category (PROC)	Article category (AC)	Environmental release category (ERC)
			Formulation	End use	Consumer							
9.1	Manufacture and industrial uses of aqueous solutions of lime substances	X	X	X		X	1	3; 1, 2a, 2b, 4, 5, 6a, 6b, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 23, 24	1, 2, 3, 7, 8, 9a, 9b, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40	1, 2, 3, 4, 5, 7, 8a, 8b, 9, 10, 12, 13, 14, 15, 16, 17, 18, 19	1, 2, 3, 4, 5, 6, 7, 8, 10, 11, 13	1, 2, 3, 4, 5, 6a, 6b, 6c, 6d, 7, 12a, 12b, 10a, 10b, 11a, 11b
9.2	Manufacture and industrial uses of low dusty solids/powders of lime substances	X	X	X		X	2	3; 1, 2a, 2b, 4, 5, 6a, 6b, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 23, 24	1, 2, 3, 7, 8, 9a, 9b, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40	1, 2, 3, 4, 5, 6, 7, 8a, 8b, 9, 10, 13, 14, 15, 16, 17, 18, 19, 21, 22, 23, 24, 25, 26, 27a, 27b	1, 2, 3, 4, 5, 6, 7, 8, 10, 11, 13	1, 2, 3, 4, 5, 6a, 6b, 6c, 6d, 7, 12a, 12b, 10a, 10b, 11a, 11b
9.3	Manufacture and industrial uses of medium dusty solids/powders of lime substances	X	X	X		X	3	3; 1, 2a, 2b, 4, 5, 6a, 6b, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 23, 24	1, 2, 3, 7, 8, 9a, 9b, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40	1, 2, 3, 4, 5, 7, 8a, 8b, 9, 10, 13, 14, 15, 16, 17, 18, 19, 22, 23, 24, 25, 26, 27a, 27b	1, 2, 3, 4, 5, 6, 7, 8, 10, 11, 13	1, 2, 3, 4, 5, 6a, 6b, 6c, 6d, 7, 12a, 12b, 10a, 10b, 11a, 11b

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ES number	Exposure scenario title	Manufacture	Identified uses			Resulting life cycle stage	Linked to Identified Use	Sector of use category (SU)	Chemical Product Category (PC)	Process category (PROC)	Article category (AC)	Environmental release category (ERC)
			Formulation	End use	Consumer	Service life (for articles)						
9.4	Manufacture and industrial uses of high dusty solids/powders of lime substances	X	X	X		X	4	3; 1, 2a, 2b, 4, 5, 6a, 6b, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 23, 24	1, 2, 3, 7, 8, 9a, 9b, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40	1, 2, 3, 4, 5, 7, 8a, 8b, 9, 10, 13, 14, 15, 16, 17, 18, 19, 22, 23, 24, 25, 26, 27a, 27b	1, 2, 3, 4, 5, 6, 7, 8, 10, 11, 13	1, 2, 3, 4, 5, 6a, 6b, 6c, 6d, 7, 12a, 12b, 10a, 11a
9.5	Manufacture and industrial uses of massive objects containing lime substances	X	X	X		X	5	3; 1, 2a, 2b, 4, 5, 6a, 6b, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 23, 24	1, 2, 3, 7, 8, 9a, 9b, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40	6, 14, 21, 22, 23, 24, 25	1, 2, 3, 4, 5, 6, 7, 8, 10, 11, 13	1, 2, 3, 4, 5, 6a, 6b, 6c, 6d, 7, 12a, 12b, 10a, 10b, 11a, 11b
9.6	Professional uses of aqueous solutions of lime substances		X	X		X	6	22; 1, 5, 6a, 6b, 7, 10, 11, 12, 13, 16, 17, 18, 19, 20, 23, 24	1, 2, 3, 7, 8, 9a, 9b, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40	2, 3, 4, 5, 8a, 8b, 9, 10, 12, 13, 15, 16, 17, 18, 19	1, 2, 3, 4, 5, 6, 7, 8, 10, 11, 13	2, 8a, 8b, 8c, 8d, 8e, 8f

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ES number	Exposure scenario title	Manufacture	Identified uses			Resulting life cycle stage	Linked to Identified Use	Sector of use category (SU)	Chemical Product Category (PC)	Process category (PROC)	Article category (AC)	Environmental release category (ERC)
			Formulation	End use	Consumer	Service life (for articles)						
9.7	Professional uses of low dusty solids/powders of lime substances		X	X		X	7	22; 1, 5, 6a, 6b, 7, 10, 11, 12, 13, 16, 17, 18, 19, 20, 23, 24	1, 2, 3, 7, 8, 9a, 9b, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40	2, 3, 4, 5, 8a, 8b, 9, 10, 13, 15, 16, 17, 18, 19, 21, 25, 26	1, 2, 3, 4, 5, 6, 7, 8, 10, 11, 13	2, 8a, 8b, 8c, 8d, 8e, 8f
9.8	Professional uses of medium dusty solids/powders of lime substances		X	X		X	8	22; 1, 5, 6a, 6b, 7, 10, 11, 12, 13, 16, 17, 18, 19, 20, 23, 24	1, 2, 3, 7, 8, 9a, 9b, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40	2, 3, 4, 5, 8a, 8b, 9, 10, 13, 15, 16, 17, 18, 19, 25, 26	1, 2, 3, 4, 5, 6, 7, 8, 10, 11, 13	2, 8a, 8b, 8c, 8d, 8e, 8f, 9a, 9b
9.9	Professional uses of high dusty solids/powders of lime substances		X	X		X	9	22; 1, 5, 6a, 6b, 7, 10, 11, 12, 13, 16, 17, 18, 19, 20, 23, 24	1, 2, 3, 7, 8, 9a, 9b, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40	2, 3, 4, 5, 8a, 8b, 9, 10, 13, 15, 16, 17, 18, 19, 25, 26	1, 2, 3, 4, 5, 6, 7, 8, 10, 11, 13	2, 8a, 8b, 8c, 8d, 8e, 8f

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ES number	Exposure scenario title	Manufacture	Identified uses			Resulting life cycle stage	Linked to Identified Use	Sector of use category (SU)	Chemical Category (PC) Product	Process category (PROC)	Article category (AC)	Environmental release category (ERC)
			Formulation	End use	Consumer							
9.10	Professional use of lime substances in soil treatment		X	X			10	22	9b	5, 8b, 11, 26		2, 8a, 8b, 8c, 8d, 8e, 8f
9.11	Professional uses of articles/containers containing lime substances			X		X	11	22; 1, 5, 6a, 6b, 7, 10, 11, 12, 13, 16, 17, 18, 19, 20, 23, 24		0, 21, 24, 25	1, 2, 3, 4, 5, 6, 7, 8, 10, 11, 13	10a, 11a, 11b, 12a, 12b
9.12	Consumer use of building and construction material (DIY)				X		X	21	9b, 9a			8
9.13	Consumer use of CO ₂ absorbent in breathing apparatuses				X		X	21	2			8

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ES number	Exposure scenario title	Manufacture	Identified uses			Resulting life cycle stage Service life (for articles)	Linked to Identified Use	Sector of use category (SU)	Chemical Category (PC) Product	Process category (PROC)	Article category (AC)	Environmental release category (ERC)
			Formulation	End use	Consumer							
9.14	Consumer use of garden lime/fertilizer				X		X	21	20, 12			8e
9.15	Consumer use of lime substances as water treatment chemicals in aquaria				X		X	21	20, 37			8
9.16	Consumer use of cosmetics containing lime substances				X		X	21	39			8

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ES number 9.1: Manufacture and industrial uses of aqueous solutions of lime substances

Exposure Scenario Format (1) addressing uses carried out by workers		
1. Title		
Free short title	Manufacture and industrial uses of aqueous solutions of lime substances	
Systematic title based on use descriptor	SU3, SU1, SU2a, SU2b, SU4, SU5, SU6a, SU6b, SU7, SU8, SU9, SU10, SU11, SU12, SU13, SU14, SU15, SU16, SU17, SU18, SU19, SU20, SU23, SU24, PC1, PC2, PC3, PC7, PC8, PC9a, PC9b, PC11, PC12, PC13, PC14, PC15, PC16, PC17, PC18, PC19, PC20, PC21, PC23, PC24, PC25, PC26, PC27, PC28, PC29, PC30, PC31, PC32, PC33, PC34, PC35, PC36, PC37, PC38, PC39, PC40, AC1, AC2, AC3, AC4, AC5, AC6, AC7, AC8, AC10, AC11, AC13 (appropriate PROCs and ERCs are given in Section 2 below)	
Processes, tasks and/or activities covered	Processes, tasks and/or activities covered are described in Section 2 below.	
Assessment Method	The assessment of inhalation exposure is based on the exposure estimation tool MEASE.	
2. Operational conditions and risk management measures		
PROC/ERC	REACH definition	Involved tasks
PROC 1	Use in closed process, no likelihood of exposure	Further information is provided in the ECHA Guidance on information requirements and chemical safety assessment, Chapter R.12: Use descriptor system (ECHA-2010-G-05-EN).
PROC 2	Use in closed, continuous process with occasional controlled exposure	
PROC 3	Use in closed batch process (synthesis or formulation)	
PROC 4	Use in batch and other process (synthesis) where opportunity for exposure arises	
PROC 5	Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact)	
PROC 7	Industrial spraying	
PROC 8a	Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities	
PROC 8b	Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities	
PROC 9	Transfer of substance or preparation into small containers (dedicated filling line, including weighing)	
PROC 10	Roller application or brushing	
PROC 12	Use of blowing agents in manufacture of foam	
PROC 13	Treatment of articles by dipping and pouring	
PROC 14	Production of preparations or articles by tableting, compression, extrusion, pelletisation	
PROC 15	Use as laboratory reagent	
PROC 16	Using material as fuel sources, limited exposure to unburned product to be expected	
PROC 17	Lubrication at high energy conditions and in partly open process	
PROC 18	Greasing at high energy conditions	
PROC 19	Hand-mixing with intimate contact and only PPE available	
ERC 1-7, 12	Manufacture, formulation and all types of industrial uses	
ERC 10, 11	Wide-dispersive outdoor and indoor use of long-life articles and materials	

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2.1 Control of workers exposure

Product characteristic

According to the MEASE approach, the substance-intrinsic emission potential is one of the main exposure determinants. This is reflected by an assignment of a so-called fugacity class in the MEASE tool. For operations conducted with solid substances at ambient temperature the fugacity is based on the dustiness of that substance. Whereas in hot metal operations, fugacity is temperature based, taking into account the process temperature and the melting point of the substance. As a third group, high abrasive tasks are based on the level of abrasion instead of the substance intrinsic emission potential. The spraying of aqueous solutions (PROC7 and 11) is assumed to be involved with a medium emission.

PROC	Used in preparation?	Content in preparation	Physical form	Emission potential
PROC 7	not restricted		aqueous solution	medium
All other applicable PROCs	not restricted		aqueous solution	very low

Amounts used

The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation (industrial vs. Professional) and level of containment/automation (as reflected in the PROC) is the main determinant of the process intrinsic emission potential.

Frequency and duration of use/exposure

PROC	Duration of exposure
PROC 7	≤ 240 minutes
All other applicable PROCs	480 minutes (not restricted)

Human factors not influenced by risk management

The shift breathing volume during all process steps reflected in the PROCs is assumed to be 10 m³/shift (8 hours).

Other given operational conditions affecting workers exposure

Since aqueous solutions are not used in hot-metallurgical processes, operational conditions (e.g. process temperature and process pressure) are not considered relevant for occupational exposure assessment of the conducted processes.

Technical conditions and measures at process level (source) to prevent release

Risk management measures at the process level (e.g. containment or segregation of the emission source) are generally not required in the processes.

Technical conditions and measures to control dispersion from source towards the worker

PROC	Level of separation	Localised controls (LC)	Efficiency of LC (according to MEASE)	Further information
PROC 7	Any potentially required separation of workers from the emission source is indicated above under "Frequency and duration of exposure".	local exhaust ventilation	78 %	-
PROC 19	A reduction of exposure duration can be achieved, for example, by the installation of ventilated (positive pressure) control rooms or by removing the worker from workplaces involved with relevant exposure.	not applicable	na	-
All other applicable PROCs		not required	na	-

Organisational measures to prevent /limit releases, dispersion and exposure

Avoid inhalation or ingestion. General occupational hygiene measures are required to ensure a safe handling of the substance. These measures involve good personal and housekeeping practices (i.e. regular cleaning with suitable cleaning devices), no eating and smoking at the workplace, the wearing of standard working clothes and shoes unless otherwise stated below. Shower and change clothes at end of work shift. Do not wear contaminated clothing at home. Do not blow dust off with compressed air.

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Conditions and measures related to personal protection, hygiene and health evaluation				
PROC	Specification of respiratory protective equipment (RPE)	RPE efficiency (assigned protection factor, APF)	Specification of gloves	Further personal protective equipment (PPE)
PROC 7	FFP1 mask	APF=4	Since calcium oxide is classified as irritating to skin, the use of protective gloves is mandatory for all process steps.	Eye protection equipment (e.g. goggles or visors) must be worn, unless potential contact with the eye can be excluded by the nature and type of application (i.e. closed process). Additionally, face protection, protective clothing and safety shoes are required to be worn as appropriate.
All other applicable PROCs	not required	na		
<p>Any RPE as defined above shall only be worn if the following principles are implemented in parallel: The duration of work (compare with "duration of exposure" above) should reflect the additional physiological stress for the worker due to the breathing resistance and mass of the RPE itself, due to the increased thermal stress by enclosing the head. In addition, it shall be considered that the worker's capability of using tools and of communicating are reduced during the wearing of RPE.</p> <p>For reasons as given above, the worker should therefore be (i) healthy (especially in view of medical problems that may affect the use of RPE), (ii) have suitable facial characteristics reducing leakages between face and mask (in view of scars and facial hair). The recommended devices above which rely on a tight face seal will not provide the required protection unless they fit the contours of the face properly and securely.</p> <p>The employer and self-employed persons have legal responsibilities for the maintenance and issue of respiratory protective devices and the management of their correct use in the workplace. Therefore, they should define and document a suitable policy for a respiratory protective device programme including training of the workers.</p> <p>An overview of the APFs of different RPE (according to BS EN 529:2005) can be found in the glossary of MEASE.</p>				
2.2 Control of environmental exposure				
Amounts used				
The daily and annual amount per site (for point sources) is not considered to be the main determinant for environmental exposure.				
Frequency and duration of use				
Intermittent (< 12 time per year) or continuous use/release				
Environment factors not influenced by risk management				
Flow rate of receiving surface water: 18000 m³/day				
Other given operational conditions affecting environmental exposure				
Effluent discharge rate: 2000 m³/day				
Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil				
Risk management measures related to the environment aim to avoid discharging lime solutions into municipal wastewater or to surface water, in case such discharges are expected to cause significant pH changes. Regular control of the pH value during introduction into open waters is required. In general discharges should be carried out such that pH changes in receiving surface waters are minimised (e.g. through neutralisation). In general most aquatic organisms can tolerate pH values in the range of 6-9. This is also reflected in the description of standard OECD tests with aquatic organisms. The justification for this risk management measure can be found in the introduction section.				
Conditions and measures related to waste				
Solid industrial waste of lime should be reused or discharged to the industrial wastewater and further neutralized if needed.				

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3. Exposure estimation and reference to its source				
Occupational exposure				
The exposure estimation tool MEASE was used for the assessment of inhalation exposure. The risk characterisation ratio (RCR) is the quotient of the refined exposure estimate and the respective DNEL (derived no-effect level) and has to be below 1 to demonstrate a safe use. For inhalation exposure, the RCR is based on the DNEL for calcium oxide of 1 mg/m ³ (as respirable dust) and the respective inhalation exposure estimate derived using MEASE (as inhalable dust). Thus, the RCR includes an additional safety margin since the respirable fraction being a sub-fraction of the inhalable fraction according to EN 481.				
PROC	Method used for inhalation exposure assessment	Inhalation exposure estimate (RCR)	Method used for dermal exposure assessment	Dermal exposure estimate (RCR)
PROC 1, 2, 3, 4, 5, 7, 8a, 8b, 9, 10, 12, 13, 14, 15, 16, 17, 18, 19	MEASE	< 1 mg/m ³ (0.001 – 0.66)	Since calcium oxide is classified as irritating to skin, dermal exposure has to be minimised as far as technically feasible. A DNEL for dermal effects has not been derived. Thus, dermal exposure is not assessed in this exposure scenario.	
Environmental exposure				
The environmental exposure assessment is only relevant for the aquatic environment, when applicable including STPs/WWTPs, as emissions of lime substance in the different life-cycle stages (production and use) mainly apply to (waste) water. The aquatic effect and risk assessment only deal with the effect on organisms/ecosystems due to possible pH changes related to OH ⁻ discharges, being the toxicity of Ca ²⁺ is expected to be negligible compared to the (potential) pH effect. Only the local scale is being addressed, including municipal sewage treatment plants (STPs) or industrial waste water treatment plants (WWTPs) when applicable, both for production and industrial use as any effects that might occur would be expected to take place on a local scale. The high water solubility and very low vapour pressure indicate that lime substance will be found predominantly in water. Significant emissions or exposure to air are not expected due to the low vapour pressure of lime substance. Significant emissions or exposure to the terrestrial environment are not expected either for this exposure scenario. The exposure assessment for the aquatic environment will therefore only deal with the possible pH changes in STP effluent and surface water related to the OH ⁻ discharges at the local scale. The exposure assessment is approached by assessing the resulting pH impact: the surface water pH should not increase above 9.				
Environmental emissions	The production of lime substance can potentially result in an aquatic emission and locally increase the lime substance concentration and affect the pH in the aquatic environment. When the pH is not neutralised, the discharge of effluent from lime substance production sites may impact the pH in the receiving water. The pH of effluents is normally measured very frequently and can be neutralised easily as often required by national laws.			
Exposure concentration in waste water treatment plant (WWTP)	Waste water from lime substance production is an inorganic wastewater stream and therefore there is no biological treatment. Therefore, wastewater streams from lime substance production sites will normally not be treated in biological waste water treatment plants (WWTPs), but can be used for pH control of acid wastewater streams that are treated in biological WWTPs.			
Exposure concentration in aquatic pelagic compartment	When lime substance is emitted to surface water, sorption to particulate matter and sediment will be negligible. When lime is rejected to surface water, the pH may increase, depending on the buffer capacity of the water. The higher the buffer capacity of the water, the lower the effect on pH will be. In general the buffer capacity preventing shifts in acidity or alkalinity in natural waters is regulated by the equilibrium between carbon dioxide (CO ₂), the bicarbonate ion (HCO ₃ ⁻) and the carbonate ion (CO ₃ ²⁻).			
Exposure concentration in sediments	The sediment compartment is not included in this ES, because it is not considered relevant for lime substance: when lime substance is emitted to the aquatic compartment, sorption of to sediment particles is negligible.			
Exposure concentrations in soil and groundwater	The terrestrial compartment is not included in this exposure scenario, because it is not considered to be relevant.			
Exposure concentration in atmospheric compartment	The air compartment is not included in this CSA because it is considered not relevant for lime substance: when emitted to air as an aerosol in water, lime substance is neutralised as a result of its reaction with CO ₂ (or other acids), into HCO ₃ ⁻ and Ca ²⁺ . Subsequently, the salts (e.g. calcium(bi)carbonate) are washed out from the air and thus the atmospheric emissions of neutralised lime substance largely end up in soil and water.			
Exposure concentration relevant for the food chain (secondary poisoning)	Bioaccumulation in organisms is not relevant for lime substance: a risk assessment for secondary poisoning is therefore not required.			

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4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Occupational exposure

The DU works inside the boundaries set by the ES if either the proposed risk management measures as described above are met or the downstream user can demonstrate on his own that his operational conditions and implemented risk management measures are adequate. This has to be done by showing that they limit the inhalation and dermal exposure to a level below the respective DNEL (given that the processes and activities in question are covered by the PROCs listed above) as given below. If measured data are not available, the DU may make use of an appropriate scaling tool such as MEASE (www.ebrc.de/mease.html) to estimate the associated exposure. The dustiness of the substance used can be determined according to the MEASE glossary. For example, substances with a dustiness less than 2.5 % according to the Rotating Drum Method (RDM) are defined as "low dusty", substances with a dustiness less than 10 % (RDM) are defined as "medium dusty" and substances with a dustiness ≥ 10 % are defined as "high dusty".

DNEL_{inhalation}: 1 mg/m³ (as respirable dust)

Important note: The DU has to be aware of the fact that apart from the long-term DNEL given above, a DNEL for acute effects exists at a level of 4 mg/m³. By demonstrating a safe use when comparing exposure estimates with the long-term DNEL, the acute DNEL is therefore also covered (according to R.14 guidance, acute exposure levels can be derived by multiplying long-term exposure estimates by a factor of 2). When using MEASE for the derivation of exposure estimates, it is noted that the exposure duration should only be reduced to half-shift as a risk management measure (leading to an exposure reduction of 40 %).

Environmental exposure

If a site does not comply with the conditions stipulated in the safe use ES, it is recommended to apply a tiered approach to perform a more site-specific assessment. For that assessment, the following stepwise approach is recommended.

Tier 1: retrieve information on effluent pH and the contribution of the lime substance on the resulting pH. Should the pH be above 9 and be predominantly attributable to lime, then further actions are required to demonstrate safe use.

Tier 2a: retrieve information on receiving water pH after the discharge point. The pH of the receiving water shall not exceed the value of 9. If the measures are not available, the pH in the river can be calculated as follows:

$$pH_{river} = \text{Log} \left[\frac{Q_{effluent} * 10^{pH_{effluent}} + Q_{riverupstream} * 10^{pH_{upstream}}}{Q_{riverupstream} + Q_{effluent}} \right] \quad (Eq 1)$$

Where:

Q effluent refers to the effluent flow (in m³/day)

Q river upstream refers to the upstream river flow (in m³/day)

pH effluent refers to the pH of the effluent

pH upstream river refers to the pH of the river upstream of the discharge point

Please note that initially, default values can be used:

- Q river upstream flows: use the 10th of existing measurements distribution or use default value of 18000 m³/day
- Q effluent: use default value of 2000 m³/day
- The upstream pH is preferably a measured value. If not available, one can assume a neutral pH of 7 if this can be justified.

Such equation has to be seen as a worst case scenario, where water conditions are standard and not case specific.

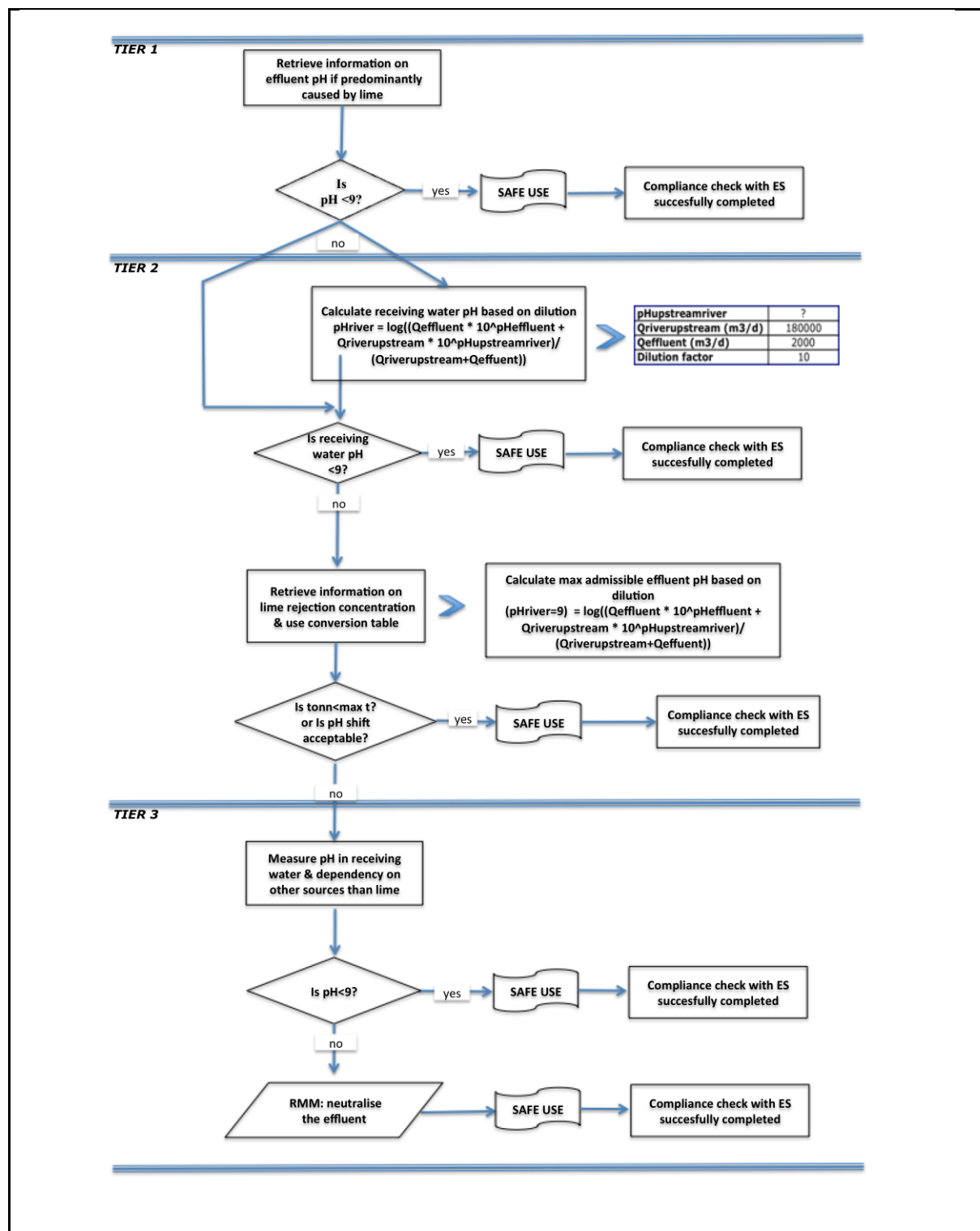
Tier 2b: Equation 1 can be used to identify which effluent pH causes an acceptable pH level in the receiving body. In order to do so, pH of the river is set at value 9 and pH of the effluent is calculated accordingly (using default values as reported previously, if necessary). As temperature influences lime solubility, pH effluent might require to be adjusted on a case-by-case basis. Once the maximum admissible pH value in the effluent is established, it is assumed that the OH⁻ concentrations are all dependent on lime discharge and that there is no buffer capacity conditions to consider (this is a unrealistic worst case scenario, which can be modified where information is available). Maximum load of lime that can be annually rejected without negatively affecting the pH of the receiving water is calculated assuming chemical equilibrium. OH⁻ expressed as moles/litre are multiplied by average flow of the effluent and then divided by the molar mass of the lime substance.

Tier 3: measure the pH in the receiving water after the discharge point. If pH is below 9, safe use is reasonably demonstrated and the ES ends here. If pH is found to be above 9, risk management measures have to be implemented: the effluent has to undergo neutralisation, thus ensuring safe use of lime during production or use phase.

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ES number 9.2: Manufacture and industrial uses of low dusty solids/powders of lime substances

Exposure Scenario Format (1) addressing uses carried out by workers		
1. Title		
Free short title	Manufacture and industrial uses of low dusty solids/powders of lime substances	
Systematic title based on use descriptor	SU3, SU1, SU2a, SU2b, SU4, SU5, SU6a, SU6b, SU7, SU8, SU9, SU10, SU11, SU12, SU13, SU14, SU15, SU16, SU17, SU18, SU19, SU20, SU23, SU24, PC1, PC2, PC3, PC7, PC8, PC9a, PC9b, PC11, PC12, PC13, PC14, PC15, PC16, PC17, PC18, PC19, PC20, PC21, PC23, PC24, PC25, PC26, PC27, PC28, PC29, PC30, PC31, PC32, PC33, PC34, PC35, PC36, PC37, PC38, PC39, PC40, AC1, AC2, AC3, AC4, AC5, AC6, AC7, AC8, AC10, AC11, AC13 (appropriate PROCs and ERCs are given in Section 2 below)	
Processes, tasks and/or activities covered	Processes, tasks and/or activities covered are described in Section 2 below.	
Assessment Method	The assessment of inhalation exposure is based on the exposure estimation tool MEASE.	
2. Operational conditions and risk management measures		
PROC/ERC	REACH definition	Involved tasks
PROC 1	Use in closed process, no likelihood of exposure	Further information is provided in the ECHA Guidance on information requirements and chemical safety assessment, Chapter R.12: Use descriptor system (ECHA-2010-G-05-EN).
PROC 2	Use in closed, continuous process with occasional controlled exposure	
PROC 3	Use in closed batch process (synthesis or formulation)	
PROC 4	Use in batch and other process (synthesis) where opportunity for exposure arises	
PROC 5	Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact)	
PROC 6	Calendering operations	
PROC 7	Industrial spraying	
PROC 8a	Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities	
PROC 8b	Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities	
PROC 9	Transfer of substance or preparation into small containers (dedicated filling line, including weighing)	
PROC 10	Roller application or brushing	
PROC 13	Treatment of articles by dipping and pouring	
PROC 14	Production of preparations or articles by tableting, compression, extrusion, pelletisation	
PROC 15	Use as laboratory reagent	
PROC 16	Using material as fuel sources, limited exposure to unburned product to be expected	
PROC 17	Lubrication at high energy conditions and in partly open process	
PROC 18	Greasing at high energy conditions	
PROC 19	Hand-mixing with intimate contact and only PPE available	
PROC 21	Low energy manipulation of substances bound in materials and/or articles	

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PROC 22	Potentially closed processing operations with minerals/metals at elevated temperature Industrial setting
PROC 23	Open processing and transfer operations with minerals/metals at elevated temperature
PROC 24	High (mechanical) energy work-up of substances bound in materials and/or articles
PROC 25	Other hot work operations with metals
PROC 26	Handling of solid inorganic substances at ambient temperature
PROC 27a	Production of metal powders (hot processes)
PROC 27b	Production of metal powders (wet processes)
ERC 1-7, 12	Manufacture, formulation and all types of industrial uses
ERC 10, 11	Wide-dispersive outdoor and indoor use of long-life articles and materials

2.1 Control of workers exposure

Product characteristic

According to the MEASE approach, the substance-intrinsic emission potential is one of the main exposure determinants. This is reflected by an assignment of a so-called fugacity class in the MEASE tool. For operations conducted with solid substances at ambient temperature the fugacity is based on the dustiness of that substance. Whereas in hot metal operations, fugacity is temperature based, taking into account the process temperature and the melting point of the substance. As a third group, high abrasive tasks are based on the level of abrasion instead of the substance intrinsic emission potential.

PROC	Used in preparation?	Content in preparation	Physical form	Emission potential
PROC 22, 23, 25, 27a	not restricted		solid/powder, molten	high
PROC 24	not restricted		solid/powder	high
All other applicable PROCs	not restricted		solid/powder	low

Amounts used

The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation (industrial vs. Professional) and level of containment/automation (as reflected in the PROC) is the main determinant of the process intrinsic emission potential.

Frequency and duration of use/exposure

PROC	Duration of exposure
PROC 22	≤ 240 minutes
All other applicable PROCs	480 minutes (not restricted)

Human factors not influenced by risk management

The shift breathing volume during all process steps reflected in the PROCs is assumed to be 10 m³/shift (8 hours).

Other given operational conditions affecting workers exposure

Operational conditions like process temperature and process pressure are not considered relevant for occupational exposure assessment of the conducted processes. In process steps with considerably high temperatures (i.e. PROC 22, 23, 25), the exposure assessment in MEASE is however based on the ratio of process temperature and melting point. As the associated temperatures are expected to vary within the industry the highest ratio was taken as a worst case assumption for the exposure estimation. Thus all process temperatures are automatically covered in this exposure scenario for PROC 22, 23 and PROC 25.

Technical conditions and measures at process level (source) to prevent release

Risk management measures at the process level (e.g. containment or segregation of the emission source) are generally not required in the processes.

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Technical conditions and measures to control dispersion from source towards the worker				
PROC	Level of separation	Localised controls (LC)	Efficiency of LC (according to MEASE)	Further information
PROC 7, 17, 18	Any potentially required separation of workers from the emission source is indicated above under "Frequency and duration of exposure". A reduction of exposure duration can be achieved, for example, by the installation of ventilated (positive pressure) control rooms or by removing the worker from workplaces involved with relevant exposure.	general ventilation	17 %	-
PROC 19		not applicable	na	-
PROC 22, 23, 24, 25, 26, 27a		local exhaust ventilation	78 %	-
All other applicable PROCs		not required	na	-
Organisational measures to prevent /limit releases, dispersion and exposure				
Avoid inhalation or ingestion. General occupational hygiene measures are required to ensure a safe handling of the substance. These measures involve good personal and housekeeping practices (i.e. regular cleaning with suitable cleaning devices), no eating and smoking at the workplace, the wearing of standard working clothes and shoes unless otherwise stated below. Shower and change clothes at end of work shift. Do not wear contaminated clothing at home. Do not blow dust off with compressed air.				
Conditions and measures related to personal protection, hygiene and health evaluation				
PROC	Specification of respiratory protective equipment (RPE)	RPE efficiency (assigned protection factor, APF)	Specification of gloves	Further personal protective equipment (PPE)
PROC 22, 24, 27a	FFP1 mask	APF=4	Since calcium oxide is classified as irritating to skin, the use of protective gloves is mandatory for all process steps.	Eye protection equipment (e.g. goggles or visors) must be worn, unless potential contact with the eye can be excluded by the nature and type of application (i.e. closed process). Additionally, face protection, protective clothing and safety shoes are required to be worn as appropriate.
All other applicable PROCs	not required	na		
Any RPE as defined above shall only be worn if the following principles are implemented in parallel: The duration of work (compare with "duration of exposure" above) should reflect the additional physiological stress for the worker due to the breathing resistance and mass of the RPE itself, due to the increased thermal stress by enclosing the head. In addition, it shall be considered that the worker's capability of using tools and of communicating are reduced during the wearing of RPE. For reasons as given above, the worker should therefore be (i) healthy (especially in view of medical problems that may affect the use of RPE), (ii) have suitable facial characteristics reducing leakages between face and mask (in view of scars and facial hair). The recommended devices above which rely on a tight face seal will not provide the required protection unless they fit the contours of the face properly and securely. The employer and self-employed persons have legal responsibilities for the maintenance and issue of respiratory protective devices and the management of their correct use in the workplace. Therefore, they should define and document a suitable policy for a respiratory protective device programme including training of the workers. An overview of the APFs of different RPE (according to BS EN 529:2005) can be found in the glossary of MEASE.				
2.2 Control of environmental exposure				
Amounts used				
The daily and annual amount per site (for point sources) is not considered to be the main determinant for environmental exposure.				
Frequency and duration of use				
Intermittent (< 12 time per year) or continuous use/release				

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Environment factors not influenced by risk management				
Flow rate of receiving surface water: 18000 m³/day				
Other given operational conditions affecting environmental exposure				
Effluent discharge rate: 2000 m³/day				
Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil				
Risk management measures related to the environment aim to avoid discharging lime solutions into municipal wastewater or to surface water, in case such discharges are expected to cause significant pH changes. Regular control of the pH value during introduction into open waters is required. In general discharges should be carried out such that pH changes in receiving surface waters are minimised (e.g. through neutralisation). In general most aquatic organisms can tolerate pH values in the range of 6-9. This is also reflected in the description of standard OECD tests with aquatic organisms. The justification for this risk management measure can be found in the introduction section.				
Conditions and measures related to waste				
Solid industrial waste of lime should be reused or discharged to the industrial wastewater and further neutralized if needed.				
3. Exposure estimation and reference to its source				
Occupational exposure				
The exposure estimation tool MEASE was used for the assessment of inhalation exposure. The risk characterisation ratio (RCR) is the quotient of the refined exposure estimate and the respective DNEL (derived no-effect level) and has to be below 1 to demonstrate a safe use. For inhalation exposure, the RCR is based on the DNEL for calcium oxide of 1 mg/m³ (as respirable dust) and the respective inhalation exposure estimate derived using MEASE (as inhalable dust). Thus, the RCR includes an additional safety margin since the respirable fraction being a sub-fraction of the inhalable fraction according to EN 481.				
PROC	Method used for inhalation exposure assessment	Inhalation exposure estimate (RCR)	Method used for dermal exposure assessment	Dermal exposure estimate (RCR)
PROC 1, 2, 3, 4, 5, 6, 7, 8a, 8b, 9, 10, 13, 14, 15, 16, 17, 18, 19, 21, 22, 23, 24, 25, 26, 27a, 27b	MEASE	<1 mg/m³ (0.01 – 0.83)	Since calcium oxide is classified as irritating to skin, dermal exposure has to be minimised as far as technically feasible. A DNEL for dermal effects has not been derived. Thus, dermal exposure is not assessed in this exposure scenario.	
Environmental emissions				
The environmental exposure assessment is only relevant for the aquatic environment, when applicable including STPs/WWTPs, as emissions of calcium oxide in the different life-cycle stages (production and use) mainly apply to (waste) water. The aquatic effect and risk assessment only deal with the effect on organisms/ecosystems due to possible pH changes related to OH-discharges, being the toxicity of Ca2+ is expected to be negligible compared to the (potential) pH effect. Only the local scale is being addressed, including municipal sewage treatment plants (STPs) or industrial waste water treatment plants (WWTPs) when applicable, both for production and industrial use as any effects that might occur would be expected to take place on a local scale. The high water solubility and very low vapour pressure indicate that calcium oxide will be found predominantly in water. Significant emissions or exposure to air are not expected due to the low vapour pressure of calcium oxide. Significant emissions or exposure to the terrestrial environment are not expected either for this exposure scenario. The exposure assessment for the aquatic environment will therefore only deal with the possible pH changes in STP effluent and surface water related to the OH- discharges at the local scale. The exposure assessment is approached by assessing the resulting pH impact: the surface water pH should not increase above 9.				
Environmental emissions	The production of calcium oxide can potentially result in an aquatic emission and locally increase the calcium oxide concentration and affect the pH in the aquatic environment. When the pH is not neutralised, the discharge of effluent from calcium oxide production sites may impact the pH in the receiving water. The pH of effluents is normally measured very frequently and can be neutralised easily as often required by national laws.			
Exposure concentration in waste water treatment plant (WWTP)	Waste water from calcium oxide production is an inorganic wastewater stream and therefore there is no biological treatment. Therefore, wastewater streams from calcium oxide production sites will normally not be treated in biological waste water treatment plants (WWTPs), but can be used for pH control of acid wastewater streams that are treated in biological WWTPs.			
Exposure concentration in aquatic pelagic compartment	When calcium oxide is emitted to surface water, sorption to particulate matter and sediment will be negligible. When lime is rejected to surface water, the pH may increase, depending on the buffer capacity of the water. The higher the buffer capacity of the water, the lower the effect on pH will be. In general the buffer capacity preventing shifts in acidity or alkalinity in natural waters is regulated by the equilibrium between carbon dioxide (CO2), the bicarbonate ion (HCO3-) and the carbonate ion (CO32-).			
Exposure concentration in sediments	The sediment compartment is not included in this ES, because it is not considered relevant for calcium oxide: when calcium oxide is emitted to the aquatic compartment, sorption to sediment particles is negligible.			

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Exposure concentrations in soil and groundwater	The terrestrial compartment is not included in this exposure scenario, because it is not considered to be relevant.
Exposure concentration in atmospheric compartment	The air compartment is not included in this CSA because it is considered not relevant for calcium oxide: when emitted to air as an aerosol in water, calcium oxide is neutralised as a result of its reaction with CO ₂ (or other acids), into HCO ₃ ⁻ and Ca ²⁺ . Subsequently, the salts (e.g. calcium(bi)carbonate) are washed out from the air and thus the atmospheric emissions of neutralised calcium oxide largely end up in soil and water.
Exposure concentration relevant for the food chain (secondary poisoning)	Bioaccumulation in organisms is not relevant for calcium oxide: a risk assessment for secondary poisoning is therefore not required.

4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Occupational exposure

The DU works inside the boundaries set by the ES if either the proposed risk management measures as described above are met or the downstream user can demonstrate on his own that his operational conditions and implemented risk management measures are adequate. This has to be done by showing that they limit the inhalation and dermal exposure to a level below the respective DNEL (given that the processes and activities in question are covered by the PROCs listed above) as given below. If measured data are not available, the DU may make use of an appropriate scaling tool such as MEASE (www.ebrc.de/mease.html) to estimate the associated exposure. The dustiness of the substance used can be determined according to the MEASE glossary. For example, substances with a dustiness less than 2.5 % according to the Rotating Drum Method (RDM) are defined as "low dusty", substances with a dustiness less than 10 % (RDM) are defined as "medium dusty" and substances with a dustiness ≥10 % are defined as "high dusty".

DNEL_{inhalation}: 1 mg/m³ (as respirable dust)

Important note: The DU has to be aware of the fact that apart from the long-term DNEL given above, a DNEL for acute effects exists at a level of 4 mg/m³. By demonstrating a safe use when comparing exposure estimates with the long-term DNEL, the acute DNEL is therefore also covered (according to R.14 guidance, acute exposure levels can be derived by multiplying long-term exposure estimates by a factor of 2). When using MEASE for the derivation of exposure estimates, it is noted that the exposure duration should only be reduced to half-shift as a risk management measure (leading to an exposure reduction of 40 %).

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Environmental exposure

If a site does not comply with the conditions stipulated in the safe use ES, it is recommended to apply a tiered approach to perform a more site-specific assessment. For that assessment, the following stepwise approach is recommended.

Tier 1: retrieve information on effluent pH and the contribution of the calcium oxide on the resulting pH. Should the pH be above 9 and be predominantly attributable to lime, then further actions are required to demonstrate safe use.

Tier 2a: retrieve information on receiving water pH after the discharge point. The pH of the receiving water shall not exceed the value of 9. If the measures are not available, the pH in the river can be calculated as follows:

$$pH_{river} = \text{Log} \left[\frac{Q_{effluent} * 10^{pH_{effluent}} + Q_{riverupstream} * 10^{pH_{upstream}}}{Q_{riverupstream} + Q_{effluent}} \right] \quad (Eq 1)$$

Where:

Q effluent refers to the effluent flow (in m³/day)

Q river upstream refers to the upstream river flow (in m³/day)

pH effluent refers to the pH of the effluent

pH upstream river refers to the pH of the river upstream of the discharge point

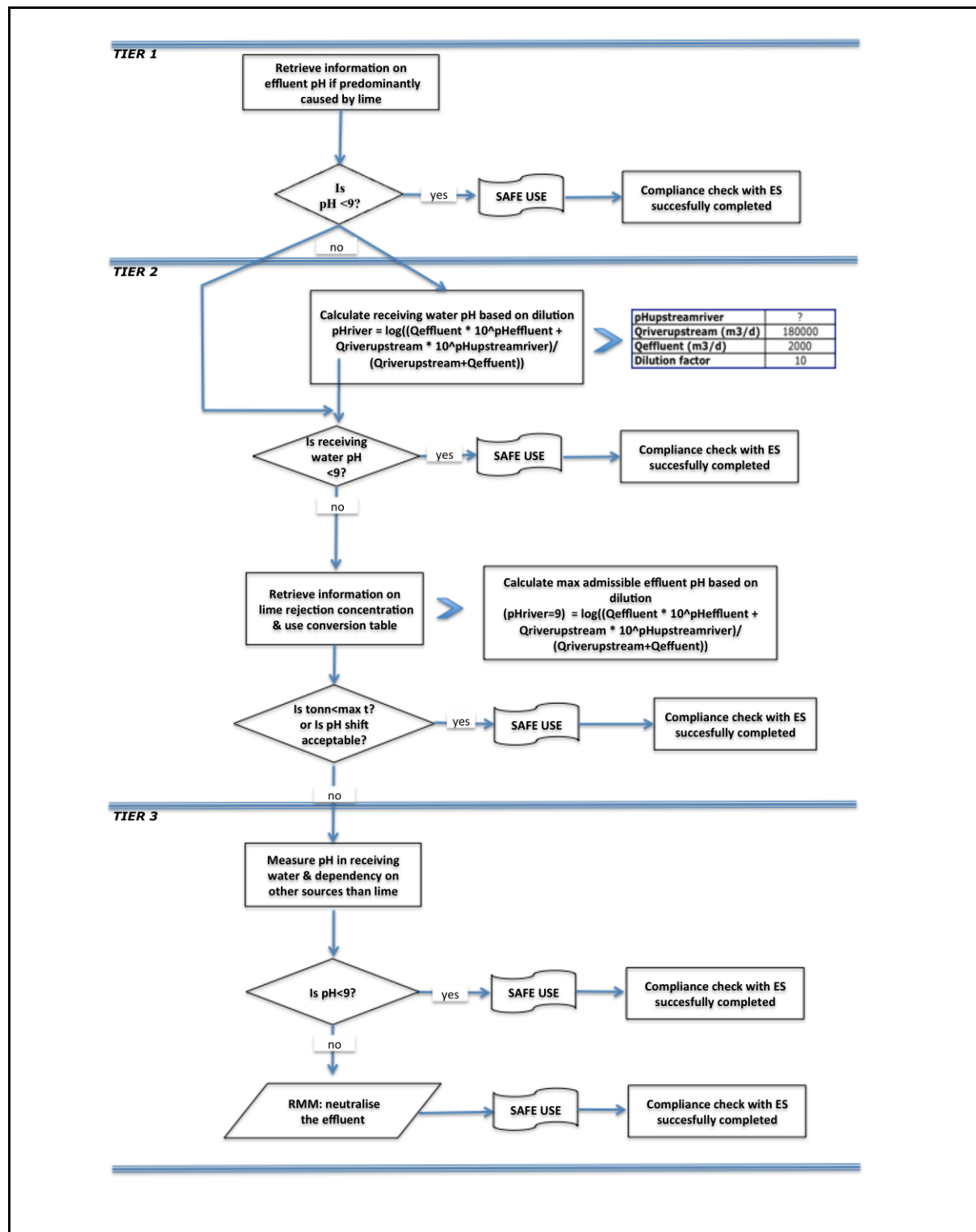
Please note that initially, default values can be used:

- Q river upstream flows: use the 10th of existing measurements distribution or use default value of 18000 m³/day
- Q effluent: use default value of 2000 m³/day
- The upstream pH is preferably a measured value. If not available, one can assume a neutral pH of 7 if this can be justified.

Such equation has to be seen as a worst case scenario, where water conditions are standard and not case specific.

Tier 2b: Equation 1 can be used to identify which effluent pH causes an acceptable pH level in the receiving body. In order to do so, pH of the river is set at value 9 and pH of the effluent is calculated accordingly (using default values as reported previously, if necessary). As temperature influences lime solubility, pH effluent might require to be adjusted on a case-by-case basis. Once the maximum admissible pH value in the effluent is established, it is assumed that the OH⁻ concentrations are all dependent on lime discharge and that there is no buffer capacity conditions to consider (this is a unrealistic worst case scenario, which can be modified where information is available). Maximum load of lime that can be annually rejected without negatively affecting the pH of the receiving water is calculated assuming chemical equilibrium. OH⁻ expressed as moles/litre are multiplied by average flow of the effluent and then divided by the molar mass of the calcium oxide.

Tier 3: measure the pH in the receiving water after the discharge point. If pH is below 9, safe use is reasonably demonstrated and the ES ends here. If pH is found to be above 9, risk management measures have to be implemented: the effluent has to undergo neutralisation, thus ensuring safe use of lime during production or use phase.



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ES number 9.3: Manufacture and industrial uses of medium dusty solids/powders of lime substances

Exposure Scenario Format (1) addressing uses carried out by workers		
1. Title		
Free short title	Manufacture and industrial uses of medium dusty solids/powders of lime substances	
Systematic title based on use descriptor	SU3, SU1, SU2a, SU2b, SU4, SU5, SU6a, SU6b, SU7, SU8, SU9, SU10, SU11, SU12, SU13, SU14, SU15, SU16, SU17, SU18, SU19, SU20, SU23, SU24, PC1, PC2, PC3, PC7, PC8, PC9a, PC9b, PC11, PC12, PC13, PC14, PC15, PC16, PC17, PC18, PC19, PC20, PC21, PC23, PC24, PC25, PC26, PC27, PC28, PC29, PC30, PC31, PC32, PC33, PC34, PC35, PC36, PC37, PC38, PC39, PC40, AC1, AC2, AC3, AC4, AC5, AC6, AC7, AC8, AC10, AC11, AC13 (appropriate PROCs and ERCs are given in Section 2 below)	
Processes, tasks and/or activities covered	Processes, tasks and/or activities covered are described in Section 2 below.	
Assessment Method	The assessment of inhalation exposure is based on the exposure estimation tool MEASE.	
2. Operational conditions and risk management measures		
PROC/ERC	REACH definition	Involved tasks
PROC 1	Use in closed process, no likelihood of exposure	Further information is provided in the ECHA Guidance on information requirements and chemical safety assessment, Chapter R.12: Use descriptor system (ECHA-2010-G-05-EN).
PROC 2	Use in closed, continuous process with occasional controlled exposure	
PROC 3	Use in closed batch process (synthesis or formulation)	
PROC 4	Use in batch and other process (synthesis) where opportunity for exposure arises	
PROC 5	Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact)	
PROC 7	Industrial spraying	
PROC 8a	Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities	
PROC 8b	Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities	
PROC 9	Transfer of substance or preparation into small containers (dedicated filling line, including weighing)	
PROC 10	Roller application or brushing	
PROC 13	Treatment of articles by dipping and pouring	
PROC 14	Production of preparations or articles by tableting, compression, extrusion, pelletisation	
PROC 15	Use as laboratory reagent	
PROC 16	Using material as fuel sources, limited exposure to unburned product to be expected	
PROC 17	Lubrication at high energy conditions and in partly open process	
PROC 18	Greasing at high energy conditions	
PROC 19	Hand-mixing with intimate contact and only PPE available	
PROC 22	Potentially closed processing operations with minerals/metals at elevated temperature Industrial setting	
PROC 23	Open processing and transfer operations with minerals/metals at elevated temperature	

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PROC 24	High (mechanical) energy work-up of substances bound in materials and/or articles
PROC 25	Other hot work operations with metals
PROC 26	Handling of solid inorganic substances at ambient temperature
PROC 27a	Production of metal powders (hot processes)
PROC 27b	Production of metal powders (wet processes)
ERC 1-7, 12	Manufacture, formulation and all types of industrial uses
ERC 10, 11	Wide-dispersive outdoor and indoor use of long-life articles and materials

2.1 Control of workers exposure

Product characteristic

According to the MEASE approach, the substance-intrinsic emission potential is one of the main exposure determinants. This is reflected by an assignment of a so-called fugacity class in the MEASE tool. For operations conducted with solid substances at ambient temperature the fugacity is based on the dustiness of that substance. Whereas in hot metal operations, fugacity is temperature based, taking into account the process temperature and the melting point of the substance. As a third group, high abrasive tasks are based on the level of abrasion instead of the substance intrinsic emission potential.

PROC	Used in preparation?	Content in preparation	Physical form	Emission potential
PROC 22, 23, 25, 27a	not restricted		solid/powder, molten	high
PROC 24	not restricted		solid/powder	high
All other applicable PROCs	not restricted		solid/powder	medium

Amounts used

The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation (industrial vs. Professional) and level of containment/automation (as reflected in the PROC) is the main determinant of the process intrinsic emission potential.

Frequency and duration of use/exposure

PROC	Duration of exposure
PROC 7, 17, 18, 19, 22	≤ 240 minutes
All other applicable PROCs	480 minutes (not restricted)

Human factors not influenced by risk management

The shift breathing volume during all process steps reflected in the PROCs is assumed to be 10 m³/shift (8 hours).

Other given operational conditions affecting workers exposure

Operational conditions like process temperature and process pressure are not considered relevant for occupational exposure assessment of the conducted processes. In process steps with considerably high temperatures (i.e. PROC 22, 23, 25), the exposure assessment in MEASE is however based on the ratio of process temperature and melting point. As the associated temperatures are expected to vary within the industry the highest ratio was taken as a worst case assumption for the exposure estimation. Thus all process temperatures are automatically covered in this exposure scenario for PROC 22, 23 and PROC 25.

Technical conditions and measures at process level (source) to prevent release

Risk management measures at the process level (e.g. containment or segregation of the emission source) are generally not required in the processes.

Technical conditions and measures to control dispersion from source towards the worker

PROC	Level of separation	Localised controls (LC)	Efficiency of LC (according to MEASE)	Further information
PROC 1, 2, 15, 27b	Any potentially required separation of workers from the emission source is indicated above under "Frequency and duration of exposure". A reduction of exposure	not required	na	-
PROC 3, 13, 14		general ventilation	17 %	-
PROC 19		not applicable	na	-
All other applicable PROCs		local exhaust ventilation	78 %	-

PRODUCT SAFETY DATA SHEET for CaO

prepared in accordance with Annex II of the REACH Regulation EC 1907/2006,
Regulation (EC) 1272/2008 and Regulation (EC) 453/2010

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	duration can be achieved, for example, by the installation of ventilated (positive pressure) control rooms or by removing the worker from workplaces involved with relevant exposure.			
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Organisational measures to prevent /limit releases, dispersion and exposure

Avoid inhalation or ingestion. General occupational hygiene measures are required to ensure a safe handling of the substance. These measures involve good personal and housekeeping practices (i.e. regular cleaning with suitable cleaning devices), no eating and smoking at the workplace, the wearing of standard working clothes and shoes unless otherwise stated below. Shower and change clothes at end of work shift. Do not wear contaminated clothing at home. Do not blow dust off with compressed air.

Conditions and measures related to personal protection, hygiene and health evaluation

PROC	Specification of respiratory protective equipment (RPE)	RPE efficiency (assigned protection factor, APF)	Specification of gloves	Further personal protective equipment (PPE)
PROC 4, 5, 7, 8a, 8b, 9, 10, 16, 17, 18, 19, 22, 24, 27a	FFP1 mask	APF=4		Eye protection equipment (e.g. goggles or visors) must be worn, unless potential contact with the eye can be excluded by the nature and type of application (i.e. closed process). Additionally, face protection, protective clothing and safety shoes are required to be worn as appropriate.
All other applicable PROCs	not required	na	Since calcium oxide is classified as irritating to skin, the use of protective gloves is mandatory for all process steps.	

Any RPE as defined above shall only be worn if the following principles are implemented in parallel: The duration of work (compare with "duration of exposure" above) should reflect the additional physiological stress for the worker due to the breathing resistance and mass of the RPE itself, due to the increased thermal stress by enclosing the head. In addition, it shall be considered that the worker's capability of using tools and of communicating are reduced during the wearing of RPE. For reasons as given above, the worker should therefore be (i) healthy (especially in view of medical problems that may affect the use of RPE), (ii) have suitable facial characteristics reducing leakages between face and mask (in view of scars and facial hair). The recommended devices above which rely on a tight face seal will not provide the required protection unless they fit the contours of the face properly and securely. The employer and self-employed persons have legal responsibilities for the maintenance and issue of respiratory protective devices and the management of their correct use in the workplace. Therefore, they should define and document a suitable policy for a respiratory protective device programme including training of the workers. An overview of the APFs of different RPE (according to BS EN 529:2005) can be found in the glossary of MEASE.

2.2 Control of environmental exposure

Amounts used

The daily and annual amount per site (for point sources) is not considered to be the main determinant for environmental exposure.

Frequency and duration of use

Intermittent (< 12 time per year) or continuous use/release

Environment factors not influenced by risk management

Flow rate of receiving surface water: 18000 m³/day

Other given operational conditions affecting environmental exposure

Effluent discharge rate: 2000 m³/day

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Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil				
Risk management measures related to the environment aim to avoid discharging lime solutions into municipal wastewater or to surface water, in case such discharges are expected to cause significant pH changes. Regular control of the pH value during introduction into open waters is required. In general discharges should be carried out such that pH changes in receiving surface waters are minimised (e.g. through neutralisation). In general most aquatic organisms can tolerate pH values in the range of 6-9. This is also reflected in the description of standard OECD tests with aquatic organisms. The justification for this risk management measure can be found in the introduction section.				
Conditions and measures related to waste				
Solid industrial waste of lime should be reused or discharged to the industrial wastewater and further neutralized if needed.				
3. Exposure estimation and reference to its source				
Occupational exposure				
The exposure estimation tool MEASE was used for the assessment of inhalation exposure. The risk characterisation ratio (RCR) is the quotient of the refined exposure estimate and the respective DNEL (derived no-effect level) and has to be below 1 to demonstrate a safe use. For inhalation exposure, the RCR is based on the DNEL for calcium oxide of 1 mg/m³ (as respirable dust) and the respective inhalation exposure estimate derived using MEASE (as inhalable dust). Thus, the RCR includes an additional safety margin since the respirable fraction being a sub-fraction of the inhalable fraction according to EN 481.				
PROC	Method used for inhalation exposure assessment	Inhalation exposure estimate (RCR)	Method used for dermal exposure assessment	Dermal exposure estimate (RCR)
PROC 1, 2, 3, 4, 5, 7, 8a, 8b, 9, 10, 13, 14, 15, 16, 17, 18, 19, 22, 23, 24, 25, 26, 27a, 27b	MEASE	< 1 mg/m³ (0.01 – 0.88)	Since calcium oxide is classified as irritating to skin, dermal exposure has to be minimised as far as technically feasible. A DNEL for dermal effects has not been derived. Thus, dermal exposure is not assessed in this exposure scenario.	
Environmental emissions				
The environmental exposure assessment is only relevant for the aquatic environment, when applicable including STPs/WWTPs, as emissions of calcium oxide in the different life-cycle stages (production and use) mainly apply to (waste) water. The aquatic effect and risk assessment only deal with the effect on organisms/ecosystems due to possible pH changes related to OH-discharges, being the toxicity of Ca2+ is expected to be negligible compared to the (potential) pH effect. Only the local scale is being addressed, including municipal sewage treatment plants (STPs) or industrial waste water treatment plants (WWTPs) when applicable, both for production and industrial use as any effects that might occur would be expected to take place on a local scale. The high water solubility and very low vapour pressure indicate that calcium oxide will be found predominantly in water. Significant emissions or exposure to air are not expected due to the low vapour pressure of calcium oxide. Significant emissions or exposure to the terrestrial environment are not expected either for this exposure scenario. The exposure assessment for the aquatic environment will therefore only deal with the possible pH changes in STP effluent and surface water related to the OH- discharges at the local scale. The exposure assessment is approached by assessing the resulting pH impact: the surface water pH should not increase above 9.				
Environmental emissions	The production of calcium oxide can potentially result in an aquatic emission and locally increase the calcium oxide concentration and affect the pH in the aquatic environment. When the pH is not neutralised, the discharge of effluent from calcium oxide production sites may impact the pH in the receiving water. The pH of effluents is normally measured very frequently and can be neutralised easily as often required by national laws.			
Exposure concentration in waste water treatment plant (WWTP)	Waste water from calcium oxide production is an inorganic wastewater stream and therefore there is no biological treatment. Therefore, wastewater streams from calcium oxide production sites will normally not be treated in biological waste water treatment plants (WWTPs), but can be used for pH control of acid wastewater streams that are treated in biological WWTPs.			
Exposure concentration in aquatic pelagic compartment	When calcium oxide is emitted to surface water, sorption to particulate matter and sediment will be negligible. When lime is rejected to surface water, the pH may increase, depending on the buffer capacity of the water. The higher the buffer capacity of the water, the lower the effect on pH will be. In general the buffer capacity preventing shifts in acidity or alkalinity in natural waters is regulated by the equilibrium between carbon dioxide (CO2), the bicarbonate ion (HCO3-) and the carbonate ion (CO32-).			
Exposure concentration in sediments	The sediment compartment is not included in this ES, because it is not considered relevant for calcium oxide: when calcium oxide is emitted to the aquatic compartment, sorption of to sediment particles is negligible.			
Exposure concentrations in soil and groundwater	The terrestrial compartment is not included in this exposure scenario, because it is not considered to be relevant.			

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Exposure concentration atmospheric compartment	in	The air compartment is not included in this CSA because it is considered not relevant for calcium oxide: when emitted to air as an aerosol in water, calcium oxide is neutralised as a result of its reaction with CO ₂ (or other acids), into HCO ₃ ⁻ and Ca ²⁺ . Subsequently, the salts (e.g. calcium(bi)carbonate) are washed out from the air and thus the atmospheric emissions of neutralised calcium oxide largely end up in soil and water.
Exposure concentration relevant for the food chain (secondary poisoning)		Bioaccumulation in organisms is not relevant for calcium oxide: a risk assessment for secondary poisoning is therefore not required.
4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES		
Occupational exposure		
<p>The DU works inside the boundaries set by the ES if either the proposed risk management measures as described above are met or the downstream user can demonstrate on his own that his operational conditions and implemented risk management measures are adequate. This has to be done by showing that they limit the inhalation and dermal exposure to a level below the respective DNEL (given that the processes and activities in question are covered by the PROCs listed above) as given below. If measured data are not available, the DU may make use of an appropriate scaling tool such as MEASE (www.ebrc.de/mease.html) to estimate the associated exposure. The dustiness of the substance used can be determined according to the MEASE glossary. For example, substances with a dustiness less than 2.5 % according to the Rotating Drum Method (RDM) are defined as "low dusty", substances with a dustiness less than 10 % (RDM) are defined as "medium dusty" and substances with a dustiness ≥10 % are defined as "high dusty".</p> <p>DNEL_{inhalation}: 1 mg/m³ (as respirable dust)</p> <p><u>Important note</u>: The DU has to be aware of the fact that apart from the long-term DNEL given above, a DNEL for acute effects exists at a level of 4 mg/m³. By demonstrating a safe use when comparing exposure estimates with the long-term DNEL, the acute DNEL is therefore also covered (according to R.14 guidance, acute exposure levels can be derived by multiplying long-term exposure estimates by a factor of 2). When using MEASE for the derivation of exposure estimates, it is noted that the exposure duration should only be reduced to half-shift as a risk management measure (leading to an exposure reduction of 40 %).</p>		

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Environmental exposure

If a site does not comply with the conditions stipulated in the safe use ES, it is recommended to apply a tiered approach to perform a more site-specific assessment. For that assessment, the following stepwise approach is recommended.

Tier 1: retrieve information on effluent pH and the contribution of the calcium oxide on the resulting pH. Should the pH be above 9 and be predominantly attributable to lime, then further actions are required to demonstrate safe use.

Tier 2a: retrieve information on receiving water pH after the discharge point. The pH of the receiving water shall not exceed the value of 9. If the measures are not available, the pH in the river can be calculated as follows:

$$pH_{river} = \text{Log} \left[\frac{Q_{effluent} * 10^{pH_{effluent}} + Q_{riverupstream} * 10^{pH_{upstream}}}{Q_{riverupstream} + Q_{effluent}} \right] \quad \text{Eq 1)}$$

Where:

Q effluent refers to the effluent flow (in m³/day)

Q river upstream refers to the upstream river flow (in m³/day)

pH effluent refers to the pH of the effluent

pH upstream river refers to the pH of the river upstream of the discharge point

Please note that initially, default values can be used:

- Q river upstream flows: use the 10th of existing measurements distribution or use default value of 18000 m³/day
- Q effluent: use default value of 2000 m³/day
- The upstream pH is preferably a measured value. If not available, one can assume a neutral pH of 7 if this can be justified.

Such equation has to be seen as a worst case scenario, where water conditions are standard and not case specific.

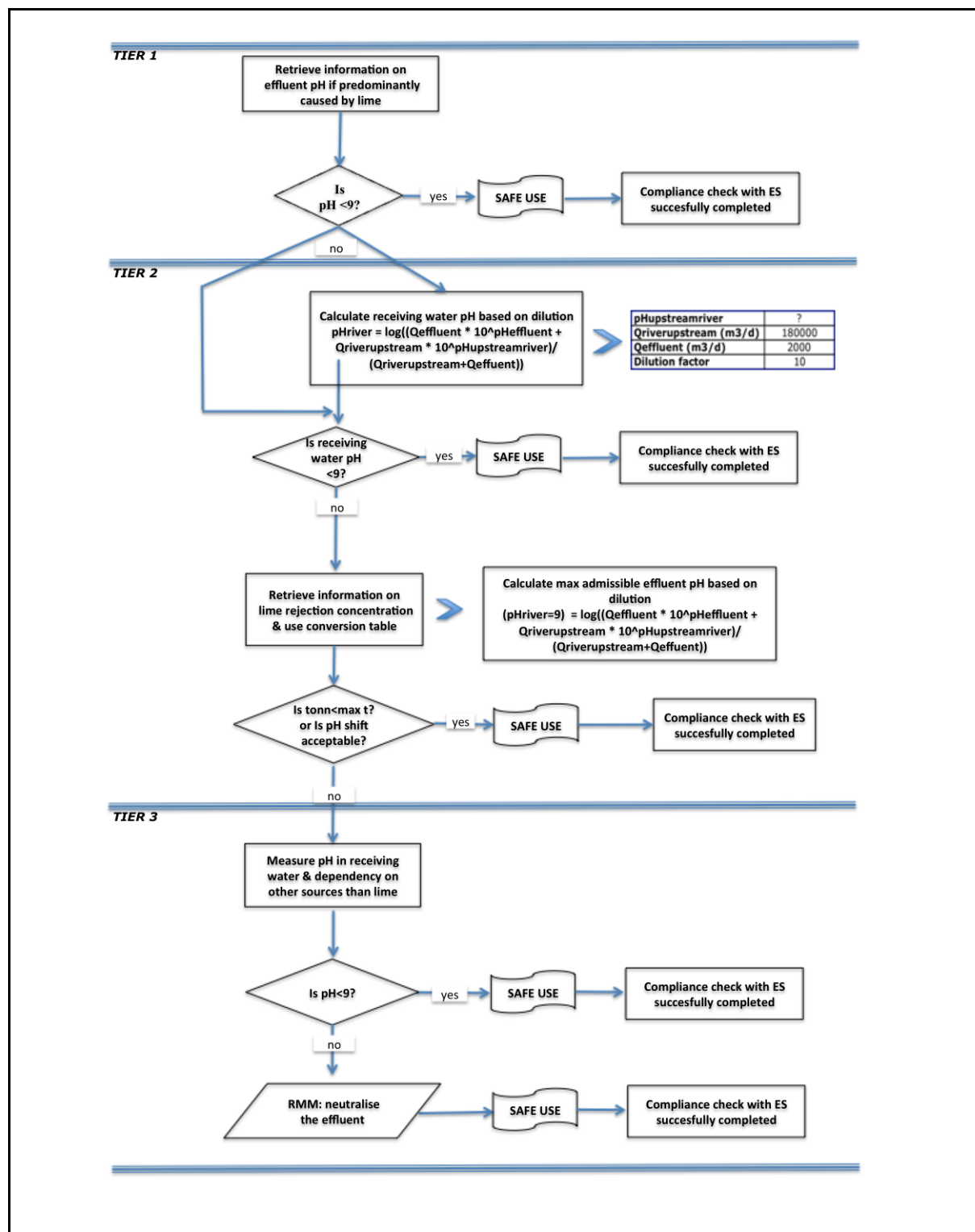
Tier 2b: Equation 1 can be used to identify which effluent pH causes an acceptable pH level in the receiving body. In order to do so, pH of the river is set at value 9 and pH of the effluent is calculated accordingly (using default values as reported previously, if necessary). As temperature influences lime solubility, pH effluent might require to be adjusted on a case-by-case basis. Once the maximum admissible pH value in the effluent is established, it is assumed that the OH⁻ concentrations are all dependent on lime discharge and that there is no buffer capacity conditions to consider (this is a unrealistic worst case scenario, which can be modified where information is available). Maximum load of lime that can be annually rejected without negatively affecting the pH of the receiving water is calculated assuming chemical equilibrium. OH⁻ expressed as moles/litre are multiplied by average flow of the effluent and then divided by the molar mass of the calcium oxide.

Tier 3: measure the pH in the receiving water after the discharge point. If pH is below 9, safe use is reasonably demonstrated and the ES ends here. If pH is found to be above 9, risk management measures have to be implemented: the effluent has to undergo neutralisation, thus ensuring safe use of lime during production or use phase.

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ES number 9.4: Manufacture and industrial uses of high dusty solids/powders of lime substances

Exposure Scenario Format (1) addressing uses carried out by workers		
1. Title		
Free short title	Manufacture and industrial uses of high dusty solids/powders of lime substances	
Systematic title based on use descriptor	SU3, SU1, SU2a, SU2b, SU4, SU5, SU6a, SU6b, SU7, SU8, SU9, SU10, SU11, SU12, SU13, SU14, SU15, SU16, SU17, SU18, SU19, SU20, SU23, SU24 PC1, PC2, PC3, PC7, PC8, PC9a, PC9b, PC11, PC12, PC13, PC14, PC15, PC16, PC17, PC18, PC19, PC20, PC21, PC23, PC24, PC25, PC26, PC27, PC28, PC29, PC30, PC31, PC32, PC33, PC34, PC35, PC36, PC37, PC38, PC39, PC40 (appropriate PROCs and ERCs are given in Section 2 below)	
Processes, tasks and/or activities covered	Processes, tasks and/or activities covered are described in Section 2 below.	
Assessment Method	The assessment of inhalation exposure is based on the exposure estimation tool MEASE.	
2. Operational conditions and risk management measures		
PROC/ERC	REACH definition	Involved tasks
PROC 1	Use in closed process, no likelihood of exposure	Further information is provided in the ECHA Guidance on information requirements and chemical safety assessment, Chapter R.12: Use descriptor system (ECHA-2010-G-05-EN).
PROC 2	Use in closed, continuous process with occasional controlled exposure	
PROC 3	Use in closed batch process (synthesis or formulation)	
PROC 4	Use in batch and other process (synthesis) where opportunity for exposure arises	
PROC 5	Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact)	
PROC 7	Industrial spraying	
PROC 8a	Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities	
PROC 8b	Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities	
PROC 9	Transfer of substance or preparation into small containers (dedicated filling line, including weighing)	
PROC 10	Roller application or brushing	
PROC 13	Treatment of articles by dipping and pouring	
PROC 14	Production of preparations or articles by tableting, compression, extrusion, pelletisation	
PROC 15	Use as laboratory reagent	
PROC 16	Using material as fuel sources, limited exposure to unburned product to be expected	
PROC 17	Lubrication at high energy conditions and in partly open process	
PROC 18	Greasing at high energy conditions	
PROC 19	Hand-mixing with intimate contact and only PPE available	
PROC 22	Potentially closed processing operations with minerals/metals at elevated temperature Industrial setting	
PROC 23	Open processing and transfer operations with minerals/metals at elevated temperature	

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PROC 24	High (mechanical) energy work-up of substances bound in materials and/or articles
PROC 25	Other hot work operations with metals
PROC 26	Handling of solid inorganic substances at ambient temperature
PROC 27a	Production of metal powders (hot processes)
PROC 27b	Production of metal powders (wet processes)
ERC 1-7, 12	Manufacture, formulation and all types of industrial uses
ERC 10, 11	Wide-dispersive outdoor and indoor use of long-life articles and materials

2.1 Control of workers exposure

Product characteristic

According to the MEASE approach, the substance-intrinsic emission potential is one of the main exposure determinants. This is reflected by an assignment of a so-called fugacity class in the MEASE tool. For operations conducted with solid substances at ambient temperature the fugacity is based on the dustiness of that substance. Whereas in hot metal operations, fugacity is temperature based, taking into account the process temperature and the melting point of the substance. As a third group, high abrasive tasks are based on the level of abrasion instead of the substance intrinsic emission potential.

PROC	Used in preparation?	Content in preparation	Physical form	Emission potential
PROC 22, 23, 25, 27a	not restricted		solid/powder, molten	high
All other applicable PROCs	not restricted		solid/powder	high

Amounts used

The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation (industrial vs. Professional) and level of containment/automation (as reflected in the PROC) is the main determinant of the process intrinsic emission potential.

Frequency and duration of use/exposure

PROC	Duration of exposure
PROC 7, 8a, 17, 18, 19, 22	≤ 240 minutes
All other applicable PROCs	480 minutes (not restricted)

Human factors not influenced by risk management

The shift breathing volume during all process steps reflected in the PROCs is assumed to be 10 m³/shift (8 hours).

Other given operational conditions affecting workers exposure

Operational conditions like process temperature and process pressure are not considered relevant for occupational exposure assessment of the conducted processes. In process steps with considerably high temperatures (i.e. PROC 22, 23, 25), the exposure assessment in MEASE is however based on the ratio of process temperature and melting point. As the associated temperatures are expected to vary within the industry the highest ratio was taken as a worst case assumption for the exposure estimation. Thus all process temperatures are automatically covered in this exposure scenario for PROC 22, 23 and PROC 25.

Technical conditions and measures at process level (source) to prevent release

Risk management measures at the process level (e.g. containment or segregation of the emission source) are generally not required in the processes.

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Technical conditions and measures to control dispersion from source towards the worker				
PROC	Level of separation	Localised controls (LC)	Efficiency of LC (according to MEASE)	Further information
PROC 1	Any potentially required separation of workers from the emission source is indicated above under "Frequency and duration of exposure". A reduction of exposure duration can be achieved, for example, by the installation of ventilated (positive pressure) control rooms or by removing the worker from workplaces involved with relevant exposure.	not required	na	-
PROC 2, 3		general ventilation	17 %	-
PROC 7		integrated local exhaust ventilation	84 %	-
PROC 19		not applicable	na	-
All other applicable PROCs		local exhaust ventilation	78 %	-
Organisational measures to prevent /limit releases, dispersion and exposure				
Avoid inhalation or ingestion. General occupational hygiene measures are required to ensure a safe handling of the substance. These measures involve good personal and housekeeping practices (i.e. regular cleaning with suitable cleaning devices), no eating and smoking at the workplace, the wearing of standard working clothes and shoes unless otherwise stated below. Shower and change clothes at end of work shift. Do not wear contaminated clothing at home. Do not blow dust off with compressed air.				
Conditions and measures related to personal protection, hygiene and health evaluation				
PROC	Specification of respiratory protective equipment (RPE)	RPE efficiency (assigned protection factor, APF)	Specification of gloves	Further personal protective equipment (PPE)
PROC 1, 2, 3, 23, 25, 27b	not required	na	Since calcium oxide is classified as irritating to skin, the use of protective gloves is mandatory for all process steps.	Eye protection equipment (e.g. goggles or visors) must be worn, unless potential contact with the eye can be excluded by the nature and type of application (i.e. closed process). Additionally, face protection, protective clothing and safety shoes are required to be worn as appropriate.
PROC 4, 5, 7, 8a, 8b, 9, 17, 18,	FFP2 mask	APF=10		
PROC 10, 13, 14, 15, 16, 22, 24, 26, 27a	FFP1 mask	APF=4		
PROC 19	FFP3 mask	APF=20		
Any RPE as defined above shall only be worn if the following principles are implemented in parallel: The duration of work (compare with "duration of exposure" above) should reflect the additional physiological stress for the worker due to the breathing resistance and mass of the RPE itself, due to the increased thermal stress by enclosing the head. In addition, it shall be considered that the worker's capability of using tools and of communicating are reduced during the wearing of RPE. For reasons as given above, the worker should therefore be (i) healthy (especially in view of medical problems that may affect the use of RPE), (ii) have suitable facial characteristics reducing leakages between face and mask (in view of scars and facial hair). The recommended devices above which rely on a tight face seal will not provide the required protection unless they fit the contours of the face properly and securely. The employer and self-employed persons have legal responsibilities for the maintenance and issue of respiratory protective devices and the management of their correct use in the workplace. Therefore, they should define and document a suitable policy for a respiratory protective device programme including training of the workers. An overview of the APFs of different RPE (according to BS EN 529:2005) can be found in the glossary of MEASE.				
2.2 Control of environmental exposure				
Amounts used				
The daily and annual amount per site (for point sources) is not considered to be the main determinant for environmental exposure.				
Frequency and duration of use				
Intermittent (< 12 time per year) or continuous use/release				

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Environment factors not influenced by risk management				
Flow rate of receiving surface water: 18000 m³/day				
Other given operational conditions affecting environmental exposure				
Effluent discharge rate: 2000 m³/day				
Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil				
Risk management measures related to the environment aim to avoid discharging lime solutions into municipal wastewater or to surface water, in case such discharges are expected to cause significant pH changes. Regular control of the pH value during introduction into open waters is required. In general discharges should be carried out such that pH changes in receiving surface waters are minimised (e.g. through neutralisation). In general most aquatic organisms can tolerate pH values in the range of 6-9. This is also reflected in the description of standard OECD tests with aquatic organisms. The justification for this risk management measure can be found in the introduction section.				
Conditions and measures related to waste				
Solid industrial waste of lime should be reused or discharged to the industrial wastewater and further neutralized if needed.				
3. Exposure estimation and reference to its source				
Occupational exposure				
The exposure estimation tool MEASE was used for the assessment of inhalation exposure. The risk characterisation ratio (RCR) is the quotient of the refined exposure estimate and the respective DNEL (derived no-effect level) and has to be below 1 to demonstrate a safe use. For inhalation exposure, the RCR is based on the DNEL for calcium oxide of 1 mg/m³ (as respirable dust) and the respective inhalation exposure estimate derived using MEASE (as inhalable dust). Thus, the RCR includes an additional safety margin since the respirable fraction being a sub-fraction of the inhalable fraction according to EN 481.				
PROC	Method used for inhalation exposure assessment	Inhalation exposure estimate (RCR)	Method used for dermal exposure assessment	Dermal exposure estimate (RCR)
PROC 1, 2, 3, 4, 5, 7, 8a, 8b, 9, 10, 13, 14, 15, 16, 17, 18, 19, 22, 23, 24, 25, 26, 27a, 27b	MEASE	<1 mg/m³ (0.01 – 0.96)	Since calcium oxide is classified as irritating to skin, dermal exposure has to be minimised as far as technically feasible. A DNEL for dermal effects has not been derived. Thus, dermal exposure is not assessed in this exposure scenario.	
Environmental emissions				
The environmental exposure assessment is only relevant for the aquatic environment, when applicable including STPs/WWTPs, as emissions of calcium oxide in the different life-cycle stages (production and use) mainly apply to (waste) water. The aquatic effect and risk assessment only deal with the effect on organisms/ecosystems due to possible pH changes related to OH- discharges, being the toxicity of Ca2+ is expected to be negligible compared to the (potential) pH effect. Only the local scale is being addressed, including municipal sewage treatment plants (STPs) or industrial waste water treatment plants (WWTPs) when applicable, both for production and industrial use as any effects that might occur would be expected to take place on a local scale. The high water solubility and very low vapour pressure indicate that calcium oxide will be found predominantly in water. Significant emissions or exposure to air are not expected due to the low vapour pressure of calcium oxide. Significant emissions or exposure to the terrestrial environment are not expected either for this exposure scenario. The exposure assessment for the aquatic environment will therefore only deal with the possible pH changes in STP effluent and surface water related to the OH- discharges at the local scale. The exposure assessment is approached by assessing the resulting pH impact: the surface water pH should not increase above 9.				
Environmental emissions	The production of calcium oxide can potentially result in an aquatic emission and locally increase the calcium oxide concentration and affect the pH in the aquatic environment. When the pH is not neutralised, the discharge of effluent from calcium oxide production sites may impact the pH in the receiving water. The pH of effluents is normally measured very frequently and can be neutralised easily as often required by national laws.			
Exposure concentration in waste water treatment plant (WWTP)	Waste water from calcium oxide production is an inorganic wastewater stream and therefore there is no biological treatment. Therefore, wastewater streams from calcium oxide production sites will normally not be treated in biological waste water treatment plants (WWTPs), but can be used for pH control of acid wastewater streams that are treated in biological WWTPs.			
Exposure concentration in aquatic pelagic compartment	When calcium oxide is emitted to surface water, sorption to particulate matter and sediment will be negligible. When lime is rejected to surface water, the pH may increase, depending on the buffer capacity of the water. The higher the buffer capacity of the water, the lower the effect on pH will be. In general the buffer capacity preventing shifts in acidity or alkalinity in natural waters is regulated by the equilibrium between carbon dioxide (CO2), the bicarbonate ion (HCO3-) and the carbonate ion (CO32-).			
Exposure concentration in sediments	The sediment compartment is not included in this ES, because it is not considered relevant for calcium oxide: when calcium oxide is emitted to the aquatic compartment, sorption of to sediment particles is negligible.			

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Exposure concentrations in soil and groundwater	The terrestrial compartment is not included in this exposure scenario, because it is not considered to be relevant.
Exposure concentration in atmospheric compartment	The air compartment is not included in this CSA because it is considered not relevant for calcium oxide: when emitted to air as an aerosol in water, calcium oxide is neutralised as a result of its reaction with CO ₂ (or other acids), into HCO ₃ ⁻ and Ca ²⁺ . Subsequently, the salts (e.g. calcium(bi)carbonate) are washed out from the air and thus the atmospheric emissions of neutralised calcium oxide largely end up in soil and water.
Exposure concentration relevant for the food chain (secondary poisoning)	Bioaccumulation in organisms is not relevant for calcium oxide: a risk assessment for secondary poisoning is therefore not required.
4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES	
Occupational exposure	
<p>The DU works inside the boundaries set by the ES if either the proposed risk management measures as described above are met or the downstream user can demonstrate on his own that his operational conditions and implemented risk management measures are adequate. This has to be done by showing that they limit the inhalation and dermal exposure to a level below the respective DNEL (given that the processes and activities in question are covered by the PROCs listed above) as given below. If measured data are not available, the DU may make use of an appropriate scaling tool such as MEASE (www.ebrc.de/mease.html) to estimate the associated exposure. The dustiness of the substance used can be determined according to the MEASE glossary. For example, substances with a dustiness less than 2.5 % according to the Rotating Drum Method (RDM) are defined as "low dusty", substances with a dustiness less than 10 % (RDM) are defined as "medium dusty" and substances with a dustiness ≥10 % are defined as "high dusty".</p> <p>DNEL_{inhalation}: 1 mg/m³ (as respirable dust)</p> <p><u>Important note:</u> The DU has to be aware of the fact that apart from the long-term DNEL given above, a DNEL for acute effects exists at a level of 4 mg/m³. By demonstrating a safe use when comparing exposure estimates with the long-term DNEL, the acute DNEL is therefore also covered (according to R.14 guidance, acute exposure levels can be derived by multiplying long-term exposure estimates by a factor of 2). When using MEASE for the derivation of exposure estimates, it is noted that the exposure duration should only be reduced to half-shift as a risk management measure (leading to an exposure reduction of 40 %).</p>	

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Environmental exposure

If a site does not comply with the conditions stipulated in the safe use ES, it is recommended to apply a tiered approach to perform a more site-specific assessment. For that assessment, the following stepwise approach is recommended.

Tier 1: retrieve information on effluent pH and the contribution of the calcium oxide on the resulting pH. Should the pH be above 9 and be predominantly attributable to lime, then further actions are required to demonstrate safe use.

Tier 2a: retrieve information on receiving water pH after the discharge point. The pH of the receiving water shall not exceed the value of 9. If the measures are not available, the pH in the river can be calculated as follows:

$$pH_{river} = \text{Log} \left[\frac{Q_{effluent} * 10^{pH_{effluent}} + Q_{riverupstream} * 10^{pH_{upstream}}}{Q_{riverupstream} + Q_{effluent}} \right] \quad (Eq 1)$$

Where:

Q effluent refers to the effluent flow (in m³/day)

Q river upstream refers to the upstream river flow (in m³/day)

pH effluent refers to the pH of the effluent

pH upstream river refers to the pH of the river upstream of the discharge point

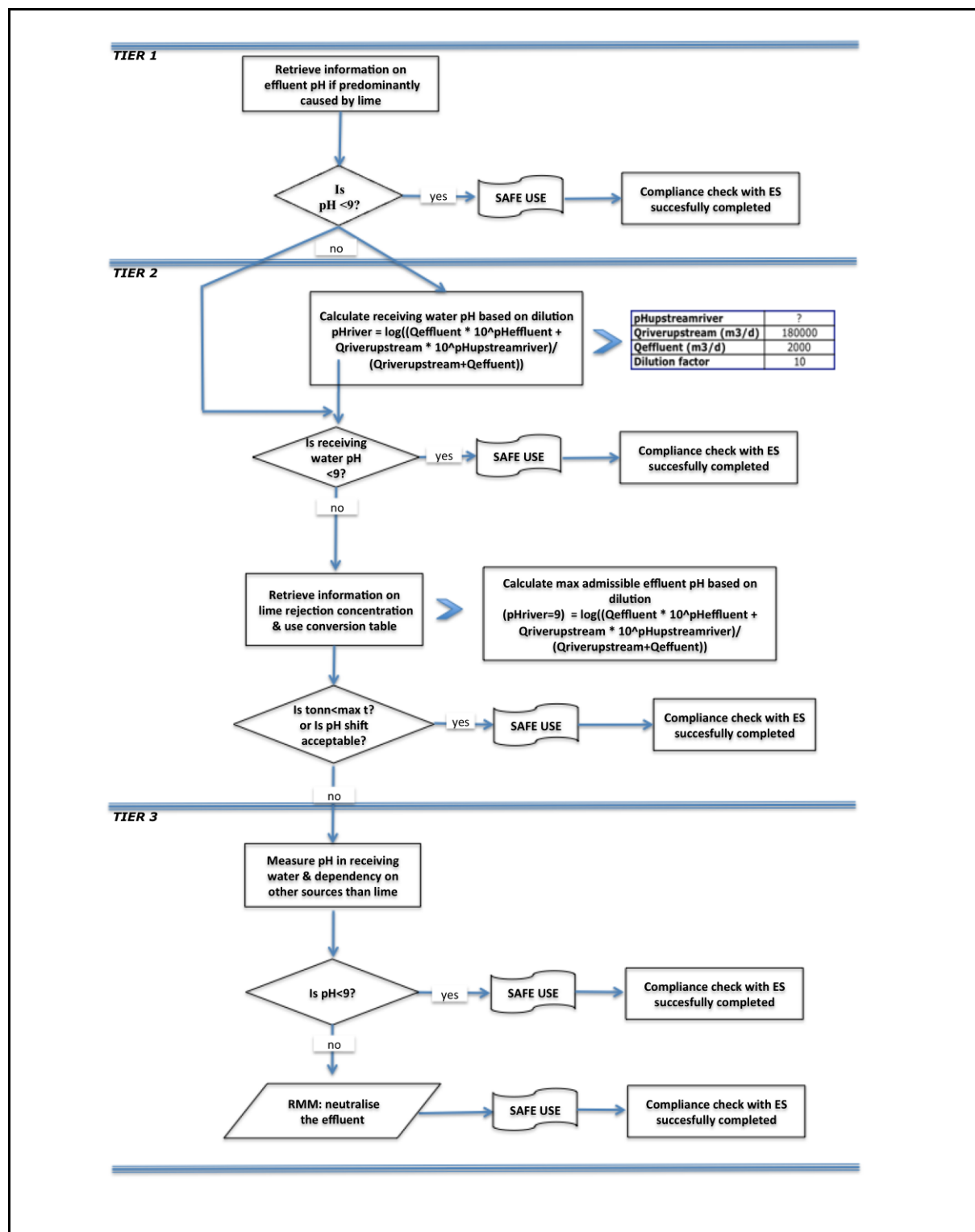
Please note that initially, default values can be used:

- Q river upstream flows: use the 10th of existing measurements distribution or use default value of 18000 m³/day
- Q effluent: use default value of 2000 m³/day
- The upstream pH is preferably a measured value. If not available, one can assume a neutral pH of 7 if this can be justified.

Such equation has to be seen as a worst case scenario, where water conditions are standard and not case specific.

Tier 2b: Equation 1 can be used to identify which effluent pH causes an acceptable pH level in the receiving body. In order to do so, pH of the river is set at value 9 and pH of the effluent is calculated accordingly (using default values as reported previously, if necessary). As temperature influences lime solubility, pH effluent might require to be adjusted on a case-by-case basis. Once the maximum admissible pH value in the effluent is established, it is assumed that the OH⁻ concentrations are all dependent on lime discharge and that there is no buffer capacity conditions to consider (this is a unrealistic worst case scenario, which can be modified where information is available). Maximum load of lime that can be annually rejected without negatively affecting the pH of the receiving water is calculated assuming chemical equilibrium. OH⁻ expressed as moles/litre are multiplied by average flow of the effluent and then divided by the molar mass of the calcium oxide.

Tier 3: measure the pH in the receiving water after the discharge point. If pH is below 9, safe use is reasonably demonstrated and the ES ends here. If pH is found to be above 9, risk management measures have to be implemented: the effluent has to undergo neutralisation, thus ensuring safe use of lime during production or use phase.



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ES number 9.5: Manufacture and industrial uses of massive objects containing lime substances

Exposure Scenario Format (1) addressing uses carried out by workers				
1. Title				
Free short title	Manufacture and industrial uses of massive objects containing lime substances			
Systematic title based on use descriptor	SU3, SU1, SU2a, SU2b, SU4, SU5, SU6a, SU6b, SU7, SU8, SU9, SU10, SU11, SU12, SU13, SU14, SU15, SU16, SU17, SU18, SU19, SU20, SU23, SU24 PC1, PC2, PC3, PC7, PC8, PC9a, PC9b, PC11, PC12, PC13, PC14, PC15, PC16, PC17, PC18, PC19, PC20, PC21, PC23, PC24, PC25, PC26, PC27, PC28, PC29, PC30, PC31, PC32, PC33, PC34, PC35, PC36, PC37, PC38, PC39, PC40 AC1, AC2, AC3, AC4, AC5, AC6, AC7, AC8, AC10, AC11, AC13 (appropriate PROCs and ERCs are given in Section 2 below)			
Processes, tasks and/or activities covered	Processes, tasks and/or activities covered are described in Section 2 below.			
Assessment Method	The assessment of inhalation exposure is based on the exposure estimation tool MEASE.			
2. Operational conditions and risk management measures				
PROC/ERC	REACH definition	Involved tasks		
PROC 6	Calendering operations	Further information is provided in the ECHA Guidance on information requirements and chemical safety assessment, Chapter R.12: Use descriptor system (ECHA-2010-G-05-EN).		
PROC 14	Production of preparations or articles by tableting, compression, extrusion, pelletisation			
PROC 21	Low energy manipulation of substances bound in materials and/or articles			
PROC 22	Potentially closed processing operations with minerals/metals at elevated temperature Industrial setting			
PROC 23	Open processing and transfer operations with minerals/metals at elevated temperature			
PROC 24	High (mechanical) energy work-up of substances bound in materials and/or articles			
PROC 25	Other hot work operations with metals			
ERC 1-7, 12	Manufacture, formulation and all types of industrial uses			
ERC 10, 11	Wide-dispersive outdoor and indoor use of long-life articles and materials			
2.1 Control of workers exposure				
Product characteristic				
According to the MEASE approach, the substance-intrinsic emission potential is one of the main exposure determinants. This is reflected by an assignment of a so-called fugacity class in the MEASE tool. For operations conducted with solid substances at ambient temperature the fugacity is based on the dustiness of that substance. Whereas in hot metal operations, fugacity is temperature based, taking into account the process temperature and the melting point of the substance. As a third group, high abrasive tasks are based on the level of abrasion instead of the substance intrinsic emission potential.				
PROC	Used in preparation?	Content in preparation	Physical form	Emission potential
PROC 22, 23, 25	not restricted		massive objects, molten	high
PROC 24	not restricted		massive objects	high
All other applicable PROCs	not restricted		massive objects	very low
Amounts used				
The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation (industrial vs. Professional) and level of containment/automation (as reflected in the PROC) is the main determinant of the process intrinsic emission potential.				

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Frequency and duration of use/exposure				
PROC	Duration of exposure			
PROC 22	≤ 240 minutes			
All other applicable PROCs	480 minutes (not restricted)			
Human factors not influenced by risk management				
The shift breathing volume during all process steps reflected in the PROCs is assumed to be 10 m³/shift (8 hours).				
Other given operational conditions affecting workers exposure				
Operational conditions like process temperature and process pressure are not considered relevant for occupational exposure assessment of the conducted processes. In process steps with considerably high temperatures (i.e. PROC 22, 23, 25), the exposure assessment in MEASE is however based on the ratio of process temperature and melting point. As the associated temperatures are expected to vary within the industry the highest ratio was taken as a worst case assumption for the exposure estimation. Thus all process temperatures are automatically covered in this exposure scenario for PROC 22, 23 and PROC 25.				
Technical conditions and measures at process level (source) to prevent release				
Risk management measures at the process level (e.g. containment or segregation of the emission source) are generally not required in the processes.				
Technical conditions and measures to control dispersion from source towards the worker				
PROC	Level of separation	Localised controls (LC)	Efficiency of LC (according to MEASE)	Further information
PROC 6, 14, 21	Any potentially required separation of workers from the emission source is indicated above under "Frequency and duration of exposure".	not required	na	-
PROC 22, 23, 24, 25	A reduction of exposure duration can be achieved, for example, by the installation of ventilated (positive pressure) control rooms or by removing the worker from workplaces involved with relevant exposure.	local exhaust ventilation	78 %	-
Organisational measures to prevent /limit releases, dispersion and exposure				
Avoid inhalation or ingestion. General occupational hygiene measures are required to ensure a safe handling of the substance. These measures involve good personal and housekeeping practices (i.e. regular cleaning with suitable cleaning devices), no eating and smoking at the workplace, the wearing of standard working clothes and shoes unless otherwise stated below. Shower and change clothes at end of work shift. Do not wear contaminated clothing at home. Do not blow dust off with compressed air.				

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Conditions and measures related to personal protection, hygiene and health evaluation				
PROC	Specification of respiratory protective equipment (RPE)	RPE efficiency (assigned protection factor, APF)	Specification of gloves	Further personal protective equipment (PPE)
PROC 22	FFP1 mask	APF=4	Since calcium oxide is classified as irritating to skin, the use of protective gloves is mandatory for all process steps.	Eye protection equipment (e.g. goggles or visors) must be worn, unless potential contact with the eye can be excluded by the nature and type of application (i.e. closed process). Additionally, face protection, protective clothing and safety shoes are required to be worn as appropriate.
All other applicable PROCs	not required	na		
<p>Any RPE as defined above shall only be worn if the following principles are implemented in parallel: The duration of work (compare with "duration of exposure" above) should reflect the additional physiological stress for the worker due to the breathing resistance and mass of the RPE itself, due to the increased thermal stress by enclosing the head. In addition, it shall be considered that the worker's capability of using tools and of communicating are reduced during the wearing of RPE.</p> <p>For reasons as given above, the worker should therefore be (i) healthy (especially in view of medical problems that may affect the use of RPE), (ii) have suitable facial characteristics reducing leakages between face and mask (in view of scars and facial hair). The recommended devices above which rely on a tight face seal will not provide the required protection unless they fit the contours of the face properly and securely.</p> <p>The employer and self-employed persons have legal responsibilities for the maintenance and issue of respiratory protective devices and the management of their correct use in the workplace. Therefore, they should define and document a suitable policy for a respiratory protective device programme including training of the workers.</p> <p>An overview of the APFs of different RPE (according to BS EN 529:2005) can be found in the glossary of MEASE.</p>				
2.2 Control of environmental exposure				
Amounts used				
The daily and annual amount per site (for point sources) is not considered to be the main determinant for environmental exposure.				
Frequency and duration of use				
Intermittent (< 12 time per year) or continuous use/release				
Environment factors not influenced by risk management				
Flow rate of receiving surface water: 18000 m³/day				
Other given operational conditions affecting environmental exposure				
Effluent discharge rate: 2000 m³/day				
Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil				
Risk management measures related to the environment aim to avoid discharging lime solutions into municipal wastewater or to surface water, in case such discharges are expected to cause significant pH changes. Regular control of the pH value during introduction into open waters is required. In general discharges should be carried out such that pH changes in receiving surface waters are minimised (e.g. through neutralisation). In general most aquatic organisms can tolerate pH values in the range of 6-9. This is also reflected in the description of standard OECD tests with aquatic organisms. The justification for this risk management measure can be found in the introduction section.				
Conditions and measures related to waste				
Solid industrial waste of lime should be reused or discharged to the industrial wastewater and further neutralized if needed.				

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3. Exposure estimation and reference to its source				
Occupational exposure				
The exposure estimation tool MEASE was used for the assessment of inhalation exposure. The risk characterisation ratio (RCR) is the quotient of the refined exposure estimate and the respective DNEL (derived no-effect level) and has to be below 1 to demonstrate a safe use. For inhalation exposure, the RCR is based on the DNEL for calcium oxide of 1 mg/m³ (as respirable dust) and the respective inhalation exposure estimate derived using MEASE (as inhalable dust). Thus, the RCR includes an additional safety margin since the respirable fraction being a sub-fraction of the inhalable fraction according to EN 481.				
PROC	Method used for inhalation exposure assessment	Inhalation exposure estimate (RCR)	Method used for dermal exposure assessment	Dermal exposure estimate (RCR)
PROC 6, 14, 21, 22, 23, 24, 25	MEASE	< 1 mg/m³ (0.01 – 0.44)	Since calcium oxide is classified as irritating to skin, dermal exposure has to be minimised as far as technically feasible. A DNEL for dermal effects has not been derived. Thus, dermal exposure is not assessed in this exposure scenario.	
Environmental emissions				
The environmental exposure assessment is only relevant for the aquatic environment, when applicable including STPs/WWTPs, as emissions of calcium oxide in the different life-cycle stages (production and use) mainly apply to (waste) water. The aquatic effect and risk assessment only deal with the effect on organisms/ecosystems due to possible pH changes related to OH- discharges, being the toxicity of Ca2+ is expected to be negligible compared to the (potential) pH effect. Only the local scale is being addressed, including municipal sewage treatment plants (STPs) or industrial waste water treatment plants (WWTPs) when applicable, both for production and industrial use as any effects that might occur would be expected to take place on a local scale. The high water solubility and very low vapour pressure indicate that calcium oxide will be found predominantly in water. Significant emissions or exposure to air are not expected due to the low vapour pressure of calcium oxide. Significant emissions or exposure to the terrestrial environment are not expected either for this exposure scenario. The exposure assessment for the aquatic environment will therefore only deal with the possible pH changes in STP effluent and surface water related to the OH- discharges at the local scale. The exposure assessment is approached by assessing the resulting pH impact: the surface water pH should not increase above 9.				
Environmental emissions	The production of calcium oxide can potentially result in an aquatic emission and locally increase the calcium oxide concentration and affect the pH in the aquatic environment. When the pH is not neutralised, the discharge of effluent from calcium oxide production sites may impact the pH in the receiving water. The pH of effluents is normally measured very frequently and can be neutralised easily as often required by national laws.			
Exposure concentration in waste water treatment plant (WWTP)	Waste water from calcium oxide production is an inorganic wastewater stream and therefore there is no biological treatment. Therefore, wastewater streams from calcium oxide production sites will normally not be treated in biological waste water treatment plants (WWTPs), but can be used for pH control of acid wastewater streams that are treated in biological WWTPs.			
Exposure concentration in aquatic pelagic compartment	When calcium oxide is emitted to surface water, sorption to particulate matter and sediment will be negligible. When lime is rejected to surface water, the pH may increase, depending on the buffer capacity of the water. The higher the buffer capacity of the water, the lower the effect on pH will be. In general the buffer capacity preventing shifts in acidity or alkalinity in natural waters is regulated by the equilibrium between carbon dioxide (CO2), the bicarbonate ion (HCO3-) and the carbonate ion (CO32-).			
Exposure concentration in sediments	The sediment compartment is not included in this ES, because it is not considered relevant for calcium oxide: when calcium oxide is emitted to the aquatic compartment, sorption of to sediment particles is negligible.			
Exposure concentrations in soil and groundwater	The terrestrial compartment is not included in this exposure scenario, because it is not considered to be relevant.			
Exposure concentration in atmospheric compartment	The air compartment is not included in this CSA because it is considered not relevant for calcium oxide: when emitted to air as an aerosol in water, calcium oxide is neutralised as a result of its reaction with CO2 (or other acids), into HCO3- and Ca2+. Subsequently, the salts (e.g. calcium(bi)carbonate) are washed out from the air and thus the atmospheric emissions of neutralised calcium oxide largely end up in soil and water.			
Exposure concentration relevant for the food chain (secondary poisoning)	Bioaccumulation in organisms is not relevant for calcium oxide: a risk assessment for secondary poisoning is therefore not required.			

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4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Occupational exposure

The DU works inside the boundaries set by the ES if either the proposed risk management measures as described above are met or the downstream user can demonstrate on his own that his operational conditions and implemented risk management measures are adequate. This has to be done by showing that they limit the inhalation and dermal exposure to a level below the respective DNEL (given that the processes and activities in question are covered by the PROCs listed above) as given below. If measured data are not available, the DU may make use of an appropriate scaling tool such as MEASE (www.ebrc.de/mease.html) to estimate the associated exposure. The dustiness of the substance used can be determined according to the MEASE glossary. For example, substances with a dustiness less than 2.5 % according to the Rotating Drum Method (RDM) are defined as "low dusty", substances with a dustiness less than 10 % (RDM) are defined as "medium dusty" and substances with a dustiness ≥ 10 % are defined as "high dusty".

DNEL_{inhalation}: 1 mg/m³ (as respirable dust)

Important note: The DU has to be aware of the fact that apart from the long-term DNEL given above, a DNEL for acute effects exists at a level of 4 mg/m³. By demonstrating a safe use when comparing exposure estimates with the long-term DNEL, the acute DNEL is therefore also covered (according to R.14 guidance, acute exposure levels can be derived by multiplying long-term exposure estimates by a factor of 2). When using MEASE for the derivation of exposure estimates, it is noted that the exposure duration should only be reduced to half-shift as a risk management measure (leading to an exposure reduction of 40 %).

Environmental exposure

If a site does not comply with the conditions stipulated in the safe use ES, it is recommended to apply a tiered approach to perform a more site-specific assessment. For that assessment, the following stepwise approach is recommended.

Tier 1: retrieve information on effluent pH and the contribution of the calcium oxide on the resulting pH. Should the pH be above 9 and be predominantly attributable to lime, then further actions are required to demonstrate safe use.

Tier 2a: retrieve information on receiving water pH after the discharge point. The pH of the receiving water shall not exceed the value of 9. If the measures are not available, the pH in the river can be calculated as follows:

$$pH_{river} = \log \left[\frac{Q_{effluent} * 10^{pH_{effluent}} + Q_{riverupstream} * 10^{pH_{upstream}}}{Q_{riverupstream} + Q_{effluent}} \right] \quad (Eq 1)$$

Where:

Q effluent refers to the effluent flow (in m³/day)

Q river upstream refers to the upstream river flow (in m³/day)

pH effluent refers to the pH of the effluent

pH upstream river refers to the pH of the river upstream of the discharge point

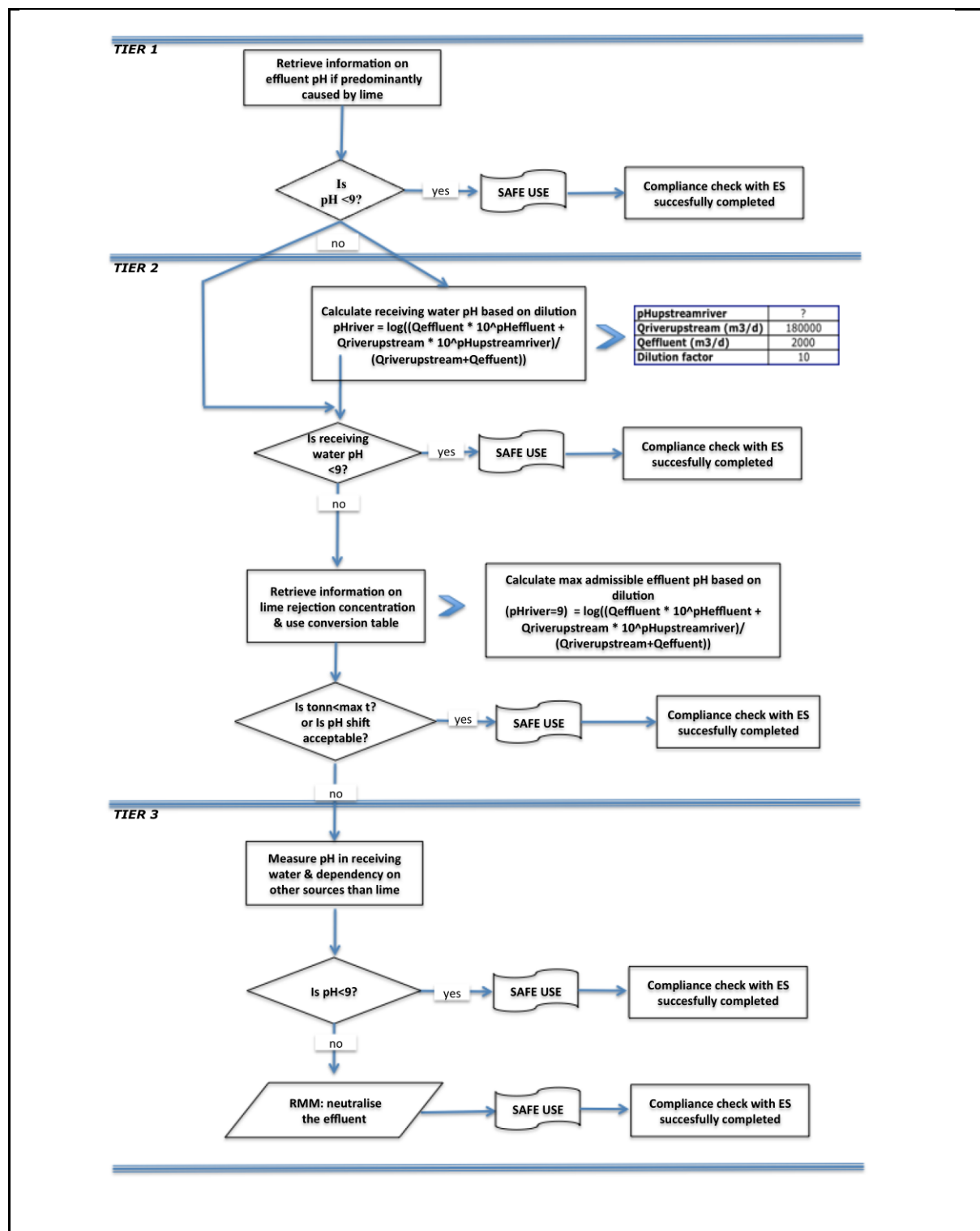
Please note that initially, default values can be used:

- Q river upstream flows: use the 10th of existing measurements distribution or use default value of 18000 m³/day
- Q effluent: use default value of 2000 m³/day
- The upstream pH is preferably a measured value. If not available, one can assume a neutral pH of 7 if this can be justified.

Such equation has to be seen as a worst case scenario, where water conditions are standard and not case specific.

Tier 2b: Equation 1 can be used to identify which effluent pH causes an acceptable pH level in the receiving body. In order to do so, pH of the river is set at value 9 and pH of the effluent is calculated accordingly (using default values as reported previously, if necessary). As temperature influences lime solubility, pH effluent might require to be adjusted on a case-by-case basis. Once the maximum admissible pH value in the effluent is established, it is assumed that the OH⁻ concentrations are all dependent on lime discharge and that there is no buffer capacity conditions to consider (this is a unrealistic worst case scenario, which can be modified where information is available). Maximum load of lime that can be annually rejected without negatively affecting the pH of the receiving water is calculated assuming chemical equilibrium. OH⁻ expressed as moles/litre are multiplied by average flow of the effluent and then divided by the molar mass of the calcium oxide.

Tier 3: measure the pH in the receiving water after the discharge point. If pH is below 9, safe use is reasonably demonstrated and the ES ends here. If pH is found to be above 9, risk management measures have to be implemented: the effluent has to undergo neutralisation, thus ensuring safe use of lime during production or use phase.



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ES number 9.6: Professional uses of aqueous solutions of lime substances

Exposure Scenario Format (1) addressing uses carried out by workers		
1. Title		
Free short title	Professional uses of aqueous solutions of lime substances	
Systematic title based on use descriptor	SU22, SU1, SU5, SU6a, SU6b, SU7, SU10, SU11, SU12, SU13, SU16, SU17, SU18, SU19, SU20, SU23, SU24 PC1, PC2, PC3, PC7, PC8, PC9a, PC9b, PC11, PC12, PC13, PC14, PC15, PC16, PC17, PC18, PC19, PC20, PC21, PC23, PC24, PC25, PC26, PC27, PC28, PC29, PC30, PC31, PC32, PC33, PC34, PC35, PC36, PC37, PC39, PC40 AC1, AC2, AC3, AC4, AC5, AC6, AC7, AC8, AC10, AC11, AC13 (appropriate PROCs and ERCs are given in Section 2 below)	
Processes, tasks and/or activities covered	Processes, tasks and/or activities covered are described in Section 2 below.	
Assessment Method	The assessment of inhalation exposure is based on the exposure estimation tool MEASE. The environmental assessment is based on FOCUS-Exposit.	
2. Operational conditions and risk management measures		
PROC/ERC	REACH definition	Involved tasks
PROC 2	Use in closed, continuous process with occasional controlled exposure	Further information is provided in the ECHA Guidance on information requirements and chemical safety assessment, Chapter R.12: Use descriptor system (ECHA-2010-G-05-EN).
PROC 3	Use in closed batch process (synthesis or formulation)	
PROC 4	Use in batch and other process (synthesis) where opportunity for exposure arises	
PROC 5	Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact)	
PROC 8a	Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities	
PROC 8b	Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities	
PROC 9	Transfer of substance or preparation into small containers (dedicated filling line, including weighing)	
PROC 10	Roller application or brushing	
PROC 11	Non industrial spraying	
PROC 12	Use of blowing agents in manufacture of foam	
PROC 13	Treatment of articles by dipping and pouring	
PROC 15	Use as laboratory reagent	
PROC 16	Using material as fuel sources, limited exposure to unburned product to be expected	
PROC 17	Lubrication at high energy conditions and in partly open process	
PROC 18	Greasing at high energy conditions	
PROC 19	Hand-mixing with intimate contact and only PPE available	
ERC2, ERC8b, ERC8d, ERC8f	ERC8a, ERC8c, ERC8e, Wide dispersive indoor and outdoor use of reactive substances or processing aids in open systems	Calcium oxide is applied in numerous cases of wide dispersive uses: agricultural, forestry, fish and shrimps farming, soil treatment and environmental protection.

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2.1 Control of workers exposure

Product characteristic

According to the MEASE approach, the substance-intrinsic emission potential is one of the main exposure determinants. This is reflected by an assignment of a so-called fugacity class in the MEASE tool. For operations conducted with solid substances at ambient temperature the fugacity is based on the dustiness of that substance. Whereas in hot metal operations, fugacity is temperature based, taking into account the process temperature and the melting point of the substance. As a third group, high abrasive tasks are based on the level of abrasion instead of the substance intrinsic emission potential. The spraying of aqueous solutions (PROC7 and 11) is assumed to be involved with a medium emission.

PROC	Use in preparation	Content in preparation	Physical form	Emission potential
All applicable PROCs	not restricted		aqueous solution	very low

Amounts used

The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation (industrial vs. professional) and level of containment/automation (as reflected in the PROC) is the main determinant of the process intrinsic emission potential.

Frequency and duration of use/exposure

PROC	Duration of exposure
PROC 11	≤ 240 minutes
All other applicable PROCs	480 minutes (not restricted)

Human factors not influenced by risk management

The shift breathing volume during all process steps reflected in the PROCs is assumed to be 10 m³/shift (8 hours).

Other given operational conditions affecting workers exposure

Since aqueous solutions are not used in hot-metallurgical processes, operational conditions (e.g. process temperature and process pressure) are not considered relevant for occupational exposure assessment of the conducted processes.

Technical conditions and measures at process level (source) to prevent release

Risk management measures at the process level (e.g. containment or segregation of the emission source) are generally not required in the processes.

Technical conditions and measures to control dispersion from source towards the worker

PROC	Level of separation	Localised (LC) controls	Efficiency of LC (according to MEASE)	Further information
PROC 19	Separation of workers from the emission source is generally not required in the conducted processes.	not applicable	na	-
All other applicable PROCs		not required	na	-

Organisational measures to prevent /limit releases, dispersion and exposure

Avoid inhalation or ingestion. General occupational hygiene measures are required to ensure a safe handling of the substance. These measures involve good personal and housekeeping practices (i.e. regular cleaning with suitable cleaning devices), no eating and smoking at the workplace, the wearing of standard working clothes and shoes unless otherwise stated below. Shower and change clothes at end of work shift. Do not wear contaminated clothing at home. Do not blow dust off with compressed air.

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Conditions and measures related to personal protection, hygiene and health evaluation																																
PROC	Specification of respiratory protective equipment (RPE)	RPE efficiency (assigned protection factor, APF)	Specification of gloves	Further personal protective equipment (PPE)																												
PROC 11	FFP3 mask	APF=20	Since calcium oxide is classified as irritating to skin, the use of protective gloves is mandatory for all process steps.	Eye protection equipment (e.g. goggles or visors) must be worn, unless potential contact with the eye can be excluded by the nature and type of application (i.e. closed process). Additionally, face protection, protective clothing and safety shoes are required to be worn as appropriate.																												
PROC 17	FFP1 mask	APF=4																														
All other applicable PROCs	not required	na																														
<p>Any RPE as defined above shall only be worn if the following principles are implemented in parallel: The duration of work (compare with "duration of exposure" above) should reflect the additional physiological stress for the worker due to the breathing resistance and mass of the RPE itself, due to the increased thermal stress by enclosing the head. In addition, it shall be considered that the worker's capability of using tools and of communicating are reduced during the wearing of RPE.</p> <p>For reasons as given above, the worker should therefore be (i) healthy (especially in view of medical problems that may affect the use of RPE), (ii) have suitable facial characteristics reducing leakages between face and mask (in view of scars and facial hair). The recommended devices above which rely on a tight face seal will not provide the required protection unless they fit the contours of the face properly and securely.</p> <p>The employer and self-employed persons have legal responsibilities for the maintenance and issue of respiratory protective devices and the management of their correct use in the workplace. Therefore, they should define and document a suitable policy for a respiratory protective device programme including training of the workers.</p> <p>An overview of the APFs of different RPE (according to BS EN 529:2005) can be found in the glossary of MEASE.</p>																																
2.2 Control of environmental exposure – only relevant for agricultural soil protection																																
Product characteristics																																
Drift: 1% (very worst-case estimate based on data from dust measurements in air as a function of the distance from application)																																
<div><div>Quantity of dust per m3 (in mg)</div><div><table border="1"><caption>Dust concentration data (mg/m³) vs distance (m)</caption><thead><tr><th>Distance (m)</th><th>3.5 m/s (Blue)</th><th>6 m/s (Red)</th><th>3.5 m/s (Brown)</th></tr></thead><tbody><tr><td>1</td><td>105</td><td>65</td><td>10</td></tr><tr><td>3</td><td>90</td><td>28</td><td>5</td></tr><tr><td>7</td><td>25</td><td>15</td><td>5</td></tr><tr><td>11</td><td>60</td><td>12</td><td>5</td></tr><tr><td>15</td><td>35</td><td>10</td><td>5</td></tr><tr><td>20</td><td>30</td><td>10</td><td>5</td></tr></tbody></table></div><div>Distance from the spreader(in m)</div></div>					Distance (m)	3.5 m/s (Blue)	6 m/s (Red)	3.5 m/s (Brown)	1	105	65	10	3	90	28	5	7	25	15	5	11	60	12	5	15	35	10	5	20	30	10	5
Distance (m)	3.5 m/s (Blue)	6 m/s (Red)	3.5 m/s (Brown)																													
1	105	65	10																													
3	90	28	5																													
7	25	15	5																													
11	60	12	5																													
15	35	10	5																													
20	30	10	5																													
(Figure taken from: Laudet, A. et al., 1999)																																

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Amounts used	
CaO	1,700 kg/ha
Frequency and duration of use	
1 day/year (one application per year); Multiple applications during the year are allowed, provided the total yearly amount of 1,700 kg/ha CaO is not exceeded	
Environment factors not influenced by risk management	
Volume of surface water: 300 L/m ² Field surface area: 1 ha	
Other given operational conditions affecting environmental exposure	
Outdoor use of products Soil mixing depth: 20 cm	
Technical conditions and measures at process level (source) to prevent release	
There are no direct releases to adjacent surface waters.	
Technical conditions and measures to reduce or limit discharges, air emissions and releases to soil	
Drift should be minimised.	
Organizational measures to prevent/limit release from site	
In line with the requirements for good agricultural practice, agricultural soil should be analysed prior to application of lime and the application rate should be adjusted according to the results of the analysis.	
2.2 Control of environmental exposure – only relevant for urban soil treatment	
Product characteristics	
Drift: 1% (very worst-case estimate based on data from dust measurements in air as a function of the distance from application)	
<p>Quantity of dust per m³ (in mg)</p> <p>Wind speed: - 3.5 m/s - 6 m/s - 3.5 m/s</p> <p>Distance from the spreader (in m)</p>	
(Figure taken from: Laudet, A. et al., 1999)	
Amounts used	
CaO	180,000 kg/ha
Frequency and duration of use	
1 day/year and only once in a lifetime; Multiple applications during the year are allowed, provided the total yearly amount of 180,000 kg/ha (CaO) is not exceeded	
Environment factors not influenced by risk management	
Field surface area: 1 ha	

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Other given operational conditions affecting environmental exposure				
Outdoor use of products Soil mixing depth: 20 cm				
Technical conditions and measures at process level (source) to prevent release				
Lime is only applied onto the soil in the technosphere zone before road construction. There are no direct releases to adjacent surface waters.				
Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil				
Drift should be minimised.				
3. Exposure estimation and reference to its source				
Occupational exposure				
The exposure estimation tool MEASE was used for the assessment of inhalation exposure. The risk characterisation ratio (RCR) is the quotient of the refined exposure estimate and the respective DNEL (derived no-effect level) and has to be below 1 to demonstrate a safe use. For inhalation exposure, the RCR is based on the DNEL for calcium oxide of 1 mg/m ³ (as respirable dust) and the respective inhalation exposure estimate derived using MEASE (as inhalable dust). Thus, the RCR includes an additional safety margin since the respirable fraction being a sub-fraction of the inhalable fraction according to EN 481.				
PROC	Method used for inhalation exposure assessment	Inhalation exposure estimate (RCR)	Method used for dermal exposure assessment	Dermal exposure estimate (RCR)
PROC 2, 3, 4, 5, 8a, 8b, 9, 10, 11, 12, 13, 15, 16, 17, 18, 19	MEASE	< 1 mg/m ³ (<0.001 – 0.6)	Since calcium oxide is classified as irritating to skin, dermal exposure has to be minimised as far as technically feasible. A DNEL for dermal effects has not been derived. Thus, dermal exposure is not assessed in this exposure scenario.	
Environmental exposure for agricultural soil protection				
The PEC calculation for soil and surface water was based on the FOCUS soil group (FOCUS, 1996) and on the “draft guidance on the calculation of predicted environmental concentration values (PEC) of plant protection products for soil, ground water, surface water and sediment (Kloskowski et al., 1999). The FOCUS/EXPOSIT modelling tool is preferred to the EUSES as it is more appropriate for agricultural-like application as in this case where parameter as the drift needs to be included in the modelling. FOCUS is a model typically developed for biocidal applications and was further elaborated on the basis of the German EXPOSIT 1.0 model, where parameters such as drifts can be improved according to collected data: once applied on the soil, calcium oxide can indeed migrate then towards surface waters, via drift.				
Environmental emissions	See amounts used			
Exposure concentration in waste water treatment plant (WWTP)	Not relevant for agricultural soil protection			
Exposure concentration in aquatic pelagic compartment	Substance	PEC (ug/L)	PNEC (ug/L)	RCR
	CaO	5.66	370	0.015
Exposure concentration in sediments	As described above, no exposure of surface water nor sediment to lime is expected. Further, in natural waters the hydroxide ions react with HCO ₃ ⁻ to form water and CO ₃ ²⁻ . CO ₃ ²⁻ forms CaCO ₃ by reacting with Ca ²⁺ . The calcium carbonate precipitates and deposits on the sediment. Calcium carbonate is of low solubility and a constituent of natural soils.			
Exposure concentrations in soil and groundwater	Substance	PEC (mg/L)	PNEC (mg/L)	RCR
	CaO	500	816	0.61
Exposure concentration in atmospheric compartment	This point is not relevant. Calcium oxide is not volatile. The vapour pressures is below 10 ⁻⁵ Pa.			
Exposure concentration relevant for the food chain (secondary poisoning)	This point is not relevant because calcium oxides can be considered to be omnipresent and essential in the environment. The uses covered do not significantly influence the distribution of the constituents (Ca ²⁺ and OH ⁻) in the environment.			

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Environmental exposure for urban soil treatment				
<p>The urban soil treatment scenario is based on a road border scenario. At the special road border technical meeting (Ispra, September 5, 2003), EU Member States and industry agreed on a definition for a "road technosphere". The road technosphere can be defined as "the engineered environment that carries the geotechnical functions of the road in connection with its structure, operation and maintenance including the installations to ensure road safety and manage run off. This technosphere, which includes the hard and soft shoulder at the edge of the carriageway, is vertically dictated by the groundwater watertable. The road authority has responsibility for this road technosphere including road safety, road support, prevention of pollution and water management". The road technosphere was therefore excluded as assessment endpoint for risk assessment for the purpose of the existing/new substances regulations. The target zone is the zone beyond the technosphere, to which the environmental risk assessment applies.</p> <p>The PEC calculation for soil was based on the FOCUS soil group (FOCUS, 1996) and on the "draft guidance on the calculation of predicted environmental concentration values (PEC) of plant protection products for soil, ground water, surface water and sediment (Kloskowski et al., 1999). The FOCUS/EXPOSIT modelling tool is preferred to the EUSES as it is more appropriate for agricultural-like application as in this case where parameter as the drift needs to be included in the modelling. FOCUS is a model typically developed for biocidal applications and was further elaborated on the basis of the German EXPOSIT 1.0 model, where parameters such as drifts can be improved according to collected data.</p>				
Environmental emissions	See amounts used			
Exposure concentration in waste water treatment plant (WWTP)	Not relevant for road border scenario			
Exposure concentration in aquatic pelagic compartment	Not relevant for road border scenario			
Exposure concentration in sediments	Not relevant for road border scenario			
Exposure concentrations in soil and groundwater	Substance	PEC (mg/L)	PNEC (mg/L)	RCR
	CaO	529	816	0.65
Exposure concentration in atmospheric compartment	This point is not relevant. Calcium oxide is not volatile. The vapour pressures is below 10 ⁻⁵ Pa.			
Exposure concentration relevant for the food chain (secondary poisoning)	This point is not relevant because calcium can be considered to be omnipresent and essential in the environment. The uses covered do not significantly influence the distribution of the constituents (Ca ²⁺ and OH ⁻) in the environment.			
Environmental exposure for other uses				
<p>For all other uses, no quantitative environmental exposure assessment is carried because</p> <ul style="list-style-type: none">The operational conditions and risk management measures are less stringent than those outlined for agricultural soil protection or urban soil treatmentLime is an ingredient and chemically bound into a matrix. Releases are negligible and insufficient to cause a pH-shift in soil, wastewater or surface waterLime is specifically used to release CO2-free breathable air, upon reaction with CO2. Such applications only relates to the air compartment, where the lime properties are exploitedNeutralisation/pH-shift is the intended use and there are no additional impacts beyond those desired.				

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4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

The DU works inside the boundaries set by the ES if either the proposed risk management measures as described above are met or the downstream user can demonstrate on his own that his operational conditions and implemented risk management measures are adequate. This has to be done by showing that they limit the inhalation and dermal exposure to a level below the respective DNEL (given that the processes and activities in question are covered by the PROCs listed above) as given below. If measured data are not available, the DU may make use of an appropriate scaling tool such as MEASE (www.ebrc.de/mease.html) to estimate the associated exposure. The dustiness of the substance used can be determined according to the MEASE glossary. For example, substances with a dustiness less than 2.5 % according to the Rotating Drum Method (RDM) are defined as "low dusty", substances with a dustiness less than 10 % (RDM) are defined as "medium dusty" and substances with a dustiness ≥ 10 % are defined as "high dusty".

DNEL_{inhalation}: 1 mg/m³ (as respirable dust)

Important note: The DU has to be aware of the fact that apart from the long-term DNEL given above, a DNEL for acute effects exists at a level of 4 mg/m³. By demonstrating a safe use when comparing exposure estimates with the long-term DNEL, the acute DNEL is therefore also covered (according to R.14 guidance, acute exposure levels can be derived by multiplying long-term exposure estimates by a factor of 2). When using MEASE for the derivation of exposure estimates, it is noted that the exposure duration should only be reduced to half-shift as a risk management measure (leading to an exposure reduction of 40 %).

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ES number 9.7: Professional uses of low dusty solids/powders of lime substances

Exposure Scenario Format (1) addressing uses carried out by workers		
1. Title		
Free short title	Professional uses of low dusty solids/powders of lime substances	
Systematic title based on use descriptor	SU22, SU1, SU5, SU6a, SU6b, SU7, SU10, SU11, SU12, SU13, SU16, SU17, SU18, SU19, SU20, SU23, SU24 PC1, PC2, PC3, PC7, PC8, PC9a, PC9b, PC11, PC12, PC13, PC14, PC15, PC16, PC17, PC18, PC19, PC20, PC21, PC23, PC24, PC25, PC26, PC27, PC28, PC29, PC30, PC31, PC32, PC33, PC34, PC35, PC36, PC37, PC39, PC40 AC1, AC2, AC3, AC4, AC5, AC6, AC7, AC8, AC10, AC11, AC13 (appropriate PROCs and ERCs are given in Section 2 below)	
Processes, tasks and/or activities covered	Processes, tasks and/or activities covered are described in Section 2 below.	
Assessment Method	The assessment of inhalation exposure is based on the exposure estimation tool MEASE. The environmental assessment is based on FOCUS-Exposit.	
2. Operational conditions and risk management measures		
PROC/ERC	REACH definition	Involved tasks
PROC 2	Use in closed, continuous process with occasional controlled exposure	Further information is provided in the ECHA Guidance on information requirements and chemical safety assessment, Chapter R.12: Use descriptor system (ECHA-2010-G-05-EN).
PROC 3	Use in closed batch process (synthesis or formulation)	
PROC 4	Use in batch and other process (synthesis) where opportunity for exposure arises	
PROC 5	Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact)	
PROC 8a	Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities	
PROC 8b	Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities	
PROC 9	Transfer of substance or preparation into small containers (dedicated filling line, including weighing)	
PROC 10	Roller application or brushing	
PROC 11	Non industrial spraying	
PROC 13	Treatment of articles by dipping and pouring	
PROC 15	Use as laboratory reagent	
PROC 16	Using material as fuel sources, limited exposure to unburned product to be expected	
PROC 17	Lubrication at high energy conditions and in partly open process	
PROC 18	Greasing at high energy conditions	
PROC 19	Hand-mixing with intimate contact and only PPE available	
PROC 21	Low energy manipulation of substances bound in materials and/or articles	
PROC 25	Other hot work operations with metals	
PROC 26	Handling of solid inorganic substances at ambient temperature	
ERC2, ERC8b, ERC8d, ERC8f	ERC8a, ERC8c, ERC8e, Wide dispersive indoor and outdoor use of reactive substances or processing aids in open systems	

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2.1 Control of workers exposure				
Product characteristic				
According to the MEASE approach, the substance-intrinsic emission potential is one of the main exposure determinants. This is reflected by an assignment of a so-called fugacity class in the MEASE tool. For operations conducted with solid substances at ambient temperature the fugacity is based on the dustiness of that substance. Whereas in hot metal operations, fugacity is temperature based, taking into account the process temperature and the melting point of the substance. As a third group, high abrasive tasks are based on the level of abrasion instead of the substance intrinsic emission potential.				
PROC	Use in preparation	Content preparation	Physical form	Emission potential
PROC 25	not restricted		solid/powder, molten	high
All other applicable PROCs	not restricted		solid/powder	low
Amounts used				
The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation (industrial vs. professional) and level of containment/automation (as reflected in the PROC) is the main determinant of the process intrinsic emission potential.				
Frequency and duration of use/exposure				
PROC	Duration of exposure			
PROC 17	≤ 240 minutes			
All other applicable PROCs	480 minutes (not restricted)			
Human factors not influenced by risk management				
The shift breathing volume during all process steps reflected in the PROCs is assumed to be 10 m³/shift (8 hours).				
Other given operational conditions affecting workers exposure				
Operational conditions like process temperature and process pressure are not considered relevant for occupational exposure assessment of the conducted processes. In process steps with considerably high temperatures (i.e. PROC 22, 23, 25), the exposure assessment in MEASE is however based on the ratio of process temperature and melting point. As the associated temperatures are expected to vary within the industry the highest ratio was taken as a worst case assumption for the exposure estimation. Thus all process temperatures are automatically covered in this exposure scenario for PROC 22, 23 and PROC 25.				
Technical conditions and measures at process level (source) to prevent release				
Risk management measures at the process level (e.g. containment or segregation of the emission source) are generally not required in the processes.				
Technical conditions and measures to control dispersion from source towards the worker				
PROC	Level of separation	Localised controls (LC)	Efficiency of LC (according to MEASE)	Further information
PROC 19	Any potentially required separation of workers from the emission source is indicated above under "Frequency and duration of exposure".	not applicable	na	-
All other applicable PROCs	A reduction of exposure duration can be achieved, for example, by the installation of ventilated (positive pressure) control rooms or by removing the worker from workplaces involved with relevant exposure.	not required	na	-

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Organisational measures to prevent /limit releases, dispersion and exposure

Avoid inhalation or ingestion. General occupational hygiene measures are required to ensure a safe handling of the substance. These measures involve good personal and housekeeping practices (i.e. regular cleaning with suitable cleaning devices), no eating and smoking at the workplace, the wearing of standard working clothes and shoes unless otherwise stated below. Shower and change clothes at end of work shift. Do not wear contaminated clothing at home. Do not blow dust off with compressed air.

Conditions and measures related to personal protection, hygiene and health evaluation

PROC	Specification of respiratory protective equipment (RPE)	RPE (assigned protection factor, APF)	Specification of gloves	Further personal protective equipment (PPE)
PROC 4, 5, 11, 26	FFP1 mask	APF=4	Since calcium oxide is classified as irritating to skin, the use of protective gloves is mandatory for all process steps.	Eye protection equipment (e.g. goggles or visors) must be worn, unless potential contact with the eye can be excluded by the nature and type of application (i.e. closed process). Additionally, face protection, protective clothing and safety shoes are required to be worn as appropriate.
PROC 16, 17, 18, 25	FFP2 mask	APF=10		
All other applicable PROCs	not required	na		

Any RPE as defined above shall only be worn if the following principles are implemented in parallel: The duration of work (compare with "duration of exposure" above) should reflect the additional physiological stress for the worker due to the breathing resistance and mass of the RPE itself, due to the increased thermal stress by enclosing the head. In addition, it shall be considered that the worker's capability of using tools and of communicating are reduced during the wearing of RPE.

For reasons as given above, the worker should therefore be (i) healthy (especially in view of medical problems that may affect the use of RPE), (ii) have suitable facial characteristics reducing leakages between face and mask (in view of scars and facial hair). The recommended devices above which rely on a tight face seal will not provide the required protection unless they fit the contours of the face properly and securely.

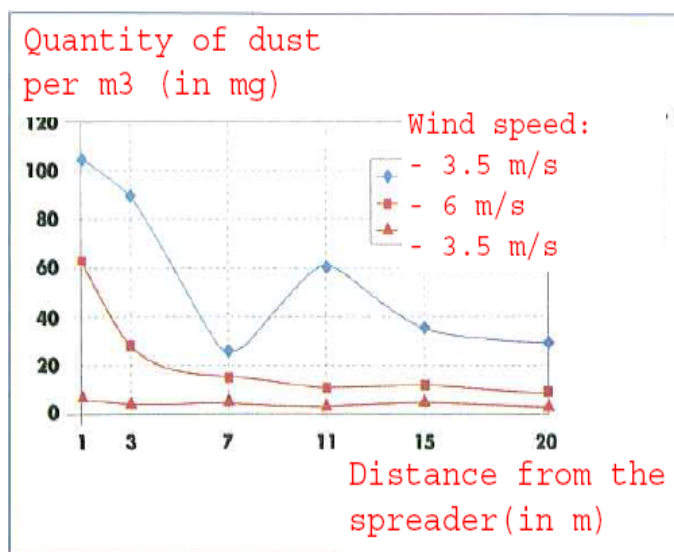
The employer and self-employed persons have legal responsibilities for the maintenance and issue of respiratory protective devices and the management of their correct use in the workplace. Therefore, they should define and document a suitable policy for a respiratory protective device programme including training of the workers.

An overview of the APFs of different RPE (according to BS EN 529:2005) can be found in the glossary of MEASE.

2.2 Control of environmental exposure – only relevant for agricultural soil protection

Product characteristics

Drift: 1% (very worst-case estimate based on data from dust measurements in air as a function of the distance from application)

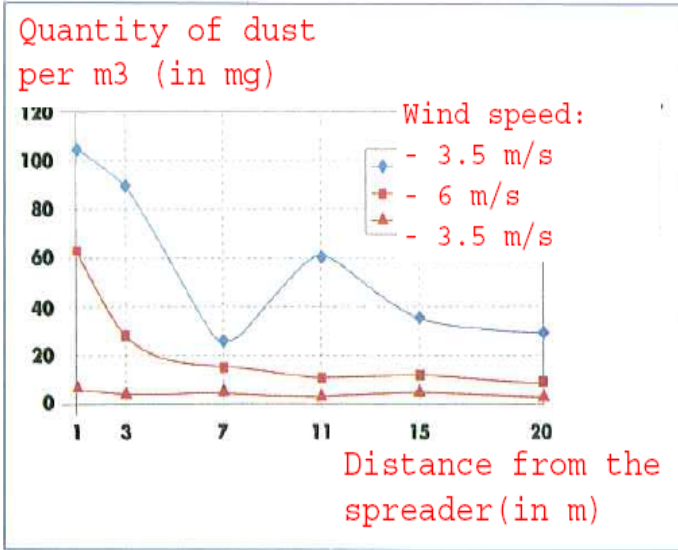


(Figure taken from: Laudet, A. et al., 1999)

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Amounts used	
CaO	1,700 kg/ha
Frequency and duration of use	
1 day/year (one application per year) Multiple applications during the year are allowed, provided the total yearly amount of 1,700 kg/ha is not exceeded (CaO)	
Environment factors not influenced by risk management	
Volume of surface water: 300 L/m ² Field surface area: 1 ha	
Other given operational conditions affecting environmental exposure	
Outdoor use of products Soil mixing depth: 20 cm	
Technical conditions and measures at process level (source) to prevent release	
There are no direct releases to adjacent surface waters.	
Technical conditions and measures to reduce or limit discharges, air emissions and releases to soil	
Drift should be minimised.	
Organizational measures to prevent/limit release from site	
In line with the requirements for good agricultural practice, agricultural soil should be analysed prior to application of lime and the application rate should be adjusted according to the results of the analysis.	
2.2 Control of environmental exposure – only relevant for urban soil treatment	
Product characteristics	
Drift: 1% (very worst-case estimate based on data from dust measurements in air as a function of the distance from application)	
 <p align="center">(Figure taken from: Laudet, A. et al., 1999)</p>	
Amounts used	
CaO	180,000 kg/ha
Frequency and duration of use	
1 day/year and only once in a lifetime. Multiple applications during the year are allowed, provided the total yearly amount of 180,000 kg/ha is not exceeded (CaO)	
Environment factors not influenced by risk management	
Field surface area: 1 ha	

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Other given operational conditions affecting environmental exposure				
Outdoor use of products Soil mixing depth: 20 cm				
Technical conditions and measures at process level (source) to prevent release				
Lime is only applied onto the soil in the technosphere zone before road construction. There are no direct releases to adjacent surface waters.				
Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil				
Drift should be minimised.				
3. Exposure estimation and reference to its source				
Occupational exposure				
The exposure estimation tool MEASE was used for the assessment of inhalation exposure. The risk characterisation ratio (RCR) is the quotient of the refined exposure estimate and the respective DNEL (derived no-effect level) and has to be below 1 to demonstrate a safe use. For inhalation exposure, the RCR is based on the DNEL for calcium oxide of 1 mg/m ³ (as respirable dust) and the respective inhalation exposure estimate derived using MEASE (as inhalable dust). Thus, the RCR includes an additional safety margin since the respirable fraction being a sub-fraction of the inhalable fraction according to EN 481.				
PROC	Method used for inhalation exposure assessment	Inhalation exposure estimate (RCR)	Method used for dermal exposure assessment	Dermal exposure estimate (RCR)
PROC 2, 3, 4, 5, 8a, 8b, 9, 10, 11, 13, 15, 16, 17, 18, 19, 21, 25, 26	MEASE	< 1 mg/m ³ (0.01 – 0.75)	Since calcium oxide is classified as irritating to skin, dermal exposure has to be minimised as far as technically feasible. A DNEL for dermal effects has not been derived. Thus, dermal exposure is not assessed in this exposure scenario.	
Environmental exposure for agricultural soil protection				
The PEC calculation for soil and surface water was based on the FOCUS soil group (FOCUS, 1996) and on the "draft guidance on the calculation of predicted environmental concentration values (PEC) of plant protection products for soil, ground water, surface water and sediment (Kloskowski et al., 1999). The FOCUS/EXPOSIT modelling tool is preferred to the EUSES as it is more appropriate for agricultural-like application as in this case where parameter as the drift needs to be included in the modelling. FOCUS is a model typically developed for biocidal applications and was further elaborated on the basis of the German EXPOSIT 1.0 model, where parameters such as drifts can be improved according to collected data: once applied on the soil, calcium oxide can indeed migrate then towards surface waters, via drift.				
Environmental emissions	See amounts used			
Exposure concentration in waste water treatment plant (WWTP)	Not relevant for agricultural soil protection			
Exposure concentration in aquatic pelagic compartment	Substance	PEC (ug/L)	PNEC (ug/L)	RCR
	CaO	5.66	370	0.015
Exposure concentration in sediments	As described above, no exposure of surface water nor sediment to lime is expected. Further, in natural waters the hydroxide ions react with HCO ₃ ⁻ to form water and CO ₃ ²⁻ . CO ₃ ²⁻ forms CaCO ₃ by reacting with Ca ²⁺ . The calcium carbonate precipitates and deposits on the sediment. Calcium carbonate is of low solubility and a constituent of natural soils.			
Exposure concentrations in soil and groundwater	Substance	PEC (mg/L)	PNEC (mg/L)	RCR
	CaO	500	816	0.61
Exposure concentration in atmospheric compartment	This point is not relevant. Calcium oxide is not volatile. The vapour pressures is below 10 ⁻⁵ Pa.			
Exposure concentration relevant for the food chain (secondary poisoning)	This point is not relevant because calcium can be considered to be omnipresent and essential in the environment. The uses covered do not significantly influence the distribution of the constituents (Ca ²⁺ and OH ⁻) in the environment.			

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Environmental exposure for urban soil treatment				
<p>The urban soil treatment scenario is based on a road border scenario. At the special road border technical meeting (Ispra, September 5, 2003), EU Member States and industry agreed on a definition for a “road technosphere”. The road technosphere can be defined as “the engineered environment that carries the geotechnical functions of the road in connection with its structure, operation and maintenance including the installations to ensure road safety and manage run off. This technosphere, which includes the hard and soft shoulder at the edge of the carriageway, is vertically dictated by the groundwater watertable. The road authority has responsibility for this road technosphere including road safety, road support, prevention of pollution and water management”. The road technosphere was therefore excluded as assessment endpoint for risk assessment for the purpose of the existing/new substances regulations. The target zone is the zone beyond the technosphere, to which the environmental risk assessment applies.</p> <p>The PEC calculation for soil was based on the FOCUS soil group (FOCUS, 1996) and on the “draft guidance on the calculation of predicted environmental concentration values (PEC) of plant protection products for soil, ground water, surface water and sediment (Kloskowski et al., 1999). The FOCUS/EXPOSIT modelling tool is preferred to the EUSES as it is more appropriate for agricultural-like application as in this case where parameter as the drift needs to be included in the modelling. FOCUS is a model typically developed for biocidal applications and was further elaborated on the basis of the German EXPOSIT 1.0 model, where parameters such as drifts can be improved according to collected data.</p>				
Environmental emissions	See amounts used			
Exposure concentration in waste water treatment plant (WWTP)	Not relevant for road border scenario			
Exposure concentration in aquatic pelagic compartment	Not relevant for road border scenario			
Exposure concentration in sediments	Not relevant for road border scenario			
Exposure concentrations in soil and groundwater	Substance	PEC (mg/L)	PNEC (mg/L)	RCR
	CaO	529	816	0.65
Exposure concentration in atmospheric compartment	This point is not relevant. Calcium oxide is not volatile. The vapour pressures is below 10 ⁻⁵ Pa.			
Exposure concentration relevant for the food chain (secondary poisoning)	This point is not relevant because calcium can be considered to be omnipresent and essential in the environment. The uses covered do not significantly influence the distribution of the constituents (Ca ²⁺ and OH ⁻) in the environment.			
Environmental exposure for other uses				
<p>For all other uses, no quantitative environmental exposure assessment is carried because</p> <ul style="list-style-type: none">• The operational conditions and risk management measures are less stringent than those outlined for agricultural soil protection or urban soil treatment• Lime is an ingredient and chemically bound into a matrix. Releases are negligible and insufficient to cause a pH-shift in soil, wastewater or surface water• Lime is specifically used to release CO2-free breathable air, upon reaction with CO2. Such applications only relates to the air compartment, where the lime properties are exploited• Neutralisation/pH-shift is the intended use and there are no additional impacts beyond those desired.				

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4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

The DU works inside the boundaries set by the ES if either the proposed risk management measures as described above are met or the downstream user can demonstrate on his own that his operational conditions and implemented risk management measures are adequate. This has to be done by showing that they limit the inhalation and dermal exposure to a level below the respective DNEL (given that the processes and activities in question are covered by the PROCs listed above) as given below. If measured data are not available, the DU may make use of an appropriate scaling tool such as MEASE (www.ebrc.de/mease.html) to estimate the associated exposure. The dustiness of the substance used can be determined according to the MEASE glossary. For example, substances with a dustiness less than 2.5 % according to the Rotating Drum Method (RDM) are defined as "low dusty", substances with a dustiness less than 10 % (RDM) are defined as "medium dusty" and substances with a dustiness ≥ 10 % are defined as "high dusty".

DNEL_{inhalation}: 1 mg/m³ (as respirable dust)

Important note: The DU has to be aware of the fact that apart from the long-term DNEL given above, a DNEL for acute effects exists at a level of 4 mg/m³. By demonstrating a safe use when comparing exposure estimates with the long-term DNEL, the acute DNEL is therefore also covered (according to R.14 guidance, acute exposure levels can be derived by multiplying long-term exposure estimates by a factor of 2). When using MEASE for the derivation of exposure estimates, it is noted that the exposure duration should only be reduced to half-shift as a risk management measure (leading to an exposure reduction of 40 %).

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ES number 9.8: Professional uses of medium dusty solids/powders of lime substances

Exposure Scenario Format (1) addressing uses carried out by workers		
1. Title		
Free short title	Professional uses of medium dusty solids/powders of lime substances	
Systematic title based on use descriptor	SU22, SU1, SU5, SU6a, SU6b, SU7, SU10, SU11, SU12, SU13, SU16, SU17, SU18, SU19, SU20, SU23, SU24 PC1, PC2, PC3, PC7, PC8, PC9a, PC9b, PC11, PC12, PC13, PC14, PC15, PC16, PC17, PC18, PC19, PC20, PC21, PC23, PC24, PC25, PC26, PC27, PC28, PC29, PC30, PC31, PC32, PC33, PC34, PC35, PC36, PC37, PC39, PC40 AC1, AC2, AC3, AC4, AC5, AC6, AC7, AC8, AC10, AC11, AC13 (appropriate PROCs and ERCs are given in Section 2 below)	
Processes, tasks and/or activities covered	Processes, tasks and/or activities covered are described in Section 2 below.	
Assessment Method	The assessment of inhalation exposure is based on the exposure estimation tool MEASE. The environmental assessment is based on FOCUS-Exposit.	
2. Operational conditions and risk management measures		
PROC/ERC	REACH definition	Involved tasks
PROC 2	Use in closed, continuous process with occasional controlled exposure	Further information is provided in the ECHA Guidance on information requirements and chemical safety assessment, Chapter R.12: Use descriptor system (ECHA-2010-G-05-EN).
PROC 3	Use in closed batch process (synthesis or formulation)	
PROC 4	Use in batch and other process (synthesis) where opportunity for exposure arises	
PROC 5	Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact)	
PROC 8a	Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities	
PROC 8b	Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities	
PROC 9	Transfer of substance or preparation into small containers (dedicated filling line, including weighing)	
PROC 10	Roller application or brushing	
PROC 11	Non industrial spraying	
PROC 13	Treatment of articles by dipping and pouring	
PROC 15	Use as laboratory reagent	
PROC 16	Using material as fuel sources, limited exposure to unburned product to be expected	
PROC 17	Lubrication at high energy conditions and in partly open process	
PROC 18	Greasing at high energy conditions	
PROC 19	Hand-mixing with intimate contact and only PPE available	
PROC 25	Other hot work operations with metals	
PROC 26	Handling of solid inorganic substances at ambient temperature	
ERC2, ERC8b, ERC8d, ERC8f	ERC8a, ERC8c, ERC8e, Wide dispersive indoor and outdoor use of reactive substances or processing aids in open systems	

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2.1 Control of workers exposure				
Product characteristic				
According to the MEASE approach, the substance-intrinsic emission potential is one of the main exposure determinants. This is reflected by an assignment of a so-called fugacity class in the MEASE tool. For operations conducted with solid substances at ambient temperature the fugacity is based on the dustiness of that substance. Whereas in hot metal operations, fugacity is temperature based, taking into account the process temperature and the melting point of the substance. As a third group, high abrasive tasks are based on the level of abrasion instead of the substance intrinsic emission potential.				
PROC	Use in preparation	Content in preparation	Physical form	Emission potential
PROC 25	not restricted		solid/powder, molten	high
All other applicable PROCs	not restricted		solid/powder	medium
Amounts used				
The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation (industrial vs. professional) and level of containment/automation (as reflected in the PROC) is the main determinant of the process intrinsic emission potential.				
Frequency and duration of use/exposure				
PROC	Duration of exposure			
PROC 11, 16, 17, 18, 19	≤ 240 minutes			
All other applicable PROCs	480 minutes (not restricted)			
Human factors not influenced by risk management				
The shift breathing volume during all process steps reflected in the PROCs is assumed to be 10 m³/shift (8 hours).				
Other given operational conditions affecting workers exposure				
Operational conditions like process temperature and process pressure are not considered relevant for occupational exposure assessment of the conducted processes. In process steps with considerably high temperatures (i.e. PROC 22, 23, 25), the exposure assessment in MEASE is however based on the ratio of process temperature and melting point. As the associated temperatures are expected to vary within the industry the highest ratio was taken as a worst case assumption for the exposure estimation. Thus all process temperatures are automatically covered in this exposure scenario for PROC 22, 23 and PROC 25.				
Technical conditions and measures at process level (source) to prevent release				
Risk management measures at the process level (e.g. containment or segregation of the emission source) are generally not required in the processes.				
Technical conditions and measures to control dispersion from source towards the worker				
PROC	Level of separation	Localised controls (LC)	Efficiency of LC (according to MEASE)	Further information
PROC 11, 16	Any potentially required separation of workers from the emission source is indicated above under "Frequency and duration of exposure". A reduction of exposure duration can be achieved, for example, by the installation of ventilated (positive pressure) control rooms or by removing the worker from workplaces involved with relevant exposure.	generic local exhaust ventilation	72 %	-
PROC 17, 18		integrated local exhaust ventilation	87 %	-
PROC 19		not applicable	na	-
All other applicable PROCs		not required	na	-

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Organisational measures to prevent /limit releases, dispersion and exposure

Avoid inhalation or ingestion. General occupational hygiene measures are required to ensure a safe handling of the substance. These measures involve good personal and housekeeping practices (i.e. regular cleaning with suitable cleaning devices), no eating and smoking at the workplace, the wearing of standard working clothes and shoes unless otherwise stated below. Shower and change clothes at end of work shift. Do not wear contaminated clothing at home. Do not blow dust off with compressed air.

Conditions and measures related to personal protection, hygiene and health evaluation

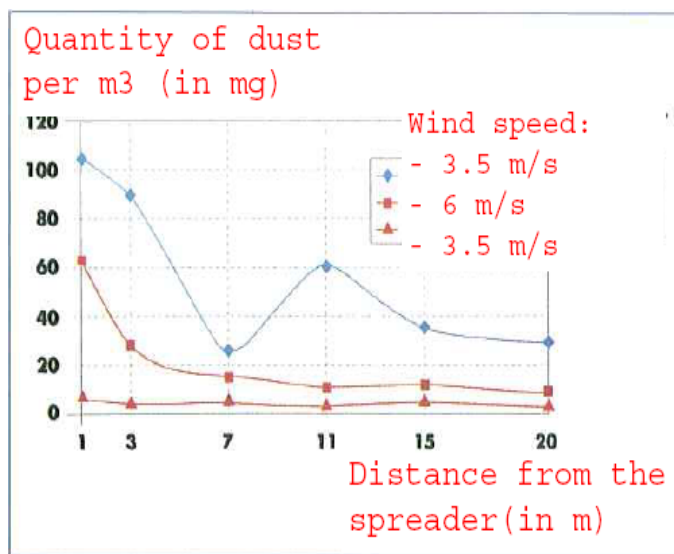
PROC	Specification of respiratory protective equipment (RPE)	RPE efficiency (assigned protection factor, APF)	Specification of gloves	Further personal protective equipment (PPE)
PROC 2, 3, 16, 19	FFP1 mask	APF=4	Since calcium oxide is classified as irritating to skin, the use of protective gloves is mandatory for all process steps.	Eye protection equipment (e.g. goggles or visors) must be worn, unless potential contact with the eye can be excluded by the nature and type of application (i.e. closed process). Additionally, face protection, protective clothing and safety shoes are required to be worn as appropriate.
PROC 4, 5, 8a, 8b, 9, 10, 13, 17, 18, 25, 26	FFP2 mask	APF=10		
PROC 11	FFP1 mask	APF=10		
PROC 15	not required	na		

Any RPE as defined above shall only be worn if the following principles are implemented in parallel: The duration of work (compare with "duration of exposure" above) should reflect the additional physiological stress for the worker due to the breathing resistance and mass of the RPE itself, due to the increased thermal stress by enclosing the head. In addition, it shall be considered that the worker's capability of using tools and of communicating are reduced during the wearing of RPE. For reasons as given above, the worker should therefore be (i) healthy (especially in view of medical problems that may affect the use of RPE), (ii) have suitable facial characteristics reducing leakages between face and mask (in view of scars and facial hair). The recommended devices above which rely on a tight face seal will not provide the required protection unless they fit the contours of the face properly and securely. The employer and self-employed persons have legal responsibilities for the maintenance and issue of respiratory protective devices and the management of their correct use in the workplace. Therefore, they should define and document a suitable policy for a respiratory protective device programme including training of the workers. An overview of the APFs of different RPE (according to BS EN 529:2005) can be found in the glossary of MEASE.

2.2 Control of environmental exposure – only relevant for agricultural soil protection

Product characteristics

Drift: 1% (very worst-case estimate based on data from dust measurements in air as a function of the distance from application)

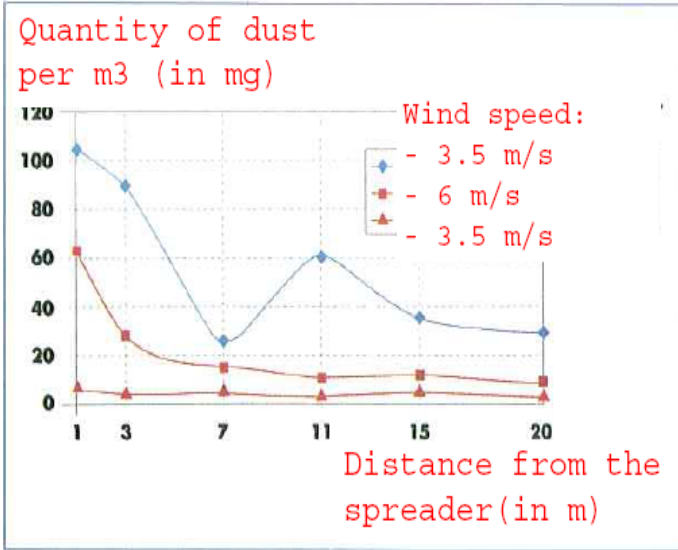


(Figure taken from: Laudet, A. et al., 1999)

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Amounts used	
CaO	1,700 kg/ha
Frequency and duration of use	
1 day/year (one application per year) Multiple applications during the year are allowed, provided the total yearly amount of 1,700 kg/ha is not exceeded (CaO)	
Environment factors not influenced by risk management	
Volume of surface water: 300 L/m ² Field surface area: 1 ha	
Other given operational conditions affecting environmental exposure	
Outdoor use of products Soil mixing depth: 20 cm	
Technical conditions and measures at process level (source) to prevent release	
There are no direct releases to adjacent surface waters.	
Technical conditions and measures to reduce or limit discharges, air emissions and releases to soil	
Drift should be minimised.	
Organizational measures to prevent/limit release from site	
In line with the requirements for good agricultural practice, agricultural soil should be analysed prior to application of lime and the application rate should be adjusted according to the results of the analysis.	
2.2 Control of environmental exposure – only relevant for urban soil treatment	
Product characteristics	
Drift: 1% (very worst-case estimate based on data from dust measurements in air as a function of the distance from application)	
 <p>Quantity of dust per m³ (in mg)</p> <p>Wind speed:</p> <ul style="list-style-type: none"> - 3.5 m/s - 6 m/s - 3.5 m/s <p>Distance from the spreader (in m)</p>	
(Figure taken from: Laudet, A. et al., 1999)	
Amounts used	
CaO	180,000 kg/ha
Frequency and duration of use	
1 day/year and only once in a lifetime. Multiple applications during the year are allowed, provided the total yearly amount of 180,000 kg/ha is not exceeded (CaO)	
Environment factors not influenced by risk management	
Field surface area: 1 ha	

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Other given operational conditions affecting environmental exposure				
Outdoor use of products Soil mixing depth: 20 cm				
Technical conditions and measures at process level (source) to prevent release				
Lime is only applied onto the soil in the technosphere zone before road construction. There are no direct releases to adjacent surface waters.				
Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil				
Drift should be minimised.				
3. Exposure estimation and reference to its source				
Occupational exposure				
The exposure estimation tool MEASE was used for the assessment of inhalation exposure. The risk characterisation ratio (RCR) is the quotient of the refined exposure estimate and the respective DNEL (derived no-effect level) and has to be below 1 to demonstrate a safe use. For inhalation exposure, the RCR is based on the DNEL for calcium oxide of 1 mg/m ³ (as respirable dust) and the respective inhalation exposure estimate derived using MEASE (as inhalable dust). Thus, the RCR includes an additional safety margin since the respirable fraction being a sub-fraction of the inhalable fraction according to EN 481.				
PROC	Method used for inhalation exposure assessment	Inhalation exposure estimate (RCR)	Method used for dermal exposure assessment	Dermal exposure estimate (RCR)
PROC 2, 3, 4, 5, 8a, 8b, 9, 10, 11, 13, 15, 16, 17, 18, 19, 25, 26	MEASE	< 1 mg/m ³ (0.25 – 0.825)	Since calcium oxide is classified as irritating to skin, dermal exposure has to be minimised as far as technically feasible. A DNEL for dermal effects has not been derived. Thus, dermal exposure is not assessed in this exposure scenario.	
Environmental exposure for agricultural soil protection				
The PEC calculation for soil and surface water was based on the FOCUS soil group (FOCUS, 1996) and on the “draft guidance on the calculation of predicted environmental concentration values (PEC) of plant protection products for soil, ground water, surface water and sediment (Kloskowski et al., 1999). The FOCUS/EXPOSIT modelling tool is preferred to the EUSES as it is more appropriate for agricultural-like application as in this case where parameter as the drift needs to be included in the modelling. FOCUS is a model typically developed for biocidal applications and was further elaborated on the basis of the German EXPOSIT 1.0 model, where parameters such as drifts can be improved according to collected data: once applied on the soil, calcium oxide can indeed migrate then towards surface waters, via drift.				
Environmental emissions	See amounts used			
Exposure concentration in waste water treatment plant (WWTP)	Not relevant for agricultural soil protection			
Exposure concentration in aquatic pelagic compartment	Substance	PEC (ug/L)	PNEC (ug/L)	RCR
	CaO	5.66	370	0.015
Exposure concentration in sediments	As described above, no exposure of surface water nor sediment to lime is expected. Further, in natural waters the hydroxide ions react with HCO ₃ ⁻ to form water and CO ₃ ²⁻ . CO ₃ ²⁻ forms CaCO ₃ by reacting with Ca ²⁺ . The calcium carbonate precipitates and deposits on the sediment. Calcium carbonate is of low solubility and a constituent of natural soils.			
Exposure concentrations in soil and groundwater	Substance	PEC (mg/L)	PNEC (mg/L)	RCR
	CaO	500	816	0.61
Exposure concentration in atmospheric compartment	This point is not relevant. Calcium oxide is not volatile. The vapour pressures is below 10 ⁻⁵ Pa.			
Exposure concentration relevant for the food chain (secondary poisoning)	This point is not relevant because calcium can be considered to be omnipresent and essential in the environment. The uses covered do not significantly influence the distribution of the constituents (Ca ²⁺ and OH ⁻) in the environment.			

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Environmental exposure for urban soil treatment				
The urban soil treatment scenario is based on a road border scenario. At the special road border technical meeting (Ispra, September 5, 2003), EU Member States and industry agreed on a definition for a “road technosphere”. The road technosphere can be defined as “the engineered environment that carries the geotechnical functions of the road in connection with its structure, operation and maintenance including the installations to ensure road safety and manage run off. This technosphere, which includes the hard and soft shoulder at the edge of the carriageway, is vertically dictated by the groundwater watertable. The road authority has responsibility for this road technosphere including road safety, road support, prevention of pollution and water management”. The road technosphere was therefore excluded as assessment endpoint for risk assessment for the purpose of the existing/new substances regulations. The target zone is the zone beyond the technosphere, to which the environmental risk assessment applies.				
The PEC calculation for soil was based on the FOCUS soil group (FOCUS, 1996) and on the “draft guidance on the calculation of predicted environmental concentration values (PEC) of plant protection products for soil, ground water, surface water and sediment (Kloskowski et al., 1999). The FOCUS/EXPOSIT modelling tool is preferred to the EUSES as it is more appropriate for agricultural-like application as in this case where parameter as the drift needs to be included in the modelling. FOCUS is a model typically developed for biocidal applications and was further elaborated on the basis of the German EXPOSIT 1.0 model, where parameters such as drifts can be improved according to collected data.				
Environmental emissions	See amounts used			
Exposure concentration in waste water treatment plant (WWTP)	Not relevant for road border scenario			
Exposure concentration in aquatic pelagic compartment	Not relevant for road border scenario			
Exposure concentration in sediments	Not relevant for road border scenario			
Exposure concentrations in soil and groundwater	Substance	PEC (mg/L)	PNEC (mg/L)	RCR
	CaO	529	816	0.65
Exposure concentration in atmospheric compartment	This point is not relevant. Calcium oxide is not volatile. The vapour pressures is below 10 ⁻⁵ Pa.			
Exposure concentration relevant for the food chain (secondary poisoning)	This point is not relevant because calcium can be considered to be omnipresent and essential in the environment. The uses covered do not significantly influence the distribution of the constituents (Ca ²⁺ and OH ⁻) in the environment.			
Environmental exposure for other uses				
For all other uses, no quantitative environmental exposure assessment is carried because				
<ul style="list-style-type: none">• The operational conditions and risk management measures are less stringent than those outlined for agricultural soil protection or urban soil treatment• Lime is an ingredient and chemically bound into a matrix. Releases are negligible and insufficient to cause a pH-shift in soil, wastewater or surface water• Lime is specifically used to release CO2-free breathable air, upon reaction with CO2. Such applications only relates to the air compartment, where the lime properties are exploited• Neutralisation/pH-shift is the intended use and there are no additional impacts beyond those desired.				

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4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

The DU works inside the boundaries set by the ES if either the proposed risk management measures as described above are met or the downstream user can demonstrate on his own that his operational conditions and implemented risk management measures are adequate. This has to be done by showing that they limit the inhalation and dermal exposure to a level below the respective DNEL (given that the processes and activities in question are covered by the PROCs listed above) as given below. If measured data are not available, the DU may make use of an appropriate scaling tool such as MEASE (www.ebrc.de/mease.html) to estimate the associated exposure. The dustiness of the substance used can be determined according to the MEASE glossary. For example, substances with a dustiness less than 2.5 % according to the Rotating Drum Method (RDM) are defined as "low dusty", substances with a dustiness less than 10 % (RDM) are defined as "medium dusty" and substances with a dustiness ≥ 10 % are defined as "high dusty".

DNEL_{inhalation}: 1 mg/m³ (as respirable dust)

Important note: The DU has to be aware of the fact that apart from the long-term DNEL given above, a DNEL for acute effects exists at a level of 4 mg/m³. By demonstrating a safe use when comparing exposure estimates with the long-term DNEL, the acute DNEL is therefore also covered (according to R.14 guidance, acute exposure levels can be derived by multiplying long-term exposure estimates by a factor of 2). When using MEASE for the derivation of exposure estimates, it is noted that the exposure duration should only be reduced to half-shift as a risk management measure (leading to an exposure reduction of 40 %).

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ES number 9.9: Professional uses of high dusty solids/powders of lime substances

Exposure Scenario Format (1) addressing uses carried out by workers		
1. Title		
Free short title	Professional uses of high dusty solids/powders of lime substances	
Systematic title based on use descriptor	SU22, SU1, SU5, SU6a, SU6b, SU7, SU10, SU11, SU12, SU13, SU16, SU17, SU18, SU19, SU20, SU23, SU24 PC1, PC2, PC3, PC7, PC8, PC9a, PC9b, PC11, PC12, PC13, PC14, PC15, PC16, PC17, PC18, PC19, PC20, PC21, PC23, PC24, PC25, PC26, PC27, PC28, PC29, PC30, PC31, PC32, PC33, PC34, PC35, PC36, PC37, PC39, PC40 AC1, AC2, AC3, AC4, AC5, AC6, AC7, AC8, AC10, AC11, AC13 (appropriate PROCs and ERCs are given in Section 2 below)	
Processes, tasks and/or activities covered	Processes, tasks and/or activities covered are described in Section 2 below.	
Assessment Method	The assessment of inhalation exposure is based on the exposure estimation tool MEASE. The environmental assessment is based on FOCUS-Exposit.	
2. Operational conditions and risk management measures		
PROC/ERC	REACH definition	Involved tasks
PROC 2	Use in closed, continuous process with occasional controlled exposure	Further information is provided in the ECHA Guidance on information requirements and chemical safety assessment, Chapter R.12: Use descriptor system (ECHA-2010-G-05-EN).
PROC 3	Use in closed batch process (synthesis or formulation)	
PROC 4	Use in batch and other process (synthesis) where opportunity for exposure arises	
PROC 5	Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact)	
PROC 8a	Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities	
PROC 8b	Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities	
PROC 9	Transfer of substance or preparation into small containers (dedicated filling line, including weighing)	
PROC 10	Roller application or brushing	
PROC 11	Non industrial spraying	
PROC 13	Treatment of articles by dipping and pouring	
PROC 15	Use as laboratory reagent	
PROC 16	Using material as fuel sources, limited exposure to unburned product to be expected	
PROC 17	Lubrication at high energy conditions and in partly open process	
PROC 18	Greasing at high energy conditions	
PROC 19	Hand-mixing with intimate contact and only PPE available	
PROC 25	Other hot work operations with metals	
PROC 26	Handling of solid inorganic substances at ambient temperature	
ERC2, ERC8b, ERC8d, ERC8f	ERC8a, ERC8c, ERC8e, Wide dispersive indoor and outdoor use of reactive substances or processing aids in open systems	

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2.1 Control of workers exposure				
Product characteristic				
According to the MEASE approach, the substance-intrinsic emission potential is one of the main exposure determinants. This is reflected by an assignment of a so-called fugacity class in the MEASE tool. For operations conducted with solid substances at ambient temperature the fugacity is based on the dustiness of that substance. Whereas in hot metal operations, fugacity is temperature based, taking into account the process temperature and the melting point of the substance. As a third group, high abrasive tasks are based on the level of abrasion instead of the substance intrinsic emission potential.				
PROC	Use in preparation	Content preparation	in Physical form	Emission potential
All applicable PROCs	not restricted		solid/powder	high
Amounts used				
The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation (industrial vs. professional) and level of containment/automation (as reflected in the PROC) is the main determinant of the process intrinsic emission potential.				
Frequency and duration of use/exposure				
PROC	Duration of exposure			
PROC 4, 5, 8a, 8b, 9, 10, 16, 17, 18, 19, 26	≤ 240 minutes			
PROC 11	≤ 60 minutes			
All other applicable PROCs	480 minutes (not restricted)			
Human factors not influenced by risk management				
The shift breathing volume during all process steps reflected in the PROCs is assumed to be 10 m³/shift (8 hours).				
Other given operational conditions affecting workers exposure				
Operational conditions like process temperature and process pressure are not considered relevant for occupational exposure assessment of the conducted processes. In process steps with considerably high temperatures (i.e. PROC 22, 23, 25), the exposure assessment in MEASE is however based on the ratio of process temperature and melting point. As the associated temperatures are expected to vary within the industry the highest ratio was taken as a worst case assumption for the exposure estimation. Thus all process temperatures are automatically covered in this exposure scenario for PROC 22, 23 and PROC 25.				
Technical conditions and measures at process level (source) to prevent release				
Risk management measures at the process level (e.g. containment or segregation of the emission source) are generally not required in the processes.				
Technical conditions and measures to control dispersion from source towards the worker				
PROC	Level of separation	Localised controls (LC)	Efficiency of LC (according to MEASE)	Further information
PROC 4, 5, 8a, 8b, 9, 11, 16, 26	Any potentially required separation of workers from the emission source is indicated above under "Frequency and duration of exposure". A reduction of exposure duration can be achieved, for example, by the installation of ventilated (positive pressure) control rooms or by removing the worker from workplaces involved with relevant exposure.	generic local exhaust ventilation	72 %	-
PROC 17, 18		integrated local exhaust ventilation	87 %	-
PROC 19		not applicable	na	only in well ventilated rooms or outdoors (efficiency 50 %)-
All other applicable PROCs		not required	na	-

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Organisational measures to prevent /limit releases, dispersion and exposure

Avoid inhalation or ingestion. General occupational hygiene measures are required to ensure a safe handling of the substance. These measures involve good personal and housekeeping practices (i.e. regular cleaning with suitable cleaning devices), no eating and smoking at the workplace, the wearing of standard working clothes and shoes unless otherwise stated below. Shower and change clothes at end of work shift. Do not wear contaminated clothing at home. Do not blow dust off with compressed air.

Conditions and measures related to personal protection, hygiene and health evaluation

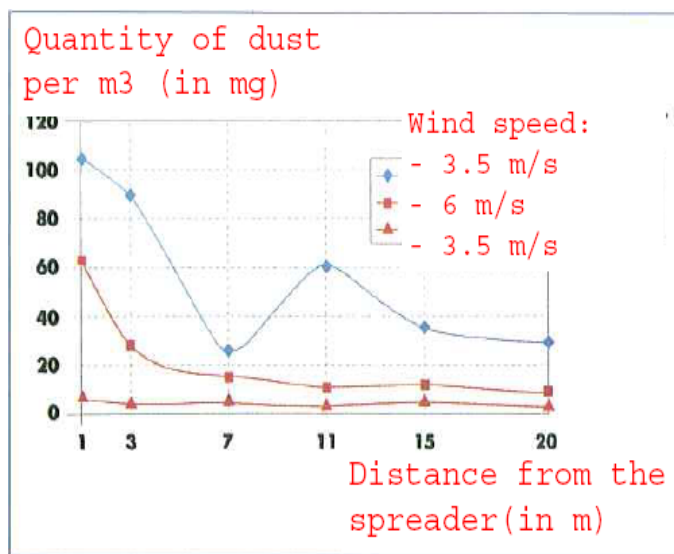
PROC	Specification of respiratory protective equipment (RPE)	RPE efficiency (assigned protection factor, APF)	Specification of gloves	Further personal protective equipment (PPE)
PROC 9, 26	FFP1 mask	APF=4	Since calcium oxide is classified as irritating to skin, the use of protective gloves is mandatory for all process steps.	Eye protection equipment (e.g. goggles or visors) must be worn, unless potential contact with the eye can be excluded by the nature and type of application (i.e. closed process). Additionally, face protection, protective clothing and safety shoes are required to be worn as appropriate.
PROC 11, 17, 18, 19	FFP3 mask	APF=20		
PROC 25	FFP2 mask	APF=10		
All other applicable PROCs	FFP2 mask	APF=10		

Any RPE as defined above shall only be worn if the following principles are implemented in parallel: The duration of work (compare with "duration of exposure" above) should reflect the additional physiological stress for the worker due to the breathing resistance and mass of the RPE itself, due to the increased thermal stress by enclosing the head. In addition, it shall be considered that the worker's capability of using tools and of communicating are reduced during the wearing of RPE. For reasons as given above, the worker should therefore be (i) healthy (especially in view of medical problems that may affect the use of RPE), (ii) have suitable facial characteristics reducing leakages between face and mask (in view of scars and facial hair). The recommended devices above which rely on a tight face seal will not provide the required protection unless they fit the contours of the face properly and securely. The employer and self-employed persons have legal responsibilities for the maintenance and issue of respiratory protective devices and the management of their correct use in the workplace. Therefore, they should define and document a suitable policy for a respiratory protective device programme including training of the workers. An overview of the APFs of different RPE (according to BS EN 529:2005) can be found in the glossary of MEASE.

2.2 Control of environmental exposure – only relevant for agricultural soil protection

Product characteristics

Drift: 1% (very worst-case estimate based on data from dust measurements in air as a function of the distance from application)



(Figure taken from: Laudet, A. et al., 1999)

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Amounts used	
CaO	1,700 kg/ha
Frequency and duration of use	
1 day/year (one application per year). Multiple applications during the year are allowed, provided the total yearly amount of 1,700 kg/ha is not exceeded (CaO)	
Environment factors not influenced by risk management	
Volume of surface water: 300 L/m ² Field surface area: 1 ha	
Other given operational conditions affecting environmental exposure	
Outdoor use of products Soil mixing depth: 20 cm	
Technical conditions and measures at process level (source) to prevent release	
There are no direct releases to adjacent surface waters.	
Technical conditions and measures to reduce or limit discharges, air emissions and releases to soil	
Drift should be minimised.	
Organizational measures to prevent/limit release from site	
In line with the requirements for good agricultural practice, agricultural soil should be analysed prior to application of lime and the application rate should be adjusted according to the results of the analysis.	
2.2 Control of environmental exposure – only relevant for urban soil treatment	
Product characteristics	
Drift: 1% (very worst-case estimate based on data from dust measurements in air as a function of the distance from application)	
<p align="center">Quantity of dust per m³ (in mg)</p> <p align="center">Distance from the spreader (in m)</p> <p align="right">Wind speed: - 3.5 m/s - 6 m/s - 3.5 m/s</p>	
(Figure taken from: Laudet, A. et al., 1999)	
Amounts used	
CaO	180,000 kg/ha
Frequency and duration of use	
1 day/year and only once in a lifetime. Multiple applications during the year are allowed, provided the total yearly amount of 180,000 kg/ha is not exceeded (CaO)	
Environment factors not influenced by risk management	
Field surface area: 1 ha	

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Other given operational conditions affecting environmental exposure				
Outdoor use of products Soil mixing depth: 20 cm				
Technical conditions and measures at process level (source) to prevent release				
Lime is only applied onto the soil in the technosphere zone before road construction. There are no direct releases to adjacent surface waters.				
Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil				
Drift should be minimised.				
3. Exposure estimation and reference to its source				
Occupational exposure				
The exposure estimation tool MEASE was used for the assessment of inhalation exposure. The risk characterisation ratio (RCR) is the quotient of the refined exposure estimate and the respective DNEL (derived no-effect level) and has to be below 1 to demonstrate a safe use. For inhalation exposure, the RCR is based on the DNEL for calcium oxide of 1 mg/m³ (as respirable dust) and the respective inhalation exposure estimate derived using MEASE (as inhalable dust). Thus, the RCR includes an additional safety margin since the respirable fraction being a sub-fraction of the inhalable fraction according to EN 481.				
PROC	Method used for inhalation exposure assessment	Inhalation exposure estimate (RCR)	Method used for dermal exposure assessment	Dermal exposure estimate (RCR)
PROC 2, 3, 4, 5, 8a, 8b, 9, 10, 11, 13, 15, 16, 17, 18, 19, 25, 26	MEASE	<1 mg/m³ (0.5 – 0.825)	Since calcium oxide is classified as irritating to skin, dermal exposure has to be minimised as far as technically feasible. A DNEL for dermal effects has not been derived. Thus, dermal exposure is not assessed in this exposure scenario.	
Environmental exposure for agricultural soil protection				
The PEC calculation for soil and surface water was based on the FOCUS soil group (FOCUS, 1996) and on the “draft guidance on the calculation of predicted environmental concentration values (PEC) of plant protection products for soil, ground water, surface water and sediment (Kloskowski et al., 1999). The FOCUS/EXPOSIT modelling tool is preferred to the EUSES as it is more appropriate for agricultural-like application as in this case where parameter as the drift needs to be included in the modelling. FOCUS is a model typically developed for biocidal applications and was further elaborated on the basis of the German EXPOSIT 1.0 model, where parameters such as drifts can be improved according to collected data: once applied on the soil, calcium oxide can indeed migrate then towards surface waters, via drift.				
Environmental emissions	See amounts used			
Exposure concentration in waste water treatment plant (WWTP)	Not relevant for agricultural soil protection			
Exposure concentration in aquatic pelagic compartment	Substance	PEC (ug/L)	PNEC (ug/L)	RCR
	CaO	5.66	370	0.015
Exposure concentration in sediments	As described above, no exposure of surface water nor sediment to lime is expected. Further, in natural waters the hydroxide ions react with HCO3- to form water and CO32-. CO32- forms CaCO3 by reacting with Ca2+. The calcium carbonate precipitates and deposits on the sediment. Calcium carbonate is of low solubility and a constituent of natural soils.			
Exposure concentrations in soil and groundwater	Substance	PEC (mg/L)	PNEC (mg/L)	RCR
	CaO	500	816	0.61
Exposure concentration in atmospheric compartment	This point is not relevant. Calcium oxide is not volatile. The vapour pressures is below 10 ⁻⁵ Pa.			
Exposure concentration relevant for the food chain (secondary poisoning)	This point is not relevant because calcium can be considered to be omnipresent and essential in the environment. The uses covered do not significantly influence the distribution of the constituents (Ca2+ and OH-) in the environment.			

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Environmental exposure for urban soil treatment				
<p>The urban soil treatment scenario is based on a road border scenario. At the special road border technical meeting (Ispra, September 5, 2003), EU Member States and industry agreed on a definition for a “road technosphere”. The road technosphere can be defined as “the engineered environment that carries the geotechnical functions of the road in connection with its structure, operation and maintenance including the installations to ensure road safety and manage run off. This technosphere, which includes the hard and soft shoulder at the edge of the carriageway, is vertically dictated by the groundwater watertable. The road authority has responsibility for this road technosphere including road safety, road support, prevention of pollution and water management”. The road technosphere was therefore excluded as assessment endpoint for risk assessment for the purpose of the existing/new substances regulations. The target zone is the zone beyond the technosphere, to which the environmental risk assessment applies.</p> <p>The PEC calculation for soil was based on the FOCUS soil group (FOCUS, 1996) and on the “draft guidance on the calculation of predicted environmental concentration values (PEC) of plant protection products for soil, ground water, surface water and sediment (Kloskowski et al., 1999). The FOCUS/EXPOSIT modelling tool is preferred to the EUSES as it is more appropriate for agricultural-like application as in this case where parameter as the drift needs to be included in the modelling. FOCUS is a model typically developed for biocidal applications and was further elaborated on the basis of the German EXPOSIT 1.0 model, where parameters such as drifts can be improved according to collected data.</p>				
Environmental emissions	See amounts used			
Exposure concentration in waste water treatment plant (WWTP)	Not relevant for road border scenario			
Exposure concentration in aquatic pelagic compartment	Not relevant for road border scenario			
Exposure concentration in sediments	Not relevant for road border scenario			
Exposure concentrations in soil and groundwater	Substance	PEC (mg/L)	PNEC (mg/L)	RCR
	CaO	529	816	0.65
Exposure concentration in atmospheric compartment	This point is not relevant. Calcium oxide is not volatile. The vapour pressures is below 10 ⁻⁵ Pa.			
Exposure concentration relevant for the food chain (secondary poisoning)	This point is not relevant because calcium can be considered to be omnipresent and essential in the environment. The uses covered do not significantly influence the distribution of the constituents (Ca ²⁺ and OH ⁻) in the environment.			
Environmental exposure for other uses				
<p>For all other uses, no quantitative environmental exposure assessment is carried because</p> <ul style="list-style-type: none">• The operational conditions and risk management measures are less stringent than those outlined for agricultural soil protection or urban soil treatment• Lime is an ingredient and chemically bound into a matrix. Releases are negligible and insufficient to cause a pH-shift in soil, wastewater or surface water• Lime is specifically used to release CO2-free breathable air, upon reaction with CO2. Such applications only relates to the air compartment, where the lime properties are exploited• Neutralisation/pH-shift is the intended use and there are no additional impacts beyond those desired				

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4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

The DU works inside the boundaries set by the ES if either the proposed risk management measures as described above are met or the downstream user can demonstrate on his own that his operational conditions and implemented risk management measures are adequate. This has to be done by showing that they limit the inhalation and dermal exposure to a level below the respective DNEL (given that the processes and activities in question are covered by the PROCs listed above) as given below. If measured data are not available, the DU may make use of an appropriate scaling tool such as MEASE (www.ebrc.de/mease.html) to estimate the associated exposure. The dustiness of the substance used can be determined according to the MEASE glossary. For example, substances with a dustiness less than 2.5 % according to the Rotating Drum Method (RDM) are defined as "low dusty", substances with a dustiness less than 10 % (RDM) are defined as "medium dusty" and substances with a dustiness ≥ 10 % are defined as "high dusty".

DNEL_{inhalation}: 1 mg/m³ (as respirable dust)

Important note: The DU has to be aware of the fact that apart from the long-term DNEL given above, a DNEL for acute effects exists at a level of 4 mg/m³. By demonstrating a safe use when comparing exposure estimates with the long-term DNEL, the acute DNEL is therefore also covered (according to R.14 guidance, acute exposure levels can be derived by multiplying long-term exposure estimates by a factor of 2). When using MEASE for the derivation of exposure estimates, it is noted that the exposure duration should only be reduced to half-shift as a risk management measure (leading to an exposure reduction of 40 %).

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ES number 9.10: Professional use of lime substances in soil treatment

Exposure Scenario Format (1) addressing uses carried out by workers				
1. Title				
Free short title	Professional use of lime substances in soil treatment			
Systematic title based on use descriptor	SU22 (appropriate PROCs and ERCs are given in Section 2 below)			
Processes, tasks and/or activities covered	Processes, tasks and/or activities covered are described in Section 2 below.			
Assessment Method	The assessment of inhalation exposure is based on measured data and on the exposure estimation tool MEASE. The environmental assessment is based on FOCUS-Exposit.			
2. Operational conditions and risk management measures				
Task/ERC	REACH definition	Involved tasks		
Milling	PROC 5	Preparation and use of calcium oxides for soil treatment.		
Loading of spreader	PROC 8b, PROC 26			
Application to soil (spreading)	PROC 11			
ERC2, ERC8b, ERC8d, ERC8f	ERC8a, ERC8c, ERC8e,	Wide dispersive indoor and outdoor use of reactive substances or processing aids in open systems		
Calcium oxide is applied in numerous cases of wide dispersive uses: agricultural, forestry, fish and shrimps farming, soil treatment and environmental protection.				
2.1 Control of workers exposure				
Product characteristic				
According to the MEASE approach, the substance-intrinsic emission potential is one of the main exposure determinants. This is reflected by an assignment of a so-called fugacity class in the MEASE tool. For operations conducted with solid substances at ambient temperature the fugacity is based on the dustiness of that substance. Whereas in hot metal operations, fugacity is temperature based, taking into account the process temperature and the melting point of the substance. As a third group, high abrasive tasks are based on the level of abrasion instead of the substance intrinsic emission potential.				
Task	Use in preparation	Content preparation	Physical form	Emission potential
Milling	not restricted		solid/powder	high
Loading of spreader	not restricted		solid/powder	high
Application to soil (spreading)	not restricted		solid/powder	high
Amounts used				
The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation (industrial vs. professional) and level of containment/automation (as reflected in the PROC) is the main determinant of the process intrinsic emission potential.				
Frequency and duration of use/exposure				
Task	Duration of exposure			
Milling	240 minutes			
Loading of spreader	240 minutes			
Application to soil (spreading)	480 minutes (not restricted)			
Human factors not influenced by risk management				
The shift breathing volume during all process steps reflected in the PROCs is assumed to be 10 m ³ /shift (8 hours).				

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Other given operational conditions affecting workers exposure				
Operational conditions (e.g. process temperature and process pressure) are not considered relevant for occupational exposure assessment of the conducted processes.				
Technical conditions and measures at process level (source) to prevent release				
Risk management measures at the process level (e.g. containment or segregation of the emission source) are generally not required in the processes.				
Technical conditions and measures to control dispersion from source towards the worker				
Task	Level of separation	Localised controls (LC)	Efficiency of LC	Further information
Milling	Separation of workers is generally not required in the conducted processes.	not required	na	-
Loading of spreader		not required	na	-
Application to soil (spreading)	During application the worker is sitting in the cabin of the spreader	Cabin with filtered air supply	99%	-
Organisational measures to prevent /limit releases, dispersion and exposure				
Avoid inhalation or ingestion. General occupational hygiene measures are required to ensure a safe handling of the substance. These measures involve good personal and housekeeping practices (i.e. regular cleaning with suitable cleaning devices), no eating and smoking at the workplace, the wearing of standard working clothes and shoes unless otherwise stated below. Shower and change clothes at end of work shift. Do not wear contaminated clothing at home. Do not blow dust off with compressed air.				
Conditions and measures related to personal protection, hygiene and health evaluation				
Task	Specification of respiratory protective equipment (RPE)	RPE efficiency (assigned protection factor, APF)	Specification of gloves	Further personal protective equipment (PPE)
Milling	FFP3 mask	APF=20	Since calcium oxide is classified as irritating to skin, the use of protective gloves is mandatory for all process steps.	Eye protection equipment (e.g. goggles or visors) must be worn, unless potential contact with the eye can be excluded by the nature and type of application (i.e. closed process). Additionally, face protection, protective clothing and safety shoes are required to be worn as appropriate.
Loading of spreader	FFP3 mask	APF=20		
Application to soil (spreading)	not required	na		
Any RPE as defined above shall only be worn if the following principles are implemented in parallel: The duration of work (compare with “duration of exposure” above) should reflect the additional physiological stress for the worker due to the breathing resistance and mass of the RPE itself, due to the increased thermal stress by enclosing the head. In addition, it shall be considered that the worker’s capability of using tools and of communicating are reduced during the wearing of RPE. For reasons as given above, the worker should therefore be (i) healthy (especially in view of medical problems that may affect the use of RPE), (ii) have suitable facial characteristics reducing leakages between face and mask (in view of scars and facial hair). The recommended devices above which rely on a tight face seal will not provide the required protection unless they fit the contours of the face properly and securely. The employer and self-employed persons have legal responsibilities for the maintenance and issue of respiratory protective devices and the management of their correct use in the workplace. Therefore, they should define and document a suitable policy for a respiratory protective device programme including training of the workers. An overview of the APFs of different RPE (according to BS EN 529:2005) can be found in the glossary of MEASE.				

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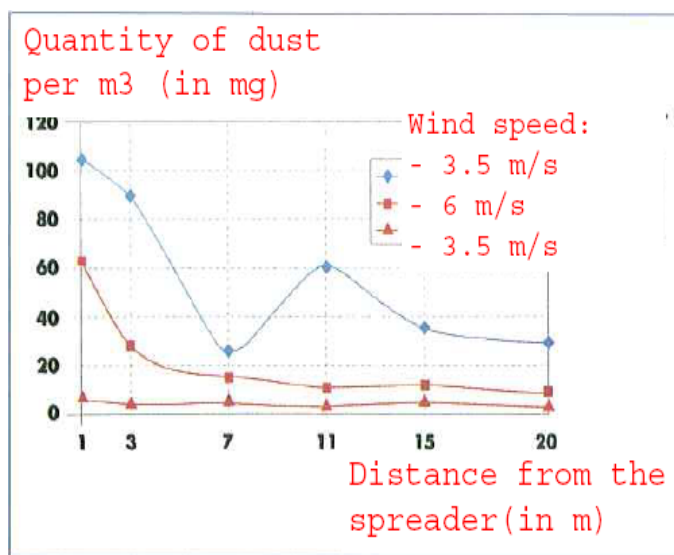
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2.2 Control of environmental exposure – only relevant for agricultural soil protection

Product characteristics

Drift: 1% (very worst-case estimate based on data from dust measurements in air as a function of the distance from application)



(Figure taken from: Laudet, A. et al., 1999)

Amounts used

CaO 1,700 kg/ha

Frequency and duration of use

1 day/year (one application per year). Multiple applications during the year are allowed, provided the total yearly amount of 1,700 kg/ha (CaO) is not exceeded

Environment factors not influenced by risk management

Volume of surface water: 300 L/m²
Field surface area: 1 ha

Other given operational conditions affecting environmental exposure

Outdoor use of products
Soil mixing depth: 20 cm

Technical conditions and measures at process level (source) to prevent release

There are no direct releases to adjacent surface waters.

Technical conditions and measures to reduce or limit discharges, air emissions and releases to soil

Drift should be minimised.

Organizational measures to prevent/limit release from site

In line with the requirements for good agricultural practice, agricultural soil should be analysed prior to application of lime and the application rate should be adjusted according to the results of the analysis.

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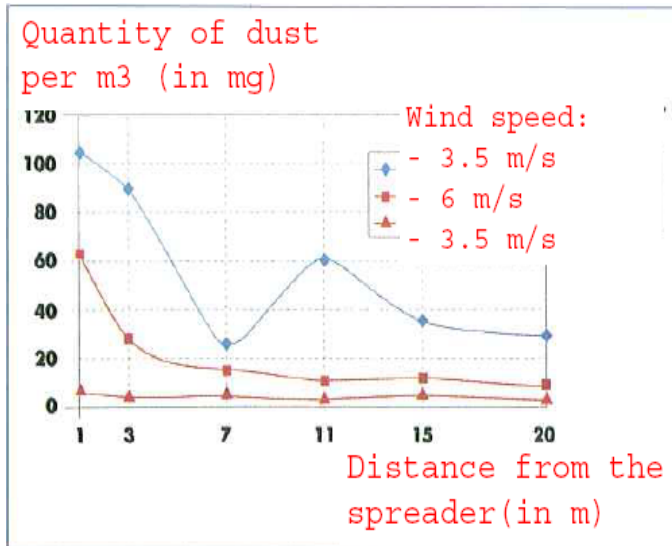
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2.2 Control of environmental exposure – only relevant for urban soil treatment

Product characteristics

Drift: 1% (very worst-case estimate based on data from dust measurements in air as a function of the distance from application)



(Figure taken from: Laudet, A. et al., 1999)

Amounts used

CaO 180,000 kg/ha

Frequency and duration of use

1 day/year and only once in a lifetime. Multiple applications during the year are allowed, provided the total yearly amount of 180,000 kg/ha is not exceeded (CaO)

Environment factors not influenced by risk management

Field surface area: 1 ha

Other given operational conditions affecting environmental exposure

Outdoor use of products
Soil mixing depth: 20 cm

Technical conditions and measures at process level (source) to prevent release

Lime is only applied onto the soil in the technosphere zone before road construction. There are no direct releases to adjacent surface waters.

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

Drift should be minimised.

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3. Exposure estimation and reference to its source

Occupational exposure				
Measured data and modelled exposure estimates (MEASE) were used for the assessment of inhalation exposure. The risk characterisation ratio (RCR) is the quotient of the refined exposure estimate and the respective DNEL (derived no-effect level) and has to be below 1 to demonstrate a safe use. For inhalation exposure, the RCR is based on the DNEL for calcium oxide of 1 mg/m³ (as respirable dust).				
Task	Method used for inhalation exposure assessment	Inhalation exposure estimate (RCR)	Method used for dermal exposure assessment	Dermal exposure estimate (RCR)
Milling	MEASE	0.488 mg/m³ (0.48)	Since calcium oxide is classified as irritating to skin, dermal exposure has to be minimised as far as technically feasible. A DNEL for dermal effects has not been derived. Thus, dermal exposure is not assessed in this exposure scenario.	
Loading of spreader	MEASE (PROC 8b)	0.488 mg/m³ (0.48)		
Application to soil (spreading)	measured data	0.880 mg/m³ (0.88)		
Environmental exposure for agricultural soil protection				
The PEC calculation for soil and surface water was based on the FOCUS soil group (FOCUS, 1996) and on the “draft guidance on the calculation of predicted environmental concentration values (PEC) of plant protection products for soil, ground water, surface water and sediment (Kloskowski et al., 1999). The FOCUS/EXPOSIT modelling tool is preferred to the EUSES as it is more appropriate for agricultural-like application as in this case where parameter as the drift needs to be included in the modelling. FOCUS is a model typically developed for biocidal applications and was further elaborated on the basis of the German EXPOSIT 1.0 model, where parameters such as drifts can be improved according to collected data: once applied on the soil, calcium oxide can indeed migrate then towards surface waters, via drift.				
Environmental emissions	See amounts used			
Exposure concentration in waste water treatment plant (WWTP)	Not relevant for agricultural soil protection			
Exposure concentration in aquatic pelagic compartment	Substance	PEC (ug/L)	PNEC (ug/L)	RCR
	CaO	5.66	370	0.015
Exposure concentration in sediments	As described above, no exposure of surface water nor sediment to lime is expected. Further, in natural waters the hydroxide ions react with HCO3- to form water and CO32-. CO32- forms CaCO3 by reacting with Ca2+. The calcium carbonate precipitates and deposits on the sediment. Calcium carbonate is of low solubility and a constituent of natural soils.			
Exposure concentrations in soil and groundwater	Substance	PEC (mg/L)	PNEC (mg/L)	RCR
	CaO	500	816	0.61
Exposure concentration in atmospheric compartment	This point is not relevant. Calcium oxide is not volatile. The vapour pressures is below 10 ⁻⁵ Pa.			
Exposure concentration relevant for the food chain (secondary poisoning)	This point is not relevant because calcium can be considered to be omnipresent and essential in the environment. The uses covered do not significantly influence the distribution of the constituents (Ca ²⁺ and OH ⁻) in the environment.			

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Environmental exposure for urban soil treatment				
<p>The urban soil treatment scenario is based on a road border scenario. At the special road border technical meeting (Ispra, September 5, 2003), EU Member States and industry agreed on a definition for a “road technosphere”. The road technosphere can be defined as “the engineered environment that carries the geotechnical functions of the road in connection with its structure, operation and maintenance including the installations to ensure road safety and manage run off. This technosphere, which includes the hard and soft shoulder at the edge of the carriageway, is vertically dictated by the groundwater watertable. The road authority has responsibility for this road technosphere including road safety, road support, prevention of pollution and water management”. The road technosphere was therefore excluded as assessment endpoint for risk assessment for the purpose of the existing/new substances regulations. The target zone is the zone beyond the technosphere, to which the environmental risk assessment applies.</p> <p>The PEC calculation for soil was based on the FOCUS soil group (FOCUS, 1996) and on the “draft guidance on the calculation of predicted environmental concentration values (PEC) of plant protection products for soil, ground water, surface water and sediment (Kloskowski et al., 1999). The FOCUS/EXPOSIT modelling tool is preferred to the EUSES as it is more appropriate for agricultural-like application as in this case where parameter as the drift needs to be included in the modelling. FOCUS is a model typically developed for biocidal applications and was further elaborated on the basis of the German EXPOSIT 1.0 model, where parameters such as drifts can be improved according to collected data.</p>				
Environmental emissions	See amounts used			
Exposure concentration in waste water treatment plant (WWTP)	Not relevant for road border scenario			
Exposure concentration in aquatic pelagic compartment	Not relevant for road border scenario			
Exposure concentration in sediments	Not relevant for road border scenario			
Exposure concentrations in soil and groundwater	Substance	PEC (mg/L)	PNEC (mg/L)	RCR
	CaO	529	816	0.65
Exposure concentration in atmospheric compartment	This point is not relevant. Calcium oxide is not volatile. The vapour pressures is below 10 ⁻⁵ Pa.			
Exposure concentration relevant for the food chain (secondary poisoning)	This point is not relevant because calcium can be considered to be omnipresent and essential in the environment. The uses covered do not significantly influence the distribution of the constituents (Ca ²⁺ and OH ⁻) in the environment.			
Environmental exposure for other uses				
<p>For all other uses, no quantitative environmental exposure assessment is carried because</p> <ul style="list-style-type: none">• The operational conditions and risk management measures are less stringent than those outlined for agricultural soil protection or urban soil treatment• Lime is an ingredient and chemically bound into a matrix. Releases are negligible and insufficient to cause a pH-shift in soil, wastewater or surface water• Lime is specifically used to release CO2-free breathable air, upon reaction with CO2. Such applications only relates to the air compartment, where the lime properties are exploited• Neutralisation/pH-shift is the intended use and there are no additional impacts beyond those desired.				

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4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

The DU works inside the boundaries set by the ES if either the proposed risk management measures as described above are met or the downstream user can demonstrate on his own that his operational conditions and implemented risk management measures are adequate. This has to be done by showing that they limit the inhalation and dermal exposure to a level below the respective DNEL (given that the processes and activities in question are covered by the PROCs listed above) as given below. If measured data are not available, the DU may make use of an appropriate scaling tool such as MEASE (www.ebrc.de/mease.html) to estimate the associated exposure. The dustiness of the substance used can be determined according to the MEASE glossary. For example, substances with a dustiness less than 2.5 % according to the Rotating Drum Method (RDM) are defined as "low dusty", substances with a dustiness less than 10 % (RDM) are defined as "medium dusty" and substances with a dustiness ≥ 10 % are defined as "high dusty".

DNEL_{inhalation}: 1 mg/m³ (as respirable dust)

Important note: The DU has to be aware of the fact that apart from the long-term DNEL given above, a DNEL for acute effects exists at a level of 4 mg/m³. By demonstrating a safe use when comparing exposure estimates with the long-term DNEL, the acute DNEL is therefore also covered (according to R.14 guidance, acute exposure levels can be derived by multiplying long-term exposure estimates by a factor of 2). When using MEASE for the derivation of exposure estimates, it is noted that the exposure duration should only be reduced to half-shift as a risk management measure (leading to an exposure reduction of 40 %).

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ES number 9.11: Professional uses of articles/containers containing lime substances

Exposure Scenario Format (1) addressing uses carried out by workers				
1. Title				
Free short title	Professional uses of articles/containers containing lime substances			
Systematic title based on use descriptor	SU22, SU1, SU5, SU6a, SU6b, SU7, SU10, SU11, SU12, SU13, SU16, SU17, SU18, SU19, SU20, SU23, SU24 AC1, AC2, AC3, AC4, AC5, AC6, AC7, AC8, AC10, AC11, AC13 (appropriate PROCs and ERCs are given in Section 2 below)			
Processes, tasks and/or activities covered	Processes, tasks and/or activities covered are described in Section 2 below.			
Assessment Method	The assessment of inhalation exposure is based on the exposure estimation tool MEASE.			
2. Operational conditions and risk management measures				
PROC/ERC	REACH definition	Involved tasks		
PROC 0	Other process (PROC 21 (low emission potential) as proxy for exposure estimation)	Use of containers containing calcium oxide/preparations as CO ₂ absorbents (e.g. breathing apparatus)		
PROC 21	Low energy manipulation of substances bound in materials and/or articles	Handling of substances bound in materials and/or articles		
PROC 24	High (mechanical) energy work-up of substances bound in materials and/or articles	Grinding, mechanical cutting		
PROC 25	Other hot work operations with metals	Welding, soldering		
ERC10, ERC11, ERC 12	Wide dispersive indoor and outdoor use of long-life articles and materials with low release	Calcium oxide bound into or onto articles and materials such as: wooden and plastic construction and building materials (e.g. gutters, drains), flooring, furniture, toys, leather products, paper and cardboard products (magazines, books, news paper and packaging paper), electronic equipment (casing)		
2.1 Control of workers exposure				
Product characteristic				
According to the MEASE approach, the substance-intrinsic emission potential is one of the main exposure determinants. This is reflected by an assignment of a so-called fugacity class in the MEASE tool. For operations conducted with solid substances at ambient temperature the fugacity is based on the dustiness of that substance. Whereas in hot metal operations, fugacity is temperature based, taking into account the process temperature and the melting point of the substance. As a third group, high abrasive tasks are based on the level of abrasion instead of the substance intrinsic emission potential.				
PROC	Used in preparation?	Content in preparation	Physical form	Emission potential
PROC 0	not restricted		massive objects (pellets), low potential for dust formation due to abrasion during previous filling and handling activities of pellets, not during use of breathing apparatus	low (worst case assumption as no inhalation exposure is assumed during the use of the breathing apparatus due to the very low abrasive potential)
PROC 21	not restricted		massive objects	very low
PROC 24, 25	not restricted		massive objects	high
Amounts used				
The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation (industrial vs. professional) and level of containment/automation (as reflected in the PROC) is the main determinant of the process intrinsic emission potential.				

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Frequency and duration of use/exposure				
PROC	Duration of exposure			
PROC 0	480 minutes (not restricted as far as occupational exposure to calcium oxide is concerned, the actual wearing duration may be restricted due the user instructions of the actual breathing apparatus)			
PROC 21	480 minutes (not restricted)			
PROC 24, 25	≤ 240 minutes			
Human factors not influenced by risk management				
The shift breathing volume during all process steps reflected in the PROCs is assumed to be 10 m³/shift (8 hours).				
Other given operational conditions affecting workers exposure				
Operational conditions like process temperature and process pressure are not considered relevant for occupational exposure assessment of the conducted processes. In process steps with considerably high temperatures (i.e. PROC 22, 23, 25), the exposure assessment in MEASE is however based on the ratio of process temperature and melting point. As the associated temperatures are expected to vary within the industry the highest ratio was taken as a worst case assumption for the exposure estimation. Thus all process temperatures are automatically covered in this exposure scenario for PROC 22, 23 and PROC 25.				
Technical conditions and measures at process level (source) to prevent release				
Risk management measures at the process level (e.g. containment or segregation of the emission source) are generally not required in the processes.				
Technical conditions and measures to control dispersion from source towards the worker				
PROC	Level of separation	Localised controls (LC)	Efficiency of LC (according to MEASE)	Further information
PROC 0, 21, 24, 25	Any potentially required separation of workers from the emission source is indicated above under "Frequency and duration of exposure". A reduction of exposure duration can be achieved, for example, by the installation of ventilated (positive pressure) control rooms or by removing the worker from workplaces involved with relevant exposure.	not required	na	-
Organisational measures to prevent /limit releases, dispersion and exposure				
Avoid inhalation or ingestion. General occupational hygiene measures are required to ensure a safe handling of the substance. These measures involve good personal and housekeeping practices (i.e. regular cleaning with suitable cleaning devices), no eating and smoking at the workplace, the wearing of standard working clothes and shoes unless otherwise stated below. Shower and change clothes at end of work shift. Do not wear contaminated clothing at home. Do not blow dust off with compressed air.				

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Conditions and measures related to personal protection, hygiene and health evaluation				
PROC	Specification of respiratory protective equipment (RPE)	RPE efficiency (assigned protection factor, APF)	Specification of gloves	Further personal protective equipment (PPE)
PROC 0, 21	not required	na	Since calcium oxide is classified as irritating to skin, the use of protective gloves is mandatory for all process steps.	Eye protection equipment (e.g. goggles or visors) must be worn, unless potential contact with the eye can be excluded by the nature and type of application (i.e. closed process). Additionally, face protection, protective clothing and safety shoes are required to be worn as appropriate.
PROC 24, 25	FFP1 mask	APF=4		
<p>Any RPE as defined above shall only be worn if the following principles are implemented in parallel: The duration of work (compare with “duration of exposure” above) should reflect the additional physiological stress for the worker due to the breathing resistance and mass of the RPE itself, due to the increased thermal stress by enclosing the head. In addition, it shall be considered that the worker’s capability of using tools and of communicating are reduced during the wearing of RPE. For reasons as given above, the worker should therefore be (i) healthy (especially in view of medical problems that may affect the use of RPE), (ii) have suitable facial characteristics reducing leakages between face and mask (in view of scars and facial hair). The recommended devices above which rely on a tight face seal will not provide the required protection unless they fit the contours of the face properly and securely.</p> <p>The employer and self-employed persons have legal responsibilities for the maintenance and issue of respiratory protective devices and the management of their correct use in the workplace. Therefore, they should define and document a suitable policy for a respiratory protective device programme including training of the workers.</p> <p>An overview of the APFs of different RPE (according to BS EN 529:2005) can be found in the glossary of MEASE.</p>				
2.2 Control of environmental exposure				
Product characteristics				
Lime is chemically bound into/onto a matrix with very low release potential				
3. Exposure estimation and reference to its source				
Occupational exposure				
The exposure estimation tool MEASE was used for the assessment of inhalation exposure. The risk characterisation ratio (RCR) is the quotient of the refined exposure estimate and the respective DNEL (derived no-effect level) and has to be below 1 to demonstrate a safe use. For inhalation exposure, the RCR is based on the DNEL for calcium oxide of 1 mg/m³ (as respirable dust) and the respective inhalation exposure estimate derived using MEASE (as inhalable dust). Thus, the RCR includes an additional safety margin since the respirable fraction being a sub-fraction of the inhalable fraction according to EN 481.				
PROC	Method used for inhalation exposure assessment	Inhalation exposure estimate (RCR)	Method used for dermal exposure assessment	Dermal exposure estimate (RCR)
PROC 0	MEASE (PROC 21)	0.5 mg/m³ (0.5)	Since calcium oxide is classified as irritating to skin, dermal exposure has to be minimised as far as technically feasible. A DNEL for dermal effects has not been derived. Thus, dermal exposure is not assessed in this exposure scenario.	
PROC 21	MEASE	0.05 mg/m³ (0.05)		
PROC 24	MEASE	0.825 mg/m³ (0.825)		
PROC 25	MEASE	0.6 mg/m³ (0.6)		
Environmental exposure				
Lime is an ingredient and is chemically bound into a matrix: there is no intended release of lime during normal and reasonable foreseeable conditions of use. Releases are negligible and insufficient to cause a pH-shift in soil, wastewater or surface water.				

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4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

The DU works inside the boundaries set by the ES if either the proposed risk management measures as described above are met or the downstream user can demonstrate on his own that his operational conditions and implemented risk management measures are adequate. This has to be done by showing that they limit the inhalation and dermal exposure to a level below the respective DNEL (given that the processes and activities in question are covered by the PROCs listed above) as given below. If measured data are not available, the DU may make use of an appropriate scaling tool such as MEASE (www.ebrc.de/mease.html) to estimate the associated exposure. The dustiness of the substance used can be determined according to the MEASE glossary. For example, substances with a dustiness less than 2.5 % according to the Rotating Drum Method (RDM) are defined as "low dusty", substances with a dustiness less than 10 % (RDM) are defined as "medium dusty" and substances with a dustiness ≥ 10 % are defined as "high dusty".

DNEL_{inhalation}: 1 mg/m³ (as respirable dust)

Important note: The DU has to be aware of the fact that apart from the long-term DNEL given above, a DNEL for acute effects exists at a level of 4 mg/m³. By demonstrating a safe use when comparing exposure estimates with the long-term DNEL, the acute DNEL is therefore also covered (according to R.14 guidance, acute exposure levels can be derived by multiplying long-term exposure estimates by a factor of 2). When using MEASE for the derivation of exposure estimates, it is noted that the exposure duration should only be reduced to half-shift as a risk management measure (leading to an exposure reduction of 40 %).

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ES number 9.12: Consumer use of building and construction material (DIY – do it yourself)

Exposure Scenario Format (2) addressing uses carried out by consumers				
1. Title				
Free short title		Consumer use of building and construction material		
Systematic title based on use descriptor		SU21, PC9a, PC9b, ERC8c, ERC8d, ERC8e, ERC8f		
Processes, tasks activities covered		Handling (mixing and filling) of powder formulations Application of liquid, pasty lime preparations.		
Assessment Method*		Human health: A qualitative assessment has been performed for oral and dermal exposure as well as exposure to the eye. Inhalation exposure to dust has been assessed by the Dutch model (van Hemmen, 1992). Environment: A qualitative justification assessment is provided.		
2. Operational conditions and risk management measures				
RMM		No product integrated risk management measures are in place.		
PC/ERC		Description of activity referring to article categories (AC) and environmental release categories (ERC)		
PC 9a, 9b		Mixing and loading of powder containing lime substances. Application of lime plaster, putty or slurry to the walls or ceiling. Post-application exposure.		
ERC 8c, 8d, 8e, 8f		Wide dispersive indoor use resulting in inclusion into or onto a matrix Wide dispersive outdoor use of processing aids in open systems Wide dispersive outdoor use of reactive substances in open systems Wide dispersive outdoor use resulting in inclusion into or onto a matrix		
2.1 Control of consumers exposure				
Product characteristic				
Description of the preparation	Concentration of the substance in the preparation	Physical state of the preparation	Dustiness (if relevant)	Packaging design
Lime substance	100 %	Solid, powder	High, medium and low, depending on the kind of lime substance (indicative value from DIY ¹ fact sheet see section 9.0.3)	Bulk in bags of up to 35 kg.
Plaster, Mortar	20-40%	Solid, powder		
Plaster, Mortar	20-40%	Pasty	-	-
Putty, filler	30-55%	Pasty, highly viscous, thick liquid	-	In tubes or buckets
Pre-mixed lime wash paint	~30%	Solid, powder	High - low (indicative value from DIY ¹ fact sheet see section 9.0.3)	Bulk in bags of up to 35 kg.
Lime wash paint/milk of lime preparation	~ 30 %	Milk of lime preparation	-	-
Amounts used				
Description of the preparation	Amount used per event			
Filler, putty	250 g – 1 kg powder (2:1 powder water) Difficult to determine, because the amount is heavily dependent on the depth and size of the holes to be filled.			
Plaster/lime wash paint	~ 25 kg depending on the size of the room, wall to be treated.			
Floor/wall equalizer	~ 25 kg depending on the size of the room, wall to be equalized.			
Frequency and duration of use/exposure				
Description of task	Duration of exposure per event		frequency of events	
Mixing and loading of lime containing powder.	1.33 min (DIY ¹ -fact sheet, RIVM, Chapter 2.4.2 Mixing and loading of powders)		2/year (DIY ¹ fact sheet)	
Application of lime plaster, putty or slurry to the walls or ceiling	Several minutes - hours		2/year (DIY ¹ fact sheet)	

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Human factors not influenced by risk management				
Description of the task	Population exposed	Breathing rate	Exposed body part	Corresponding skin area [cm²]
Handling of powder	Adult	1.25 m³/hr	Half of both hands	430 (DIY¹ fact sheet)
Application of liquid, pasty lime preparations.	Adult	NR	Hands and forearms	1900 (DIY¹ fact sheet)
Other given operational conditions affecting consumers exposure				
Description of the task	Indoor/outdoor	Room volume	Air exchange rate	
Handling of powder	indoor	1 m³ (personal space, small area around the user)	0.6 hr⁻¹ (unspecified room)	
Application of liquid, pasty lime preparations.	indoor	NR	NR	
Conditions and measures related to information and behavioural advice to consumers				
In order to avoid health damage DIYers should comply with the same strict protective measures which apply to professional workplaces:				
<ul style="list-style-type: none">Change wet clothing, shoes and gloves immediately.Protect uncovered areas of skin (arms, legs, face): there are various effective skin protection products which should be used in accordance with a skin protection plan (skin protection, cleansing and care). Cleanse the skin thoroughly after the work and apply a care product.				
Conditions and measures related to personal protection and hygiene				
In order to avoid health damage DIYers should comply with the same strict protective measures which apply to professional workplaces:				
<ul style="list-style-type: none">When preparing or mixing building materials, during demolition or caulking and, above all, during overhead work, wear protective goggles as well as face masks during dusty work.Choose work gloves carefully. Leather gloves become wet and can facilitate burns. When working in a wet environment, cotton gloves with plastic covering (nitrile) are better. Wear gauntlet gloves during overhead work because they can considerably reduce the amount of humidity which permeates the working clothes.				
2.2 Control of environmental exposure				
Product characteristics				
Not relevant for exposure assessment				
Amounts used*				
Not relevant for exposure assessment				
Frequency and duration of use				
Not relevant for exposure assessment				
Environment factors not influenced by risk management				
Default river flow and dilution				
Other given operational conditions affecting environmental exposure				
Indoor				
Direct discharge to the wastewater is avoided.				
Conditions and measures related to municipal sewage treatment plant				
Default size of municipal sewage system/treatment plant and sludge treatment technique				
Conditions and measures related to external treatment of waste for disposal				
Not relevant for exposure assessment				
Conditions and measures related to external recovery of waste				
Not relevant for exposure assessment				
3. Exposure estimation and reference to its source				
The risk characterisation ratio (RCR) is the quotient of the refined exposure estimate and the respective DNEL (derived no-effect level) and is given in parentheses below. For inhalation exposure, the RCR is based on the acute DNEL for lime substances of 4 mg/m³ (as respirable dust) and the respective inhalation exposure estimate (as inhalable dust). Thus, the RCR includes an additional safety margin since the respirable fraction is a sub-fraction of the inhalable fraction according to EN 481. Since limes are classified as irritating to skin and eyes a qualitative assessment has been performed for dermal exposure and exposure to the eye.				

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Human exposure		
Handling of powder		
Route of exposure	Exposure estimate	Method used, comments
Oral	-	Qualitative assessment Oral exposure does not occur as part of the intended product use.
Dermal	small task: 0.1 µg/cm ² (-) large task: 1 µg/cm ² (-)	Qualitative assessment If risk reduction measures are taken into account no human exposure is expected. However, dermal contact to dust from loading of lime substances or direct contact to the lime cannot be excluded if no protective gloves are worn during application. This may occasionally result in mild irritation easily avoided by prompt rinsing with water. Quantitative assessment The constant rate model of ConsExpo has been used. The contact rate to dust formed while pouring powder has been taken from the DIY ¹ -fact sheet (RIVM report 320104007).
Eye	Dust	Qualitative assessment If risk reduction measures are taken into account no human exposure is expected. Dust from loading of the lime substances cannot be excluded if no protective goggles are used. Prompt rinsing with water and seeking medical advice after accidental exposure is advisable.
Inhalation	Small task: 12 µg/m ³ (0.003) Large task: 120 µg/m ³ (0.03)	Quantitative assessment Dust formation while pouring the powder is addressed by using the dutch model (van Hemmen, 1992, as described in section 9.0.3.1 above).
Application of liquid, pasty lime preparations.		
Route of exposure	Exposure estimate	Method used, comments
Oral	-	Qualitative assessment Oral exposure does not occur as part of the intended product use.
Dermal	Splashes	Qualitative assessment If risk reduction measures are taken into account no human exposure is expected. However, splashes on the skin cannot be excluded if no protective gloves are worn during the application. Splashes may occasionally result in mild irritation easily avoided by immediate rinsing of the hands with water.
Eye	Splashes	Qualitative assessment If appropriate goggles are worn no exposure to the eyes needs to be expected. However, splashes into the eyes cannot be excluded if no protective goggles are worn during the application of liquid or pasty lime preparations, especially during overhead work. Prompt rinsing with water and seeking medical advice after accidental exposure is advisable.
Inhalation	-	Qualitative assessment Not expected, as the vapour pressure of limes in water is low and generation of mists or aerosols does not take place.
Post-application exposure		
No relevant exposure will be assumed as the aqueous lime preparation will quickly convert to calcium carbonate with carbon dioxide from the atmosphere.		
Environmental exposure		
Referring to the OC/RMMs related to the environment to avoid discharging lime solutions directly into municipal wastewater, the pH of the influent of a municipal wastewater treatment plant is circum-neutral and therefore, there is no exposure to the biological activity. The influent of a municipal wastewater treatment plant is often neutralized anyway and lime may even be used beneficially for pH control of acid wastewater streams that are treated in biological WWTPs. Since the pH of the influent of the municipal treatment plant is circum neutral, the pH impact is negligible on the receiving environmental compartments, such as surface water, sediment and terrestrial compartment.		

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ES number 9.13: Consumer use of CO₂ absorbent in breathing apparatuses

Exposure Scenario Format (2) addressing uses carried out by consumers				
1. Title				
Free short title		Consumer use of CO ₂ absorbent in breathing apparatuses		
Systematic title based on use descriptor		SU21, PC2 , ERC8b		
Processes, tasks activities covered		Filling of the formulation into the cartridge Use of closed circuit breathing apparatuses Cleaning of equipment		
Assessment Method*		Human health A qualitative assessment has been performed for oral and dermal exposure. The inhalation exposure has been assessed by the Dutch model (van Hemmen, 1992). Environment A qualitative justification assessment is provided.		
2. Operational conditions and risk management measures				
RMM	The soda lime is available in granular form. Furthermore, a defined amount of water (14-18%) is added which will further reduce the dustiness of the absorbent. During the breathing cycle calcium dihydroxide will be quickly reacting with CO ₂ to form the carbonate.			
PC/ERC	Description of activity referring to article categories (AC) and environmental release categories (ERC)			
PC 2	Use of closed circuit breathing apparatus for e.g. recreational diving containing soda lime as CO ₂ absorbent. The breathed air will flow through the absorbent and CO ₂ will quickly react (catalysed by water and sodium hydroxide) with the calcium dihydroxide to form the carbonate. The CO ₂ -free air can be re-breathed again, after addition of oxygen. Handling of the absorbent: The absorbent will be discarded after each use and refilled before each dive.			
ERC 8b	Wide dispersive indoor use resulting in inclusion into or onto a matrix			
2.1 Control of consumers exposure				
Product characteristic				
Description of the preparation	Concentration of the substance in the preparation	Physical state of the preparation	Dustiness (if relevant)	Packaging design
CO ₂ absorbent	78 - 84% Depending on the application the main component has different additives. A specific amount of water is always added (14-18%).	Solid, granular	Very low dustiness (reduction by 10 % compared to powder) Dust formation cannot be ruled out during the filling of the scrubber cartridge.	4.5, 18 kg canister
"Used" CO ₂ absorbent	~ 20%	Solid, granular	Very low dustiness (reduction by 10 % compared to powder)	1-3 kg in breathing apparatus
Amounts used				
CO ₂ -Absorbent used in breathing apparatus		1-3 kg depending on the kind of breathing apparatus		
Frequency and duration of use/exposure				
Description of the task	Duration of exposure per event		frequency of events	
Filling of the formulation into the cartridge	Ca. 1.33 min per filling, in sum < 15 min		Before each dive (up to 4 times)	
Use of closed circuit breathing apparatus	1-2 h		Up to 4 dives a day	
Cleaning and emptying of equipment	< 15 min		After each dive (up to 4 times)	
Human factors not influenced by risk management				
Description of the task	Population exposed	Breathing rate	Exposed body part	Corresponding skin area [cm ²]
Filling of the formulation into the cartridge	adult	1.25 m ³ /hr (light working activity)	hands	840 (REACH guidance R.15, men)
Use of closed circuit breathing apparatus			-	-
Cleaning and emptying of equipment			hands	840 (REACH guidance R.15, men)
Other given operational conditions affecting consumers exposure				
Description of the task	Indoor/outdoor	Room volume	Air exchange rate	

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Filling of the formulation into the cartridge	NR	NR	NR
Use of closed circuit breathing apparatus	-	-	-
Cleaning and emptying of equipment	NR	NR	NR
Conditions and measures related to information and behavioural advice to consumers			
Do not get in eyes, on skin, or on clothing. Do not breathe dust. Keep container tightly closed as to avoid the soda lime to dry out. Keep out of reach of children. Wash thoroughly after handling. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Do not mix with acids. Carefully read the instructions of the breathing apparatus to assure a proper use of the breathing apparatus.			
Conditions and measures related to personal protection and hygiene			
Wear suitable gloves, goggles and protective clothes during handling. Use a filtering half mask (mask type FFP2 acc. to EN 149).			
2.2 Control of environmental exposure			
Product characteristics			
Not relevant for exposure assessment			
Amounts used*			
Not relevant for exposure assessment			
Frequency and duration of use			
Not relevant for exposure assessment			
Environment factors not influenced by risk management			
Default river flow and dilution			
Other given operational conditions affecting environmental exposure			
Indoor			
Conditions and measures related to municipal sewage treatment plant			
Default size of municipal sewage system/treatment plant and sludge treatment technique			
Conditions and measures related to external treatment of waste for disposal			
Not relevant for exposure assessment			
Conditions and measures related to external recovery of waste			
Not relevant for exposure assessment			
3. Exposure estimation and reference to its source			
The risk characterisation ratio (RCR) is the quotient of the refined exposure estimate and the respective DNEL (derived no-effect level) and is given in parentheses below. For inhalation exposure, the RCR is based on the acute DNEL for lime substances of 4 mg/m ³ (as respirable dust) and the respective inhalation exposure estimate (as inhalable dust). Thus, the RCR includes an additional safety margin since the respirable fraction is a sub-fraction of the inhalable fraction according to EN 481. Since lime substances are classified as irritating to skin, and eyes a qualitative assessment has been performed for dermal exposure and exposure to the eye. Due to the very specialised kind of consumers (divers filling their own CO ₂ scrubber) it can be assumed that instructions will be taken into account to reduce exposure			
Human exposure			
Filling of the formulation into the cartridge			
Route of exposure	Exposure estimate	Method used, comments	
Oral	-	Qualitative assessment Oral exposure does not occur as part of the intended product use.	
Dermal	-	Qualitative assessment If risk reduction measures are taken into account no human exposure is expected. However, dermal contact to dust from loading of granular soda lime or direct contact to the granules cannot be excluded if no protective gloves are worn during application. This may occasionally result in mild irritation easily avoided by prompt rinsing with water.	
Eye	Dust	Qualitative assessment If risk reduction measures are taken into account no human exposure is expected. Dust from loading of the granular soda lime is expected to be minimal, therefore eye exposure will be minimal even without protective goggles. Nevertheless, prompt rinsing with water and seeking medical advice after accidental exposure is advisable.	

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Inhalation	Small task: 1.2 µg/m ³ (3×10^{-4}) Large task: 12 µg/m ³ (0.003)	Quantitative assessment Dust formation while pouring the powder is addressed by using the dutch model (van Hemmen, 1992, as described in section 9.0.3.1 above) and applying a dust reduction factor of 10 for the granular form.
Use of closed circuit breathing apparatus		
Route of exposure	Exposure estimate	Method used, comments
Oral	-	Qualitative assessment Oral exposure does not occur as part of the intended product use.
Dermal	-	Qualitative assessment Due to the product characteristics, it can be concluded that dermal exposure to the absorbent in breathing apparatuses is non-existent.
Eye	-	Qualitative assessment Due to the product characteristics, it can be concluded that eye exposure to the absorbent in breathing apparatuses is non-existent.
Inhalation	negligible	Qualitative assessment Instructional advice is provided to remove any dust before finishing the assembly of the scrubber. Divers filling their own CO ₂ scrubber represent a specific subpopulation within consumers. Proper use of equipment and materials is in their own interest; hence it can be assumed that instructions will be taken into account. Due to the product characteristics and the instructional advices given, it can be concluded that inhalation exposure to the absorbent during the use of the breathing apparatus is negligible.
Cleaning and emptying of equipment		
Route of exposure	Exposure estimate	Method used, comments
Oral	-	Qualitative assessment Oral exposure does not occur as part of the intended product use.
Dermal	Dust and splashes	Qualitative assessment If risk reduction measures are taken into account no human exposure is expected. However, dermal contact to dust from emptying granular soda lime or direct contact to the granules cannot be excluded if no protective gloves are worn during cleaning. Furthermore, during the cleaning of the cartridge with water contact to moistened soda lime may occur. This may occasionally result in mild irritation easily avoided by immediate rinsing of with water.
Eye	Dust and splashes	Qualitative assessment If risk reduction measures are taken into account no human exposure is expected. However, contact to dust from emptying granular soda limes or during the cleaning of the cartridge with water contact to moisten soda limes may occur in very rare occasions. Prompt rinsing with water and seeking medical advice after accidental exposure is advisable.
Inhalation	Small task: 0.3 µg/m ³ (7.5×10^{-5}) Large task: 3 µg/m ³ (7.5×10^{-4})	Quantitative assessment Dust formation while pouring the powder is addressed by using the Dutch model (van Hemmen, 1992, as described in section 9.0.3.1 above) and applying a dust reduction factor of 10 for the granular form and a factor of 4 to account for the reduced amount of lime in the "used" absorbent.
Environmental exposure		
The pH impact due to use of lime in breathing apparatuses is expected to be negligible. The influent of a municipal wastewater treatment plant is often neutralized anyway and lime may even be used beneficially for pH control of acid wastewater streams that are treated in biological WWTPs. Since the pH of the influent of the municipal treatment plant is circum neutral, the pH impact is negligible on the receiving environmental compartments, such as surface water, sediment and terrestrial compartment.		

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ES number 9.14: Consumer use of garden lime/fertilizer

Exposure Scenario Format (2) addressing uses carried out by consumers				
1. Title				
Free short title	Consumer use of garden lime/fertilizer			
Systematic title based on use descriptor	SU21, PC20, PC12, ERC8e			
Processes, tasks activities covered	Manual application of garden lime, fertilizer Post-application exposure			
Assessment Method*	Human health A qualitative assessment has been performed for oral and dermal exposure as well as for the exposure to the eye. The dust exposure has been assessed by the Dutch model (van Hemmen, 1992). Environment A qualitative justification assessment is provided.			
2. Operational conditions and risk management measures				
RMM	No product integrated risk management measures are in place.			
PC/ERC	Description of activity referring to article categories (AC) and environmental release categories (ERC)			
PC 20	Surface spreading of the garden lime by shovel/hand (worst case) and soil incorporation. Post-application exposure to playing children.			
PC 12	Surface spreading of the garden lime by shovel/ hand (worst case) and soil incorporation. Post-application exposure to playing children.			
ERC 8e	Wide dispersive outdoor use of reactive substances in open systems			
2.1 Control of consumers exposure				
Product characteristic				
Description of the preparation	Concentration of the substance in the preparation	Physical state of the preparation	Dustiness (if relevant)	Packaging design
Garden lime	100 %	Solid, powder	High dusty	Bulk in bags or containers of 5, 10 and 25 kg
Fertilizer	Up to 20 %	Solid, granular	Low dusty	Bulk in bags or containers of 5, 10 and 25 kg
Amounts used				
Description of the preparation	Amount used per event		Source of information	
Garden lime	100g /m ² (up to 200g/m ²)		Information and direction of use	
Fertilizer	100g /m ² (up to 1kg/m ² (compost))		Information and direction of use	
Frequency and duration of use/exposure				
Description of the task	Duration of exposure per event		frequency of events	
Manual application	Minutes-hours Depending on the size of the treated area		1 tasks per year	
Post-application	2 h (toddlers playing on grass (EPA exposure factors handbook))		Relevant for up to 7 days after application	
Human factors not influenced by risk management				
Description of the task	Population exposed	Breathing rate	Exposed body part	Corresponding skin area [cm ²]
Manual application	Adult	1.25 m ³ /hr	Hands and forearms	1900 (DIY fact sheet)
Post-application	Child/Toddlers	NR	NR	NR
Other given operational conditions affecting consumers exposure				
Description of the task	Indoor/outdoor	Room volume	Air exchange rate	
Manual application	outdoor	1 m ³ (personal space, small area around the user)	NR	
Post-application	outdoor	NR	NR	
Conditions and measures related to information and behavioural advice to consumers				
Do not get in eyes, on skin, or on clothing. Do not breathe dust. Use a filtering half mask (mask type FFP2 acc. to EN 149). Keep container closed and out of reach of children. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Wash thoroughly after handling. Do not mix with acids and always add limes to water and not water to limes. Incorporation of the garden lime or fertilizer into the soil with subsequent watering will facilitate the effect.				
Conditions and measures related to personal protection and hygiene				
Wear suitable gloves, goggles and protection clothes.				

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2.2 Control of environmental exposure

Product characteristics

Drift: 1 % (very worst-case estimate based on data from dust measurements in air as a function of the distance from application)

Amounts used

Amount used	Ca(OH) ₂	2,244 kg/ha	In professional agricultural soil protection, it is recommended not to exceed 1700 kg CaO/ha or the corresponding amount of 2244 kg Ca(OH) ₂ /ha. This rate is three times the amount needed to compensate the annual losses of lime by leaching. For this reason, the value of 1700 kg CaO/ha or the corresponding amount of 2244 kg Ca(OH) ₂ /ha is used in this dossier as the basis for the risk assessment. The amount used for the other lime variants can be calculated based on their composition and the molecular weight.
	CaO	1,700 kg/ha	
	CaO.MgO	1,478 kg/ha	
	Ca(OH) ₂ .Mg(OH) ₂	2,030 kg/ha	
	CaCO ₃ .MgO	2,149 kg/ha	
	Ca(OH) ₂ .MgO	1,774 kg/ha	
	Natural hydraulic lime	2,420 kg/ha	

Frequency and duration of use

1 day/year (one application per year); Multiple applications during the year are allowed, provided the total yearly amount of 1,700 kg/ha is not exceeded (CaO)

Environment factors not influenced by risk management

Not relevant for exposure assessment

Other given operational conditions affecting environmental exposure

Outdoor use of products
Soil mixing depth: 20 cm

Technical conditions and measures at process level (source) to prevent release

There are no direct releases to adjacent surface waters.

Technical conditions and measures to reduce or limit discharges, air emissions and releases to soil

Drift should be minimised.

Conditions and measures related to municipal sewage treatment plant

Not relevant for exposure assessment

Conditions and measures related to external treatment of waste for disposal

Not relevant for exposure assessment

Conditions and measures related to external recovery of waste

Not relevant for exposure assessment

3. Exposure estimation and reference to its source

The risk characterisation ratio (RCR) is the quotient of the refined exposure estimate and the respective DNEL (derived no-effect level) and is given in parentheses below. For inhalation exposure, the RCR is based on the long-term DNEL for lime substances of 1 mg/m³ (as respirable dust) and the respective inhalation exposure estimate (as inhalable dust). Thus, the RCR includes an additional safety margin since the respirable fraction is a sub-fraction of the inhalable fraction according to EN 481. Since lime substances are classified as irritating to skin and eyes a qualitative assessment has been performed for dermal exposure and exposure to the eye.

Human exposure

Manual application

Route of exposure	Exposure estimate	Method used, comments
Oral	-	Qualitative assessment Oral exposure does not occur as part of the intended product use.
Dermal	Dust, powder	Qualitative assessment If risk reduction measures are taken into account no human exposure is expected. However, dermal contact to dust from application of lime substances or by direct contact to the limes cannot be excluded if no protective gloves are worn during application. Due to the relatively long application time, skin irritation would be expected. This can easily be avoided by immediate rinsing with water. It would be assumed that consumers who had experience of skin irritation will protect themselves. Therefore, any occurring skin irritation, which will be reversible, can be assumed to be non-recurring.
Eye	Dust	Qualitative assessment If risk reduction measures are taken into account no human exposure is expected. Dust from surfacing with lime cannot be excluded if no protective goggles are used. Prompt rinsing with water and seeking medical advice after accidental exposure is advisable.

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Inhalation (garden lime)	Small task: 12 µg/m ³ (0.0012) Large task: 120 µg/m ³ (0.012)	Quantitative assessment No model describing the application of powders by shovel/hand is available, therefore, read-across from the dust formation model while pouring powders has been used as a worst case. Dust formation while pouring the powder is addressed by using the dutch model (van Hemmen, 1992, as described in section 9.0.3.1 above).
Inhalation (fertilizer)	Small task: 0.24 µg/m ³ (2.4×10^{-4}) Large task: 2.4 µg/m ³ (0.0024)	Quantitative assessment No model describing the application of powders by shovel/hand is available, therefore, read across from the dust formation model while pouring powders has been used as a worst case. Dust formation while pouring the powder is addressed by using the dutch model (van Hemmen, 1992, as described in section 9.0.3.1 above) and applying a dust reduction factor of 10 for the granular form and a factor of 5 to account for the reduced amount of limes in fertilizer.

Post-application

According to the PSD (UK Pesticide Safety Directorate, now called CRD) post-application exposure need to be addressed for products which are applied in parks or amateur products used to treat lawns and plants grown in private gardens. In this case exposure of children, who may have access to these areas soon after treatment, needs to be assessed. The US EPA model predicts the post-application exposure to products used in private gardens (e.g. lawns) by toddlers crawling on the treated area and also via the oral route through hand-to-mouth activities.

Garden lime or fertilizer including lime is used to treat acidic soil. Therefore, after application to the soil and subsequent watering the hazard driving effect of lime (alkalinity) will be quickly neutralized. Exposure to lime substances will be negligible within a short time after application.

Environmental exposure

No quantitative environmental exposure assessment is carried out because the operational conditions and risk management measures for consumer use are less stringent than those outlined for professional agricultural soil protection. Moreover, the neutralisation/pH-effect is the intended and desired effect in the soil compartment. Releases to wastewater are not expected.

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ES number 9.15: Consumer use of lime substances as water treatment chemicals

Exposure Scenario Format (2) addressing uses carried out by consumers				
1. Title				
Free short title	Consumer use of lime substances as water treatment chemicals			
Systematic title based on use descriptor	SU21, PC20, PC37, ERC8b			
Processes, tasks activities covered	Loading, filling or re-filling of solid formulations into container/preparation of lime milk Application of lime milk to water			
Assessment Method*	Human health: A qualitative assessment has been performed for oral and dermal exposure as well as for exposure of the eye. Dust exposure has been assessed by the Dutch model (van Hemmen, 1992). Environment: A qualitative justification assessment is provided.			
2. Operational conditions and risk management measures				
RMM	No further product integrated risk management measures are in place.			
PC/ERC	Description of activity referring to article categories (AC) and environmental release categories (ERC)			
PC 20/37	Filling and re-filling (transfer of lime substances (solid)) of lime reactor for water treatment. Transfer of lime substances (solid) into container for further application. Dropwise application of lime milk to water.			
ERC 8b	Wide dispersive indoor use of reactive substances in open systems			
2.1 Control of consumers exposure				
Product characteristic				
Description of the preparation	Concentration of the substance in the preparation	Physical state of the preparation	Dustiness (if relevant)	Packaging design
Water treatment chemical	Up to 100 %	Solid, fine powder	high dustiness (indicative value from DIY fact sheet see section 9.0.3)	Bulk in bags or buckets/containers.
Water treatment chemical	Up to 99 %	Solid, granular of different size (D50 value 0.7 D50 value 1.75 D50 value 3.08)	low dustiness (reduction by 10% compared to powder)	Bulk-tank lorry or in „Big Bags“ or in sacks
Amounts used				
Description of the preparation		Amount used per event		
Water treatment chemical in lime reactor for aquaria		depending on the size of the water reactor to be filled (~ 100g /L)		
Water treatment chemical in lime reactor for drinking water		depending on the size of the water reactor to be filled (~up to 1.2 kg/L)		
Lime milk for further application		~ 20 g / 5L		
Frequency and duration of use/exposure				
Description of task	Duration of exposure per event	frequency of events		
Preparation of lime milk (loading, filling and refilling)	1.33 min (DIY-fact sheet, RIVM, Chapter 2.4.2 Mixing and loading of powders)	1 task/month 1task/week		
Dropwise application of lime milk to water	Several minutes - hours	1 tasks/ month		
Human factors not influenced by risk management				
Description of the task	Population exposed	Breathing rate	Exposed body part	Corresponding skin area [cm²]
Preparation of lime milk (loading, filling and refilling)	adult	1.25 m³/hr	Half of both hands	430 (RIVM 320104007) report
Dropwise application of lime milk to water	adult	NR	Hands	860 (RIVM 320104007) report
Other given operational conditions affecting consumers exposure				
Description of the task	Indoor/outdoor	Room volume	Air exchange rate	
Preparation of lime milk (loading, filling and refilling)	Indoor/outdoor	1 m³ (personal space, small area around the user)	0.6 hr⁻¹ (unspecified room indoor)	

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Dropwise application of lime milk to water	indoor	NR	NR
Conditions and measures related to information and behavioural advice to consumers			
Do not get in eyes, on skin, or on clothing. Do not breathe dust Keep container closed and out of reach of children. Use only with adequate ventilation. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Wash thoroughly after handling. Do not mix with acids and always add limes to water and not water to limes.			
Conditions and measures related to personal protection and hygiene			
Wear suitable gloves, goggles and protective clothes. Use a filtering half mask (mask type FFP2 acc. to EN 149).			
2.2 Control of environmental exposure			
Product characteristics			
Not relevant for exposure assessment			
Amounts used*			
Not relevant for exposure assessment			
Frequency and duration of use			
Not relevant for exposure assessment			
Environment factors not influenced by risk management			
Default river flow and dilution			
Other given operational conditions affecting environmental exposure			
Indoor			
Conditions and measures related to municipal sewage treatment plant			
Default size of municipal sewage system/treatment plant and sludge treatment technique			
Conditions and measures related to external treatment of waste for disposal			
Not relevant for exposure assessment			
Conditions and measures related to external recovery of waste			
Not relevant for exposure assessment			
3. Exposure estimation and reference to its source			
The risk characterisation ratio (RCR) is the quotient of the refined exposure estimate and the respective DNEL (derived no-effect level) and is given in parentheses below. For inhalation exposure, the RCR is based on the acute DNEL for lime substances of 4 mg/m ³ (as respirable dust) and the respective inhalation exposure estimate (as inhalable dust). Thus, the RCR includes an additional safety margin since the respirable fraction is a sub-fraction of the inhalable fraction according to EN 481. Since lime substances are classified as irritating to skin and eyes a qualitative assessment has been performed for dermal exposure and exposure to the eye.			
Human exposure			
Preparation of lime milk (loading)			
Route of exposure	Exposure estimate	Method used, comments	
Oral	-	Qualitative assessment Oral exposure does not occur as part of the intended product use.	
Dermal (powder)	small task: 0.1 µg/cm ² (-) large task: 1 µg/cm ² (-)	Qualitative assessment If risk reduction measures are taken into account no human exposure is expected. However, dermal contact to dust from loading of limes or direct contact to the lime cannot be excluded if no protective gloves are worn during application. This may occasionally result in mild irritation easily avoided by prompt rinsing with water. Quantitative assessment The constant rate model of ConsExpo has been used. The contact rate to dust formed while pouring powder has been taken from the DIY-fact sheet (RIVM report 320104007). For granules the exposure estimate will be even lower.	
Eye	Dust	Qualitative assessment If risk reduction measures are taken into account no human exposure is expected. Dust from loading of the limes cannot be excluded if no protective goggles are used. Prompt rinsing with water and seeking medical advice after accidental exposure is advisable.	
Inhalation (powder)	Small task: 12 µg/m ³ (0.003) Large task: 120 µg/m ³ (0.03)	Quantitative assessment Dust formation while pouring the powder is addressed by using the Dutch model (van Hemmen, 1992, as described in section 9.0.3.1 above).	

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Inhalation (granules)	Small task: 1.2 µg/m ³ (0.0003) Large task: 12 µg/m ³ (0.003)	Quantitative assessment Dust formation while pouring the powder is addressed by using the Dutch model (van Hemmen, 1992 as described in section 9.0.3.1 above) and applying a dust reduction factor of 10 for the granular form.
Dropwise application of lime milk to water		
Route of exposure	Exposure estimate	Method used, comments
Oral	-	Qualitative assessment Oral exposure does not occur as part of the intended product use.
Dermal	Droplets or splashes	Qualitative assessment If risk reduction measures are taken into account no human exposure is expected. However, splashes on the skin cannot be excluded if no protective gloves are worn during application. Splashes may occasionally result in mild irritation easily avoided by immediate rinsing of the hands in water.
Eye	Droplets or splashes	Qualitative assessment If risk reduction measures are taken into account no human exposure is expected. However, splashes into the eyes cannot be excluded if no protective goggles are worn during the application. However, it is rare for eye irritation to occur as a result of exposure to a clear solution of calcium hydroxide (lime water) and mild irritation can easily be avoided by immediate rinsing of the eyes with water.
Inhalation	-	Qualitative assessment Not expected, as the vapour pressure of limes in water is low and generation of mists or aerosols does not take place.
Environmental exposure		
The pH impact due to use of lime in cosmetics is expected to be negligible. The influent of a municipal wastewater treatment plant is often neutralized anyway and lime may even be used beneficially for pH control of acid wastewater streams that are treated in biological WWTPs. Since the pH of the influent of the municipal treatment plant is circum neutral, the pH impact is negligible on the receiving environmental compartments, such as surface water, sediment and terrestrial compartment.		

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ES number 9.15: Consumer use of cosmetics containing lime substances

Exposure Scenario Format (2) addressing uses carried out by consumers	
1. Title	
Free short title	Consumer use of cosmetics containing limes
Systematic title based on use descriptor	SU21, PC39 , ERC8a
Processes, tasks activities covered	-
Assessment Method*	Human health: According to Article 14(5) (b) of regulation (EC) 1907/2006 risks to human health need not be considered for substances included in cosmetic products within the scope of Directive 76/768/EC. Environment A qualitative justification assessment is provided.
2. Operational conditions and risk management measures	
ERC 8a	Wide dispersive indoor use of processing aids in open systems
2.1 Control of consumers exposure	
Product characteristic	
Not relevant, as the risk to human health from this use does not need to be considered.	
Amounts used	
Not relevant, as the risk to human health from this use does not need to be considered.	
Frequency and duration of use/exposure	
Not relevant, as the risk to human health from this use does not need to be considered.	
Human factors not influenced by risk management	
Not relevant, as the risk to human health from this use does not need to be considered.	
Other given operational conditions affecting consumers exposure	
Not relevant, as the risk to human health from this use does not need to be considered.	
Conditions and measures related to information and behavioural advice to consumers	
Not relevant, as the risk to human health from this use does not need to be considered.	
Conditions and measures related to personal protection and hygiene	
Not relevant, as the risk to human health from this use does not need to be considered.	
2.2 Control of environmental exposure	
Product characteristics	
Not relevant for exposure assessment	
Amounts used*	
Not relevant for exposure assessment	
Frequency and duration of use	
Not relevant for exposure assessment	
Environment factors not influenced by risk management	
Default river flow and dilution	
Other given operational conditions affecting environmental exposure	
Indoor	
Conditions and measures related to municipal sewage treatment plant	
Default size of municipal sewage system/treatment plant and sludge treatment technique	
Conditions and measures related to external treatment of waste for disposal	
Not relevant for exposure assessment	
Conditions and measures related to external recovery of waste	
Not relevant for exposure assessment	
3. Exposure estimation and reference to its source	
Human exposure	
Human exposure to cosmetics will be addressed by other legislation and therefore need not be addressed under regulation (EC) 1907/2006 according to Article 14(5) (b) of this regulation.	
Environmental exposure	
The pH impact due to use of lime in cosmetics is expected to be negligible. The influent of a municipal wastewater treatment plant is often neutralized anyway and lime may even be used beneficially for pH control of acid wastewater streams that are treated in biological WWTPs. Since the pH of the influent of the municipal treatment plant is circum neutral, the pH impact is negligible on the receiving environmental compartments, such as surface water, sediment and terrestrial compartment.	

End of the safety data sheet